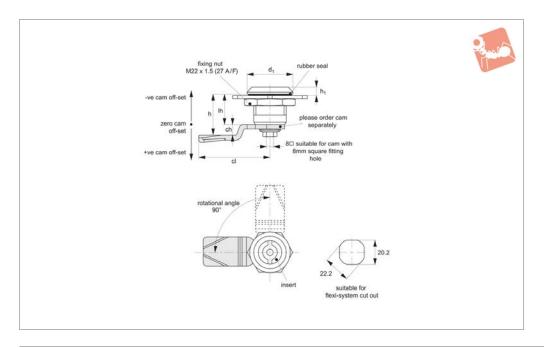


Cam Latches - Flexi-System insert driver - fixed grip - zinc







A1003

Material

Body & insert: die cast zinc. Finished in chrome plate or black powder coating. Insert fitted with O'ring to achieve IP54 rating. Internal spring provides 1,5mm torsion.

Supplied with: Nut: steel, zinc plated. Sealing washer: PU and rubber.

Not supplied: CAM nor KEY - order separately.

Technical Notes

Order cam and key separately.

Cams: see suitable cam A0203, A0224 and A0240. Select "without projection" cam type.

Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam offset), and refer to cam selection chart;

ch = h - lh where;

ch = required cam off-set/height.

h = grip length (distance between inside of latch face and front of cam).

lh = body length of cam latch/lock to be used (see product table below).

Keys: see A0102.

Rods & Guides: to achieve 3-point latching - A0303, A0321, A0325.

Important Notes

Extended body version - A1251. Sold subject to pack quantity.

| Order No. | Finish | Insert driver | d_1 | h_1 | lh |
|--------------|---------------|----------------|-------|-------|----|
| A1003.AW0010 | Chrome Plated | Square 7 | 28 | 6 | 18 |
| A1003.AW0310 | Black Coated | Square 7 | 28 | 6 | 18 |
| A1003.AW0020 | Chrome Plated | Square 8 | 28 | 6 | 18 |
| A1003.AW0320 | Black Coated | Square 8 | 28 | 6 | 18 |
| A1003.AW0040 | Chrome Plated | Triangle 7 | 28 | 6 | 18 |
| A1003.AW0340 | Black Coated | Triangle 7 | 28 | 6 | 18 |
| A1003.AW0050 | Chrome Plated | Triangle 8 | 28 | 6 | 18 |
| A1003.AW0350 | Black Coated | Triangle 8 | 28 | 6 | 18 |
| A1003.AW0060 | Chrome Plated | 3mm Double Bit | 28 | 6 | 18 |
| A1003.AW0360 | Black Coated | 3mm Double Bit | 28 | 6 | 18 |
| A1003.AW0070 | Chrome Plated | 4mm Double Bit | 28 | 6 | 18 |
| A1003.AW0370 | Black Coated | 4mm Double Bit | 28 | 6 | 18 |
| A1003.AW0080 | Chrome Plated | Slotted (2x4) | 28 | 6 | 18 |
| A1003.AW0380 | Black Coated | Slotted (2x4) | 28 | 6 | 18 |



ov-WA1261-A-TCC0500-WA2393-A-T-cam-compression-latches-product-selection-chart-c-Inh- Updated -27-10-2022

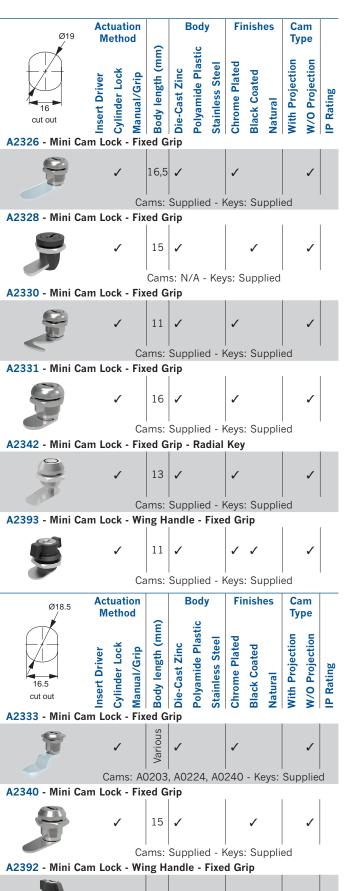


Wixroyd Cam and Compression Latches

product selection charts







24

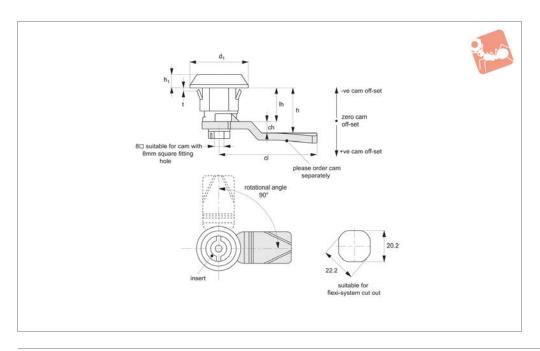
Cams: A0203, A0224, A0240 - Keys: Supplied





Cam Latches - Snap in - Flexi-System Fixed grip, polyamide







A1004

Material

Body: PA plastic. Insert: Die cast zinc.

Supplied with: Nut: steel, zinc plated.

Sealing washer: PU and rubber.

Not supplied: CAM nor KEY - order separa-

tely.

Technical Notes

Order cam and key separately.

Cams: see suitable cam A0203, A0224 and A0240. Select "with projection" cam type. Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam offset), and refer to cam selection chart; ch = h - lh where;

ch = required cam off-set/height. h = grip length (distance between inside of

latch face and front of cam).

lh = body length of cam latch/lock to be used (see product table below).
Suitable for panel thickness 0,8-1,5mm. **Keys:** see A0102.

Tips

Easy snap on fix mounting. Make cut out in panel as shown, and simply push in handle, snap on clips will spring back to securely mount handle.

| Order No. | Insert driver | d_1 | h_1 | t | lh |
|--------------|----------------|-------|-------|---------|----|
| A1004.AW0020 | Square 8 | Ø30 | 7.5 | 0,8-1,5 | 18 |
| A1004.AW0075 | 5mm Double Bit | Ø30 | 7.5 | 0,8-1,5 | 18 |







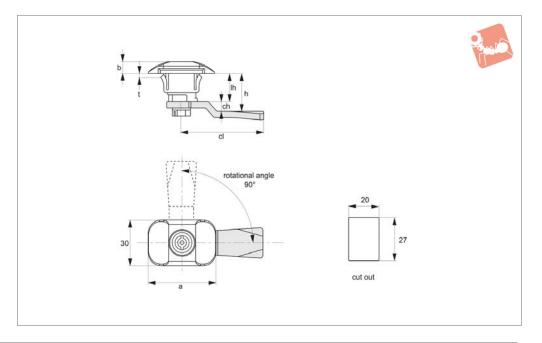
Cam Latches - Snap on sq8, 4mm DB



AM LATCH



A1010



Material

Body: Black plastic (PA6). Insert: Zinc.

Not supplied: Cam - order separately.

