

41700.1

STEEL TOGGLE CLAMPS

Material

Body: steel, zinc plated.
 Rivets: stainless steel running in case hardened bushes. Pre-lubricated bearings (grease suitable for food industry use).
 Ergonomic, soft feel, oil-resistant handle with large grip area.

Technical Notes

Ideally suited for use as a toggle type

fastener for the lids or covers of fixed or rotating drums and containers.

The length of the hook is adjustable by rotating the threaded hook to extend or contract it's reach.

Temperature range -10°C to +80°C.

Tips

For counter strike see part no. 41700.W0011- .W0015.

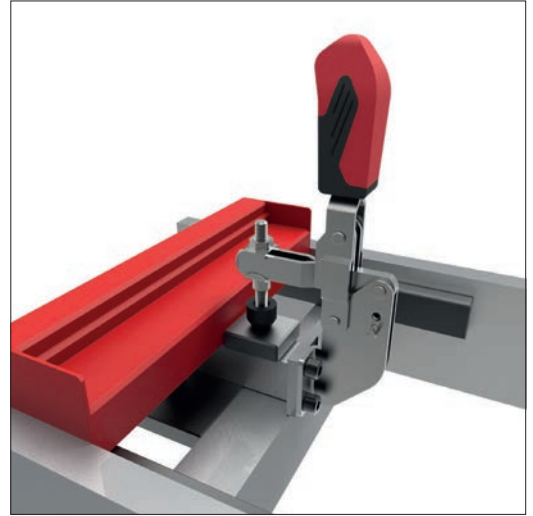
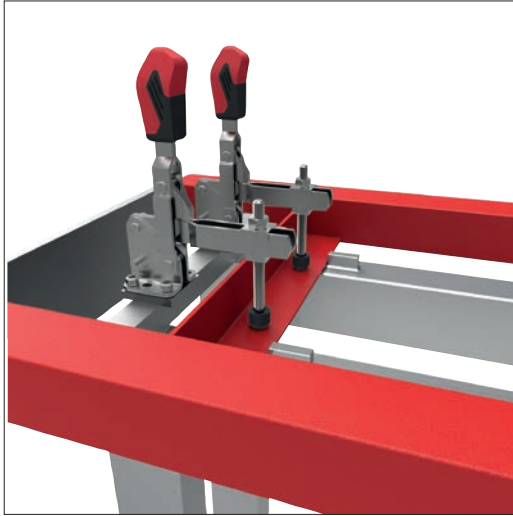
For stainless steel version see part no. 41740.W0001- .W0005.

Order No.	Size	F ₁ kN	h ₁	d ₁	d ₂	h ₂	h ₃	l ₁	l ₂	Weight g
41700.W0001	1	2	111	5.3	4.5	34.5	22.7	88	45	100
41700.W0003	3	3	179	7.1	5.6	36.0	22.7	148	98	270
41700.W0005	5	5	280	10.8	11.2	69.0	49.1	228	146	850

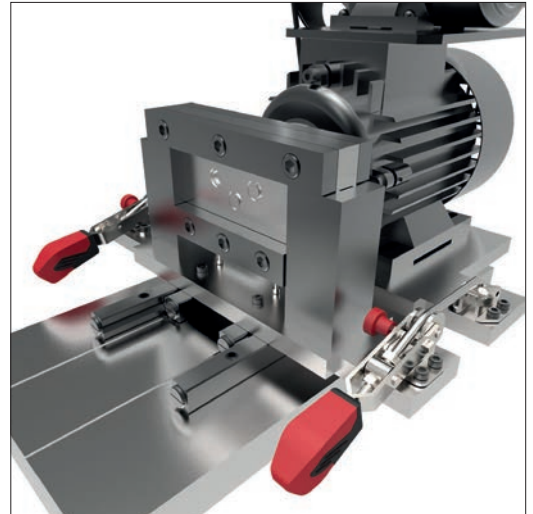
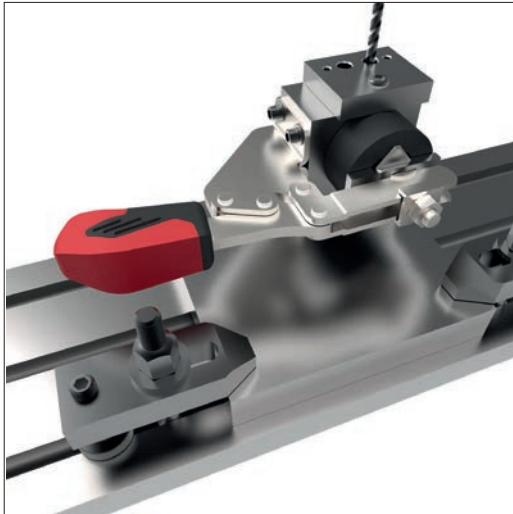
Order No.	l ₃	l ₄	l ₅	l ₆	l ₇	l ₈	l ₉	w ₁	w ₂	r ₁	Adj. distance
41700.W0001	35,0-42,0	31	35,0-42,5	19	6	16,0-23,0	16,5-23,5	40	25,5-30,5	4.5	8
41700.W0003	65,5-77,0	40	72,5-84,0	19	13	32,5-44,0	39,5-50,5	45	31,0-36,0	5.5	12
41700.W0005	57,0-71,0	55	58,0-72,0	29	13	26,5-40,0	27,5-42,0	85	56,0-63,5	8.0	14