Technical Notes

Order cam and key separately. Cams: see suitable cam A0203, A0224 and A0240. Select "with projection" cam type. Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam offset), and refer to cam selection chart; ch = h - lh where;

ch = required cam off-set/height.

h = grip length (distance between inside of

latch face and front of cam).

lh = body length of cam latch/lock to be used (see product table below).

Suitable for panel thickness 0,8-2mm.

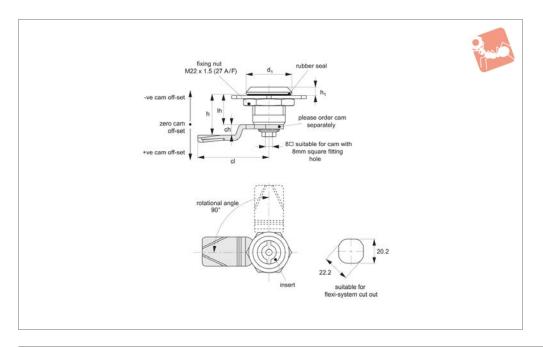
Keys: see A0102.

| Order No. | Insert driver | a | b | t | lh |
|--------------|----------------|----|------------|-------|------|
| A1010.AW0020 | 8mm Square | 43 | 7.5 7.5 | 0,8-2 | 17.8 |
| A1010.AW0070 | 5mm Double Bit | 43 | /.5 | 0,8-2 | 17.8 |



Cam Latches - Flexi-System insert driver - fixed grip - plastic







A1021

Material

Body: polyamide plastic, black. Insert: zinc alloy, black coated. Fitted with Oʻring to achieve IP54 rating. Internal spring provides 1,5mm torsion.

Supplied with: Nut: steel, zinc plated.

Sealing washer: PU & Rubber.

Not supplied: CAM nor KEY - order separa-

ccty.

Technical Notes

Order cam and key separately.

Cams: see suitable cam A0203, A0224 and A0240. Select "without projection" cam type.

Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam offset), and refer to cam selection chart; **ch = h - lh** where;

ch = required cam off-set/height.

h = grip length (distance between inside of latch face and front of cam).

lh = body length of cam latch/lock to be

used (see product table below).

Keys: see A0102.

Rods & Guides: to achieve 3-point latching - A0303, A0321, A0325.

Important Notes

An inexpensive alternative to stainless steel, where water or other solutions may cause corrosion.

Sold subject to pack quantity.

| Order No. | Insert driver | d_1 | h_1 | lh |
|--------------|----------------|-------|-------|----|
| A1021.AW0010 | Square 7 | 28 | 6 | 18 |
| A1021.AW0020 | Square 8 | 28 | 6 | 18 |
| A1021.AW0040 | Triangle 7 | 28 | 6 | 18 |
| A1021.AW0050 | Triangle 8 | 28 | 6 | 18 |
| A1021.AW0060 | 3mm Double Bit | 28 | 6 | 18 |
| A1021.AW0070 | 4mm Double Bit | 28 | 6 | 18 |
| A1021.AW0080 | Slotted (2x4) | 28 | 6 | 18 |





Cam Latches - Flexi-System insert driver - fixed grip - plastic



| Available | insert dri | vers: | | | | |
|-------------|-------------|---------------|---------------|-------------------|-------------------|--------------------|
| Square 7 | Square 8 | Triangle 7 | Triangle 8 | 3mm Double Bit | 4mm Double Bit | 2 x 4mm Slotted |
| 7 | 8 | 6.5 | 8 | Ø 3 | Ø <u>4</u> | |
| | | | | | | |

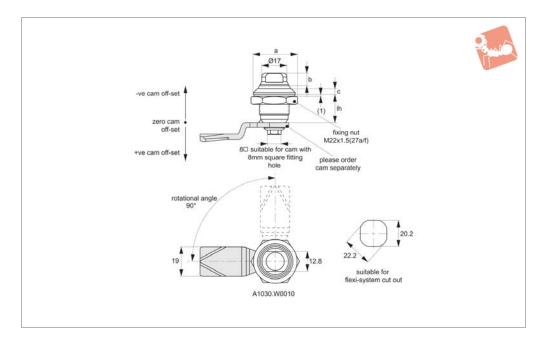




Cam Latches - Flexi-System

hygienic - stainless steel







A1030

Material

Body, inset and screw: stainless steel AISI 316

Fitted with sealing gasket to achieve IP65 rating.

Sealing washer: silicone.

Not supplied: CAM nor KEY - order separately.

Technical Notes

Order cam key separately.

No need for key. Designed for use with spanner.

Cams: see suitable cam A0203 (steel), A0210 (stainless). Select "without projection" cam type.

Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam offset), and refer to cam selection chart; **ch = h - lh** where;

ch = required cam off-set/height.

h = grip length (distance between inside of latch face and front of cam).

lh = body length of cam latch/lock to be
used (see product table below).

| Order No. | |
|--------------|--|
| A1030.AW0010 | |

| X | truc | led | d | riv | er |
|---|------|-----|----|-----|----|
| | Sta | di | ٦ľ | n | |

28

b 8 lh 18

c 4



Cam Latches and Locks

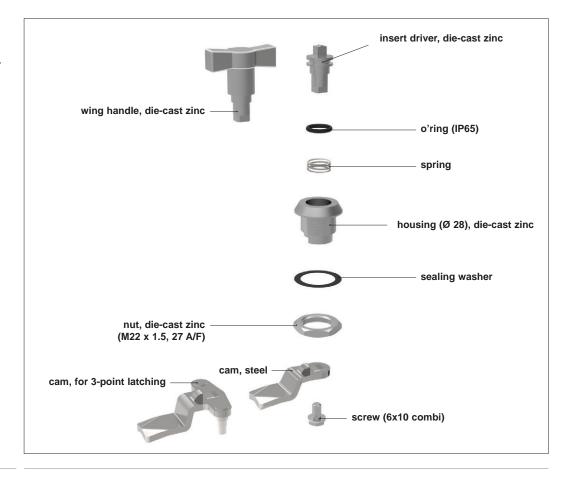
Wixroyd Cam Latches

exploded view and assembly

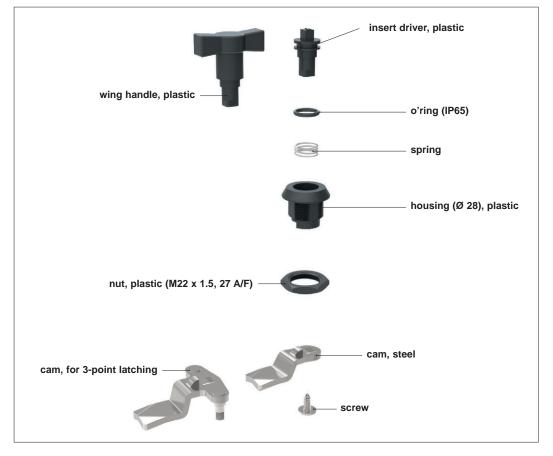


Die-cast Zinc: A1003, A1181

(also A1103 in stainless steel).



Plastic: A1021, A1181





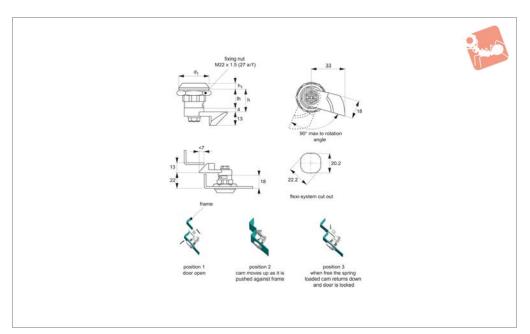
8



Cam Latches - Flexi-System

insert driver - push to close - fixed grip - zinc







A1041

Material

Body & Insert: die cast zinc, bright chrome plated.

Supplied with: Cam: die cast zinc, bright chrome plated - fixed off-set of 4mm. **Not supplied:** KEY - order separately.

Technical Notes Order key separately.

Keys: see A0102.

Tips

Spring loaded cam provides depress-to-lock action. See application drawings for operation. Quarter turn opening or closing. Right hand type for panel with hinges on right side, left hand type for panels with hinges on left side. Grip length of cam

fixed at 22mm (lh + 4mm).

Important Notes

Sold subject to pack quantity.

| Order No. | Type | Insert driver | d_1 | h_1 | lh | h |
|--------------|-------|----------------|-------|-------|----|----|
| A1041.AW0020 | Right | Square 8 | 28 | 4 | 18 | 22 |
| A1041.AW0050 | Right | Triangle 8 | 28 | 4 | 18 | 22 |
| A1041.AW0070 | Right | 4mm Double Bit | 28 | 4 | 18 | 22 |
| A1041.AW0080 | Right | Slotted (2x4) | 28 | 4 | 18 | 22 |
| A1041.AW0520 | Left | Square 8 | 28 | 4 | 18 | 22 |
| A1041.AW0550 | Left | Triangle 8 | 28 | 4 | 18 | 22 |
| A1041.AW0570 | Left | 4mm Double Bit | 28 | 4 | 18 | 22 |
| A1041.AW0580 | Left | Slotted (2x4) | 28 | 4 | 18 | 22 |



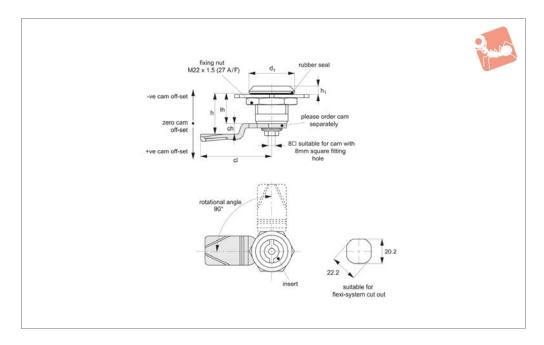
Cam Latches - Flexi-System

insert driver - fixed grip - stainless steel





A1103



Material

Body & Insert: stainless steel, AISI 304. Insert fitted with O'ring to achieve IP54 rating. Internal spring provides 1,5mm torsion.

Supplied with: Nut: stainless steel. Sealing washer: PU & Rubber.

Not supplied: CAM nor KEY - order separa-

tely.

Technical Notes

Order cam and key separately.

Cams: see suitable cam A0210. Select "without projection" cam type.

Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam offset), and refer to cam selection chart;

ch = h - lh where;

ch = required cam off-set/height.

h = grip length (distance between inside of latch face and front of cam).

lh = body length of cam latch/lock to be used (see product table below).

Keys: see A0102.

Rods & Guides: to achieve 3-point latching - A0303, A0321, A0325.

| Order No. | Insert driver | d_1 | h_1 | lh |
|--------------|----------------|-------|-------|----|
| A1103.AW0020 | Square 8 | 28 | 6 | 18 |
| A1103.AW0040 | Triangle 7 | 28 | 6 | 18 |
| A1103.AW0050 | Triangle 8 | 28 | 6 | 18 |
| A1103.AW0060 | 3mm Double Bit | 28 | 6 | 18 |
| A1103.AW0070 | 4mm Double Bit | 28 | 6 | 18 |

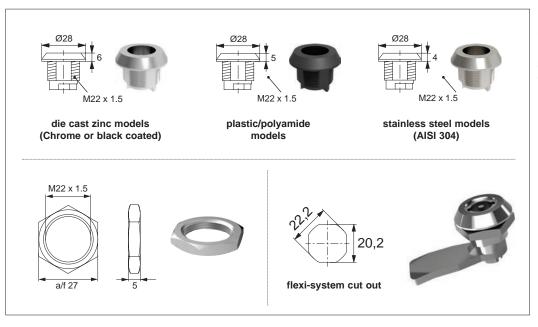
| Available | insert dri | vers: | | |
|-------------|---------------|---------------|-------------------|-------------------|
| Square 8 | Triangle 7 | Triangle 8 | 3mm Double Bit | 4mm Double Bit |
| 8 | 6.5 | 8 | Ø3 | Ø <u>4</u> |



Wixroyd Cam Latches

general information

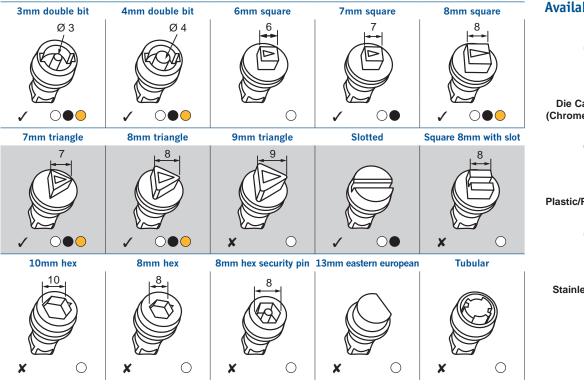




Dimensions of our cam latch housings

Dimensions apply to our standard range of flexi-system cam latches.

Available insert drivers for flexi-system latches



Available materials



Die Cast Zinc Models (Chrome or black coated)



Plastic/Polyamide Models



Stainless Steel Models (AISI 304)

✓ Available as part of our standard range

✗ Available subject to a minimum order quantity

ov-WA1004-A-T-WA1251-A-TCC0460-cam-latches-general-information-rnh- Updated -26-10-2022



Flexi-System

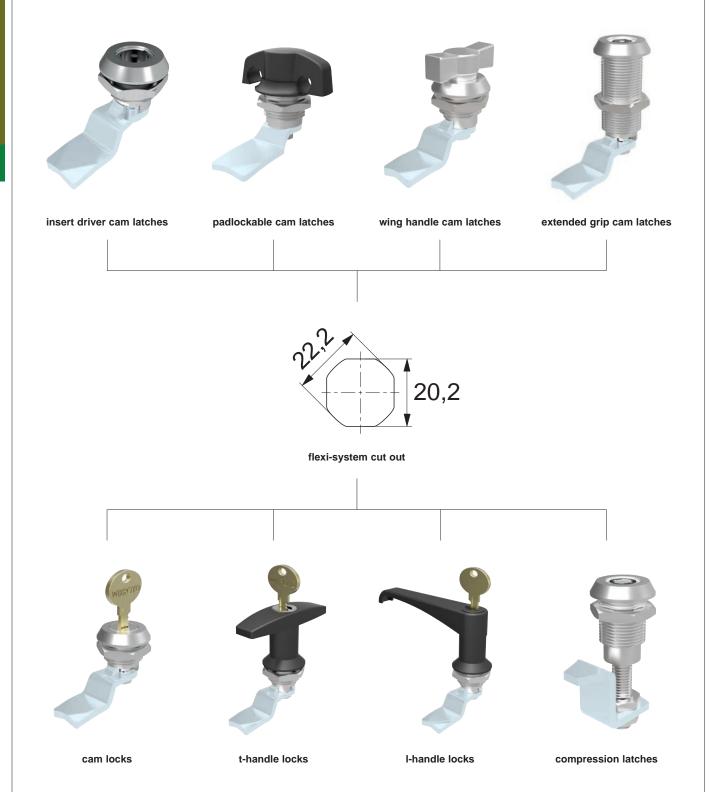
at the core of all your cam latch requirements



ov-WA1003-A-TCC0400-WA2503-A-TCC2200-flexi-system-cam-latch-requirements-lnh-Updated -26-10-2022