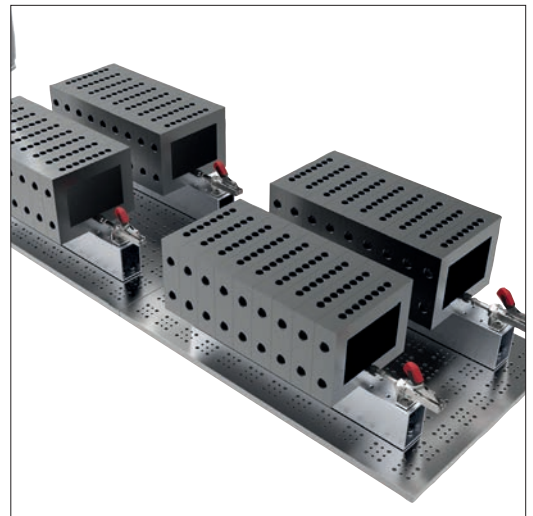
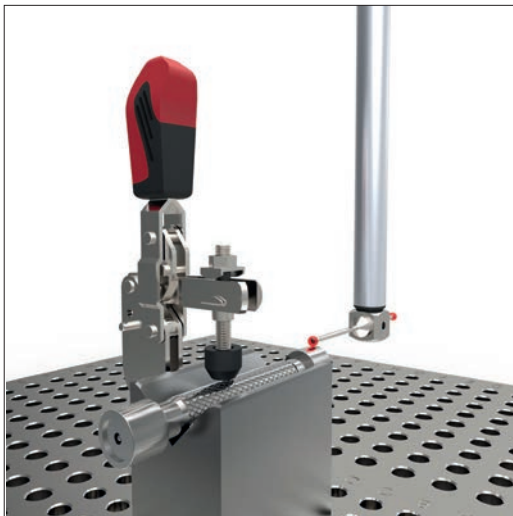
Welding Fixtures



Machining and Jig Assemblies

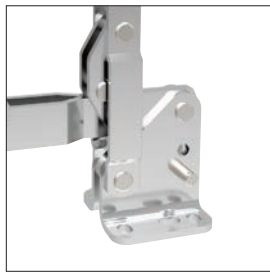


Cmm's

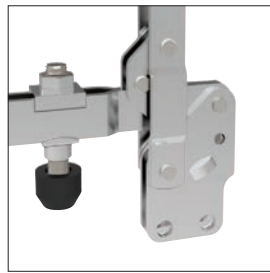




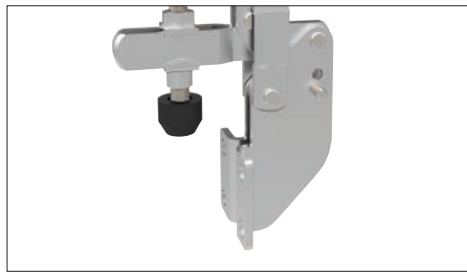
STEEL TOGGLE CLAMPS



Horizontal base



Vertical base



Angled base

Mounting Base Variations



Vertical acting



Horizontal acting



Push-pull

Clamping Variations



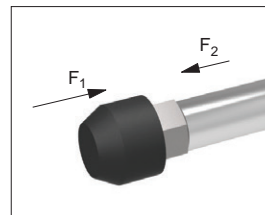
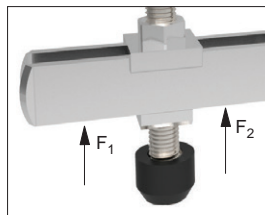
Hook type



Latch type

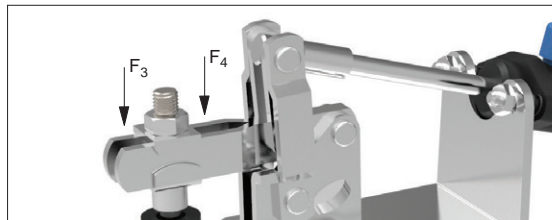
Explanation of forces

The force transmitted to the workpiece by the toggle clamp's closed arm, without itself being deformed when machine forces are applied. The holding force value is dependent upon the proximity of the measuring load point to the toggle clamp's pivot point (therefore two values, F_1 and F_2 are provided).



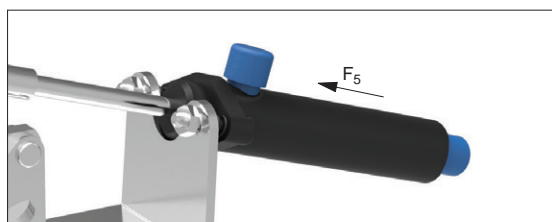
Holding Forces F_1 or F_2

The force applied to the workpiece when the toggle clamp's arm is closed. These clamping forces can only be stated for pneumatic toggle clamps, clamping forces of manual clamps cannot be easily measured as they are dependent upon the operator.



Clamping Forces F_3 or F_4

For pneumatically controlled toggle clamps only, F_5 is the piston force required (at 6 bar to) achieve the stated clamping force.



Piston Forces F_5

ov-W40000.1-A-T-W42070-A-T-b-rmh- Updated -27-10-2022



Quality Features



Ergonomic soft grip
2-component handle



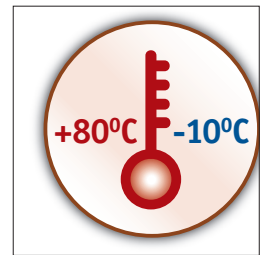
Stainless rivets and
hardened bushings



Moveable stop for
variable opening angle



Operator
finger protection



Temperature resistant

Unique Features



Safety catches



Heavy duty versions



Pneumatic versions



Matt black surface for
optical measurement

Materials



Steel, zinc plated
and passivated



Stainless steel (304)



Steel, matt black
vario-spektron coated



Protective cap and
handle made of an
electrostatic conductive
(dissipative) material.