All our cam latches use a standard cut out dimension of 22,2 Ø and 20,2 square which accomodates many industry standards. Flexi-System parts are fully interchangeable, providing a completely flexible hardware system including two or three point latching systems.

Flexi-system

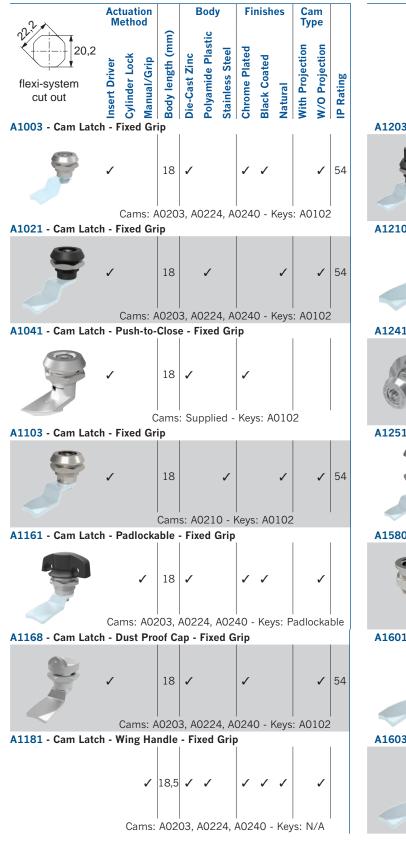




Wixroyd Cam and Compression Latches

flexi-system cut out product selection charts





| | Ac M | tuat etho | ion od | | I | Body | , | Fi | nish | es | | m pe | |
|----------------|---------------------------|-----------------|---------------|-----------------|-----------------|-----------------------|-----------------|------------------|---------------------|---------|-----------------|----------------|-----------|
| A1203 - Cam La | y - Insert Driver - | g Cylinder Lock | a Manual/Grip | Body length (mm | a Die-Cast Zinc | नुः Polyamide Plastic | Stainless Steel | E. Chrome Plated | Black Coated | Natural | With Projection | W/O Projection | IP Rating |
| | | | | | | | | | | | | | |
| | | | ✓ | Various | 1 | | | | ✓ | ✓ | | 1 | |
| | | | | A02 | | | 24, | A02 | 40 - | - Ke | ı ys: N | I/A | |
| A1210 - Cam La | tch - | Tan | npe | r Evi | den | t | | | | | | | |
| | | | ✓ | 20 | 1 | | | 1 | | | | ✓ | |
| A1041 Com Lo | 4.1. | | | A02 | | A02 | 24, | A02 | 40 - | - Ke | ys: N | I/A | ı |
| A1241 - Cam La | tcn - | Ste | ppe | | rip | | | | | | | | |
| CITA | 1 | | | Various | 1 | | | 1 | | | | | 65 |
| A1251 - Cam La | tch - | Fix | | ams :xter | | | | Key | rs: A | (O1C |)2 | | |
| | 1 | | | Various | 1 | | | / | | | | ✓ | 54 |
| A1580 - Compre | | | | 020 | | | | 024 | 0 - 1 | Keys | : AC | 102 | 2 |
| A1300 - Compre | 3510 | ıı Lä | ιcπ | - [1) | eu (| апр | | | | | | | |
| | 1 | | | 18 | | | | 1 | | | | | |
| A1601 - Compre | ecio | n I a | tch | | | | | eys: | A01 | .02 | | | |
| ATOOT - Comple | .3310 | ıı La | COII | | iou (| anp | | | | | | | |
| | 1 | | | 31 | 1 | | | 1 | / | | | 1 | 54 |
| | | | | ı ıs: A | | | | 4 - 1 | Keys | s: AC |)102 | 2 | ļ |
| A1603 - Compre | ssio | n La | tch | - Fix | ed (| Grip | | | | | | | |
| | 1 | | | 38 | | | 1 | | | 1 | | 1 | 54 |



Cams: A0231, A0233 - Keys: A0102

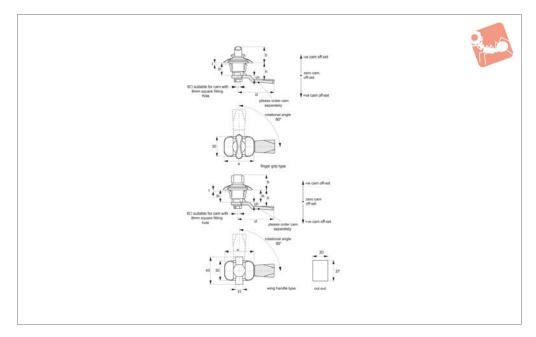
Panel Latches - Snap in Fixed grip, wing handle, finger grip



AM LATCH



A1185



Material

Body and Handle: Black plastic (PA6). **Not supplied**: Cam - order separately.

Technical Notes

Order cam and key separately.

Cams: see suitable cam A0203, A0224 and A0240. Select "with projection" cam type. Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam off-

set), and refer to cam selection chart; ch = h - lh where;

ch = required cam off-set/height.h = grip length (distance between inside of latch face and front of cam).

lh = body length of cam latch/lock to be used (see product table below).
Suitable for panel thickness 0,8-2mm
Keys: see A0102.

Tips

Easy snap on fix mounting. Make cut out in panel as shown, and simply push in handle, snap on clips will spring back to securely mount handle.

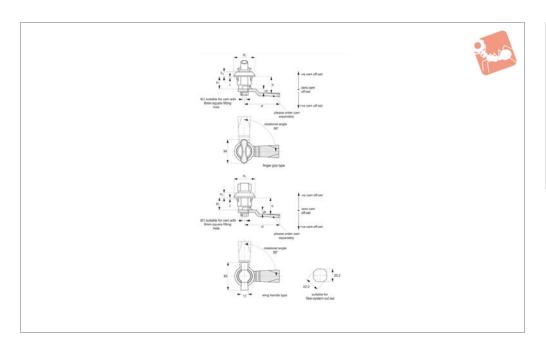
Wing handle enables easy actuation without the need for a key.

| Order No. | Handle | а | b | t | lh |
|--------------|-------------|----|------|-------|------|
| A1185.AW0010 | Wing Handle | 43 | 22.5 | 0,8-2 | 18.5 |
| A1185.AW0020 | Finger Grip | 43 | 24 | 0,8-2 | 18.5 |



Cam Latches - Snap in - Flexi-System Wing handle, fixed grip, zinc







A1195

Material

Body and Handle: Black plastic (PA6). **Not supplied**: Cam - order separately.

Technical Notes

Order cam and key separately.

Cams: see suitable cam A0203, A0224 and A0240. Select "with projection" cam type. Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam off-

set), and refer to cam selection chart;
ch = h - lh where;

ch = required cam off-set/height.
h = grip length (distance between inside of

latch face and front of cam).

lh = body length of cam latch/lock to be used (see product table below).

Suitable for panel thickness 0,8-1.5mm

Keys: see A0102.

Tips

Easy snap on fix mounting. Make cut out in panel as shown, and simply push in handle, snap on clips will spring back to securely mount handle.

Wing handle enables easy actuation without the need for a key.

| Order No. | Handle | d_1 | h_1 | t | lh |
|--------------|-------------|-------|-------|---------|----|
| A1195.AW0010 | Finger Grip | Ø30 | 7.5 | 0,8-1,5 | 18 |
| A1195.AW0020 | Wing Handle | Ø30 | 7.5 | 0,8-1,5 | 18 |



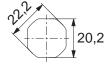
When selecting a Wixroyd Cam Latch for your application, you need to answer these questions:

- 1. Which installation cut out?
- 3. Which locking key?
- 5. Which cam type and size?

- 2. Which body style?
- 4. Which accessories?

Step 1: Which installation cut out?

All our Flexi-System cam latches use a standard installation cut out 22,2 dia, 20,2 square, for maximum flexibility. We also provide a number of alternative cut out dimensions for legacy/historical installations.



flexi-system cut out

Typically single point latching is required, but the

Wixroyd Flexi-System also provides multi-point latching (typically 3 point - at lock point, top and

Number of latching points in application

Step 2: Which body style?

Material and finish

Select from our variety of die cast zinc, polyamide plastic and stainless versions.











bottom of cabinet).



Two point



zinc chrome plate

Die-cast zinc black coated

Polyamide

Stainless

Actuation and locking method

Standard insert driver type, cylinder lock or wing handle type.





Cylinder lock



Wing handle

Single point

Multi-point

Step 3: Which locking key?

Standard insert driver keys

Our range of insert driver cam latches require a simple key to actuate. Refer to part A0102 and A0103 for correct keys.





Cylinder locking

Our cam locks with cylinder locks are supplied with two keys per lock. Available as keyed alike or keyed to differ locks.



Step 4: Which accessories?

- Multi-point latching: use our rod set A0303 to A0325 for suitable rods and rod guides.
- Finger pulls: easily installed with any of our flexi-system cam bodies, finger pull no. A0352 is a simple, cost effective handle for your cabinets.
- Dust Cap: to reduce material ingress.





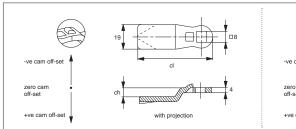


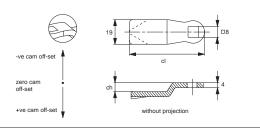
Selecting the Correct Cam Latch or Lock



With or without "Projection"

Different cam bodies require cams either with or without projection.





Step 5: Which cam type and size?

Wixroyd cams are available in a number of different materials; zinc plated steel, stainless steel (AISI 304) and black plastic.

With projection cams prevent turning of the cam over 45°, but is not suited to all cam bodies. For correct projection type please see individual cam body technical pages.

Number of Latching Points

Single point cams are suitable where just single point latching is required. Multi-point cams are for applications requiring 2 or 3 latching points.

Cam off-set (dimension ch)

To ensure your cam fully and correctly engages with the frame of your door the correct cam offset must be selected. A cam off-set can be either negative (-ve) or positive (+ve).

Cam length (dimension cl)

This impacts the reach of the cam to door frame and hence impacts positioning of cam body for installation. Cam length is measured from the centre of the cam fixing hole to the cam's leading edge. Most typically cams are 45 mm in length.

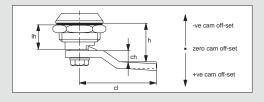
Use formula to calculate ch (required cam offset), and refer to the cam selction chart.

ch = h - lh where:

ch = the required cam off-set/height

h = grip length (distance between inside of latch face and front of cam).

lh = body length of cam latch/lock to be used
 (see example below)



Calculation of correct cam off-set

This is the most important aspect of the selection process.

Example one

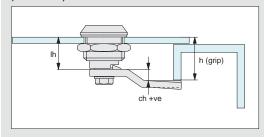
Cam body A1003.AW0010 has been selected for the application. If we refer to the data sheet for this part, suitable cams are parts A0203, A0210 or A0240 - "without projection".

Known application information: h = 26 lh = 18

Therefore; ch = 26 - 18 = +8

Cam off set of +8 is required

Using the data tables for cams A0203, A0210, and A0240 we can select the following cams without projection with an off set of + 8; A0203.AW5408 (steel), A0210.AW0428 (stainless) or A0240.AW0108 (three point cam).



Example two

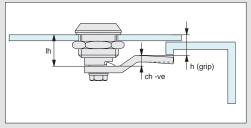
Cam body A1003.AW0010 has been selected for the application. If we refer to the data sheet for this part, suitable cams are parts A0203, A0210 or A0240 - "without projection".

Known application information: h = 14 lh = 18

Therefore; ch = 14 - 18 = -4

The required cam off set is negative, - 4 as the application's door frame is effectively shorter/lower than the length of the cam body

Using the data tables for cams A0203, A0210 and A0240 we can select the following cam without projection with an off set of - 4; A0203. AW6404 (steel).



Example of calculation of correct cam off-set





Wixroyd Cam Latches, Locks and Swing Handles

cam selection chart



| | Suitable With Projection Cams | | | | | | |
|----------------------|-------------------------------|--------------------------------|--------------------------------|--------------------------------|--|--|--|
| Compatible cam no. | A0261 | A0203 | A0210 | A0240 | | | |
| | 6 x 6 square | 8 x 8 square | 8 x 8 square | 8 x 8 square | | | |
| Cam fitting hole | 60 | 80 | 80 | 80 | | | |
| Cam latch / lock no. | A1261 / A1281 / A2390 | A2503 / A2504 A2523 / A2528 | A2503 / A2504 A2523 / A2528 | A2503 / A2504 A2523 / A2528 | | | |

Suitable Without Projection Cams Table 1

| Cartagle Without Projection Carlo Lable 2 | | | | | | |
|---|---|---|---|---|--|--|
| Compatible cam no. | A0203 | A0210 | A0240 | A0243 | | |
| | 8 x 8 square | | |
| Cam fitting hole | 80 | 80 | 80 | 80 | | |
| Cam latch / lock no. | A1003 / A1021 / A1103 A1161 / A1168 / A1181 A1203 / A1210 / A1251 A1601 / A1620 / A1801 A2001 / A2203 / A2326 A2333 / A2392 / A2526 A4221 / A4241 / A4260 B1082 / B1086 / B1088 B1091 / B1092 / B1180 B1281 / B1285 / B1380 B1450 / B2091 / B2181 | A1003 / A1021 / A1103 A1161 / A1168 / A1181 A1203 / A1210 / A1251 A1601 / A1620 / A1801 A2001 / A2203 / A2326 A2333 / A2392 / A2526 A4221 / A4241 / A4260 B1082 / B1086 / B1088 B1091 / B1092 / B1180 B1281 / B1285 / B1380 B1450 / B2091 / B2181 | A1003 / A1021 / A1103 A1161 / A1168 / A1181 A1203 / A1210 / A1251 A1601 / A1620 / A1801 A2001 / A2203 / A2326 A2333 / A2392 / A2526 A4221 / A4241 / A4260 B1082 / B1086 / B1088 B1091 / B1092 / B1180 B1281 / B1285 / B1380 B1450 / B2091 / B2181 | A1003 / A1021 / A1103 A1161 / A1168 / A1181 A1203 / A1210 / A1251 A1601 / A1620 / A1801 A2001 / A2203 / A2326 A2333 / A2392 / A2526 A4221 / A4241 / A4260 B1082 / B1086 / B1088 B1091 / B1092 / B1180 B1281 / B1285 / B1380 B1450 / B2091 / B2181 | | |

Suitable Without Projection Cams Table 2

| Compatible cam no. | A0250 | A0234 | A0215 | A0231 | A0233 |
|-------------------------|---------------|-------------------------------|--|--------------------------------|--------------------------------|
| Cam fitting hole | 5 x 5 square | 6,3 dia. x 4,9 4,9 Ø6,3 | 7 x 7 square | 8 x 10 dia. | 8 x 10 dia. |
| Cam latch / lock no. | A4600 / A4620 | A1661 / A1667 | B2082 / B2084 / B2086 B2088 / B2285 / B2380 | A1603 / A1611 A1630 / A1810 | A1603 / A1611 A1630 / A1810 |

Calculation of correct cam off-set

Cam off-set

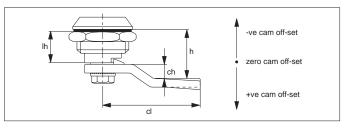
Use the formula to calculate your correct cam off-set:

ch = h - lh

ch = the required cam off-set.

h = distance between inside of lock face and front of cam (also referred to as "grip length").

Ih = length of cam body to be used (refer to individual cam body data sheets).



Cam Off-Set (dimension ch)

To ensure your cam fully and correctly engages with the frame of your door the correct cam off-set must be selected. A cam off-set can be either negative (-ve) or positive (+ve).

Cam Length (dimension cl)

Impacts reach of the cam to door frame and hence impacts positioning of cam body for installation. Cam length or reach is measured from the centre of the cam fixing hole to the cam's leading edge. Refer to individual cam body datasheets.

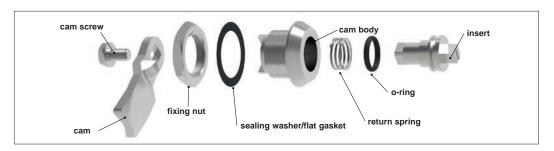




Wixroyd Cam Latches

technical specification and advice





Physical and chemical characteristics of polyamide

| Density Yield Point Smell Dissolvability in water Segregation temperature Fire Point Auto ignition temperature Place Segregation temperature Fire Point Segregation temperature Fire Point Auto ignition temperature Segregation temperature | Physical condition | solid (at 20°C) |
|---|---------------------------|---------------------|
| Smell Dissolvability in water Segregation temperature Fire Point No particular smell Undissolvable > 350°C >390°C | Density | > 1,0 g/cm3 |
| Dissolvability in water Undissolvable Segregation temperature > 350°C Fire Point >390°C | Yield Point | 220°C |
| Segregation temperature > 350°C Fire Point >390°C | Smell | No particular smell |
| Fire Point >390°C | Dissolvability in water | Undissolvable |
| | Segregation temperature | > 350°C |
| Auto ignition temperature > 400°C | Fire Point | >390°C |
| | Auto ignition temperature | > 400°C |

Zinc

ov-WA1003-A-TCC0400-WA1630-A-T-cam-latches-technical-specification-advice-rnh- Updated -26-10-2022

Zinc Alloy is the most fundamental material for the Wixroyd product range. Housings, inserts, handles, spacers, keys, hinges etc, are all die cast products. The zinc used is a zinc alloy with the following contents (except zinc): Al 4,03% Cu 0,83% as well as minor contents of Mg, Fe, Pb, Cd, Sn and Ni.

RoHS Compliance

Our Cam Latches are RoHS Compliant.



Materials

Plastic - Polyamide

Many of our products are made of injection moulded plastic, normally polyamide. When needed, we add fibreglass to the material, in order to optimise qualities of the product. Examples of products made out of polyamide: handles, housings, rod quides etc.

Degrees of sealing protection

A product classified to an IP rating has either been tested in an independent laboratory, or due to the resemblance of its structure to a tested product, classified as IP.

Important note: We can only guarantee our products correspond to the indicated classification when assembled and used correctly.



IP54 RATED

22h/100°C

70h/100°C

Time/temp. Type of test

IP 65: Dust Tight and Jetting Secure. Through the application of an o-ring and a flat gasket, this higher classification can be achieved.

IP 54: Dust and Splash Protected. This is the standard classification for our products. Equivalent to NEMA3.

IP ratings

| Character | Value | Standard | |
|-----------------|------------|-----------|--|
| Density | 1,35 g/cm3 | DIN 53479 | |
| Hardness | 65 Shore A | DIN 53505 | |
| Breaking Strain | 5 N/mm2 | DIN 53504 | |
| Expansion | 200% | DIN 53504 | |
| Heat & cold | max. 70°C, | | |
| resistance | min35°C | | |

Through the application of a flat gasket between the lock and the door, class IP 65 or NEMA 4 is achieved.

For all O-rings, an NBR material with the following technical characteristics is used.

DVR

DVR

| Flat gas | kets | / |
|----------|------|-----|
| Sealing | Was | her |

The flat gasket is made out of a mixture of NBR (Nitrile Rubber) and SBR (Styrolbutadiene Rubber). This gives the gasket a satisfactory chemical resistance and a good constancy to oil.

Pressure deformation test

Standard

DIN 53517 A

DIN 53517 A

Result

9%

12%

O Rings

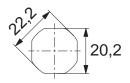
| Character | Value | Standard |
|-------------------|-------------|-----------|
| Density | 1,240 g/cm3 | DIN 53479 |
| Hardness | 71 Shore A | DIN 53505 |
| Breaking strain | 14 N/mm2 | DIN 53504 |
| Expansion | 280% | DIN 53504 |
| Recoil elasticity | 32% | DIN 53512 |
| Heat & cold | max. 120°C, | |
| resistance | min40°C | |



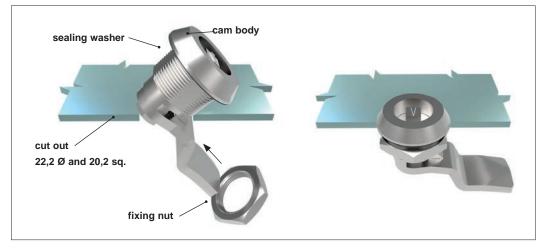


Flexi-system cut out

Our flexi-system is based on a standard installation cut out 22,2 Ø and 20,2 sq.



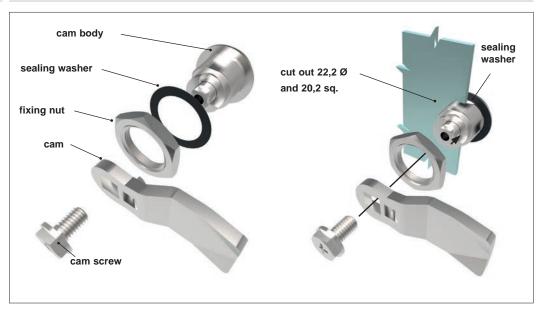
Option 1: Installation when fully assembled



When the cam latch grip (h) is 9mm or more this method is possible:-

- 1. With the cam body and cam fully assembled, attach the sealing washer to cam body.
- 2. Tilt the latch 45° and pass it, cam first, through the installation cut out in the panel.
- 3. When in place attach the fixing nut to the cam body to secure. Tighten to 10 Nm max.

Option 2: Installation unassembled



When the cam latch grip (h) is less than 9mm this method is suitable:-

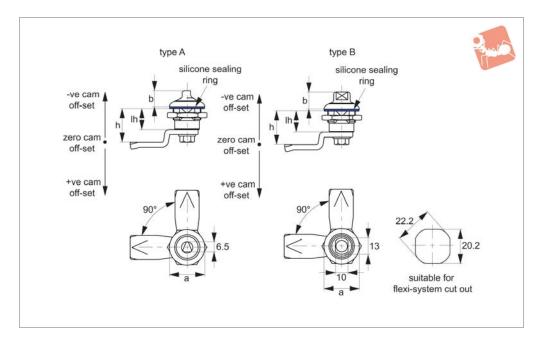
- 1. Prior to commencing ensure that the cam body, cam, cam screw, fixing nut and sealing washer are completely unassembled.
- 2. Attach the sealing washer to the cam body and pass through installation cut out in panel.
- 3. Attach the fixing nut to the cam body to secure. Tighten to 10 Nm max.
- 4. Attach the cam to the cam body. Once you have ensured that the cam has the correct orientation toward the panel frame, secure the cam screw and tighten to 4 Nm.





Cam Latches - 3A Standard hygienic line, stainless steel







A1104

Material

Body: Stainless steel AISI304 Handle: Stainless steel AISI304

Blue gasket: silicone Gaskets provide IP69K rating.

Supplied with: Nut and screw: Stainless

steel AISI304

Not Supplied: CAM nor KEY - order separately

Technical Notes

Order cam and key separately.
Cams: see suitable cam A0203 (steel) and

A0210 (Stainless Steel) A0224 and A0240.

Select "without projection" cam type. Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam off-set), and refer to cam selection chart; ch = h - lh where;

ch = required cam off-set/height.
 H = grip length (distance between inside of latch face and front of cam).
 lh = body length of cam latch/lock to be used (see product table below).

Keys: see A0104.

Tips

Made to the high "3A" standard. This ensures it meets the high standards required for use in food, beverage, pharmaceutical and medical applications. Hygienically designed for effective and easy cleaning, corrosion resistant, nontoxic

Design precludes contamination by dirt, food particles and organic matter.

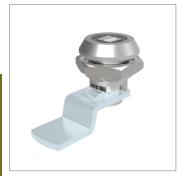
| Order No. | Insert driver | a | b | lh |
|--------------|---------------|----|----|----|
| A1104.AW0010 | triangle 7 | 28 | 13 | 18 |
| A1104.AW0110 | Stadium | 28 | 13 | 18 |



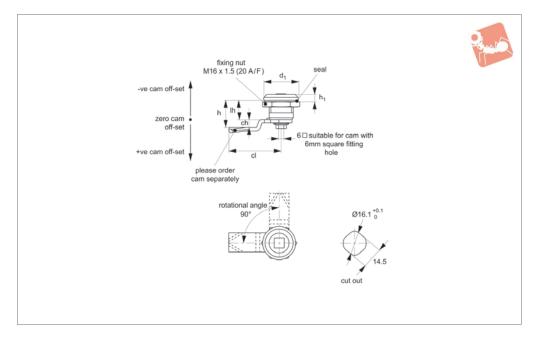
Mini Cam Latches insert driver - fixed grip



MLATCHE



A1261



Material

Type one: Body & insert: die cast zinc, chrome plated or black powder coated. Supplied with: Keys: two per lock. Not supplied: CAM - order separately.

Technical Notes

Order cam and key separately. **Cams:** see suitable cam A0261. Select
"with projection" cam type to prevent cam

rotating over 45°.

Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam offset), and refer to cam selection chart;

ch = h - lh where;

ch = required cam off-set/height.

h = grip length (distance between inside of latch face and front of cam).

lh = body length of cam latch/lock to be

used (see product table below).

Keys: see A0102.

Tips

Mini cam latches for any application; securing doors, cabinets etc. Quarter-turn opening or closing.

Important Notes

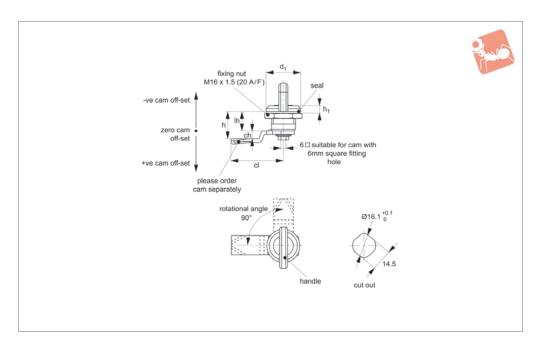
Sold subject to pack quantity.

| Order No. | Insert driver | Finish | d_1 | h_1 | lh |
|--------------|---------------|--------------|-------|-------|------|
| A1261.AW0006 | Square 6 | Chrome | 20 | 4 | 12.5 |
| A1261.AW0078 | Slot (2x4) | Chrome | 20 | 4 | 12.5 |
| A1261.AW0306 | Square 6 | Black Coated | 20 | 4 | 12.5 |
| A1261.AW0378 | Slot (2x4) | Black Coated | 20 | 4 | 12.5 |



Mini Cam Latches wing handle - fixed grip - zinc







A1281

Material

Body & insert: die cast zinc, chrome plated or black powder coated.

Handle: black plastic, PA6.

Not supplied: CAM - order separately.

Technical Notes

Order cam separately.

Cams: see suitable cam A0261. Select "with projection" cam type to prevent cam

rotating over 45°.

Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam offset), and refer to cam selection chart;

ch = h - lh where;

ch = required cam off-set/height.

h = grip length (distance between inside of latch face and front of cam).

lh = body length of cam latch/lock to be

used (see product table below).

Tins

Wing knob actuates lock, and also acts as knob/handle.

Important Notes

Sold subject to pack quantity.

| Order No. | Handle | Body | d_1 | h_1 | lh |
|--------------|---------------|---------------|-------|-------|------|
| A1281.AW0110 | Black Plastic | Chrome Plated | 20 | 4 | 12.5 |
| A1281.AW0120 | Black Plastic | Black Powder | 20 | 4 | 12.5 |

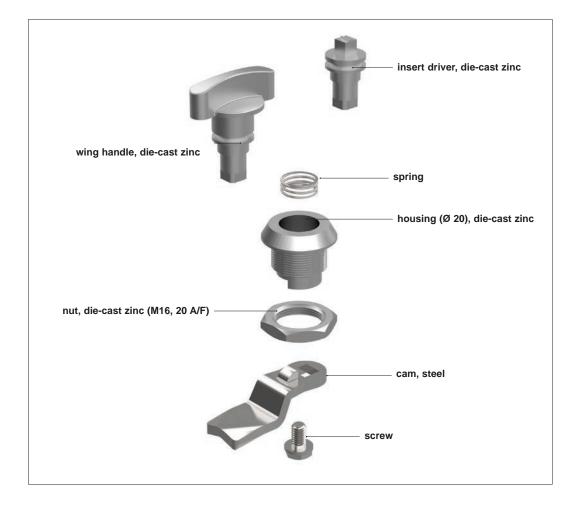


Wixroyd Mini Cam Latch

exploded view and assembly



Die-cast zinc: A1261, A1281



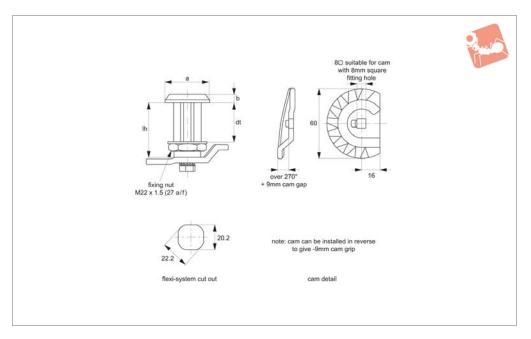
24



Cam Latches - Flexi-System

insert driver - stepped cam - extended body - zinc







A1241

Material

Body: die cast zinc, chrome plated. Insert fitted with O'ring to achieve IP54 rating. **Supplied with:** Nut: steel, zinc plated. Sealing washer: PU & rubber.

Stepped cam: die cast zinc, 9mm step over 270° rotation, 60mm dia.

Not supplied: KEY - order separately.

Technical Notes

Order keys separately. Suitable keys - A0102.

Tips

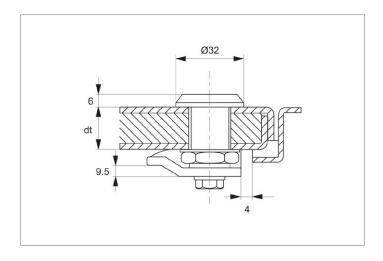
Stepped cam ideal for air conditioning

units, sound proof or isolation doors. Very tight closure of door possible, due to stepped cam over a 270° rotation.

Important Notes

Sold subject to pack quantity.

| Order No. | Insert driver | lh | dt door thickness max. | а | b |
|--------------|---------------|----|---------------------------|----|---|
| A1241.AW0311 | Square 7 | 40 | 30 | 32 | 6 |
| A1241.AW0411 | Square 7 | 50 | 40 | 32 | 6 |





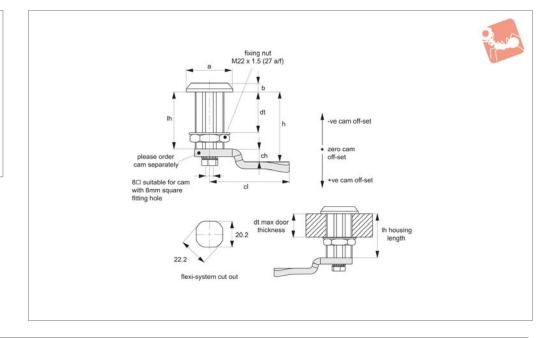
Cam Latches - Flexi-System

insert driver - extended body - zinc





A1251



Material

Body & insert: die cast zinc, chrome plated. Insert fitted with O'ring to achieve IP54 rating.

Supplied With: Nut: steel, zinc plated. Sealing washer: PU & Rubber.

Not supplied: CAM nor KEY - order separately.

Technical Notes

Order cam and key separately.

Cams: see suitable cam A0203, A0224 and A0240. Select "without projection" cam

type.

Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam offset), and refer to cam selection chart;

ch = h - lh where;

ch = required cam off-set/height.

h = grip length (distance between inside of latch face and front of cam).

lh = body length of cam latch/lock to be used (see product table below).

Keys: see A0102.

Rods & Guides: to achieve 3-point latching

- A0303, A0321, A0325.

Tips

Ideal for air conditioning units, soundproof or isolation doors, as well as wooden panels. Insert quarter-turn opening or closing.

Slotted insert driver does not require a key. Simply use a flat head screwdriver to actuate.

Important Notes

Sold subject to pack quantity.

| Order No. | Insert driver | lh | dt | а | b |
|--------------|----------------|----|----|----|---|
| A1251.AW0011 | Square 7 | 28 | 20 | 28 | 4 |
| A1251.AW0021 | Square 8 | 28 | 20 | 28 | 4 |
| A1251.AW0041 | Triangle 7 | 28 | 20 | 28 | 4 |
| A1251.AW0051 | Triangle 8 | 28 | 20 | 28 | 4 |
| A1251.AW0061 | 3mm Double Bit | 28 | 20 | 28 | 4 |
| A1251.AW0071 | 4mm Double Bit | 28 | 20 | 28 | 4 |
| A1251.AW0081 | Slotted (2x4) | 28 | 20 | 28 | 4 |
| A1251.AW0311 | Square 7 | 36 | 30 | 28 | 4 |
| A1251.AW0321 | Square 8 | 36 | 30 | 28 | 4 |
| A1251.AW0341 | Triangle 7 | 36 | 30 | 28 | 4 |
| A1251.AW0351 | Triangle 8 | 36 | 30 | 28 | 4 |
| A1251.AW0361 | 3mm Double Bit | 36 | 30 | 28 | 4 |
| A1251.AW0371 | 4mm Double Bit | 36 | 30 | 28 | 4 |
| A1251.AW0381 | Slotted (2x4) | 36 | 30 | 28 | 4 |
| A1251.AW0511 | Square 7 | 62 | 50 | 28 | 4 |
| A1251.AW0521 | Square 8 | 62 | 50 | 28 | 4 |
| A1251.AW0551 | Triangle 8 | 62 | 50 | 28 | 4 |
| A1251.AW0561 | 3mm Double Bit | 62 | 50 | 28 | 4 |
| A1251.AW0571 | 4mm Double Bit | 62 | 50 | 28 | 4 |
| A1251.AW0581 | Slotted (2x4) | 62 | 50 | 28 | 4 |
| | | | | | |



Wixroyd Extended Body Cam Latch

exploded view and assembly



insert driver, die-cast zinc

o'ring (IP65)

adapter for extended body

spring

housing (Ø 32), die-cast zinc, extended body

sealing washer

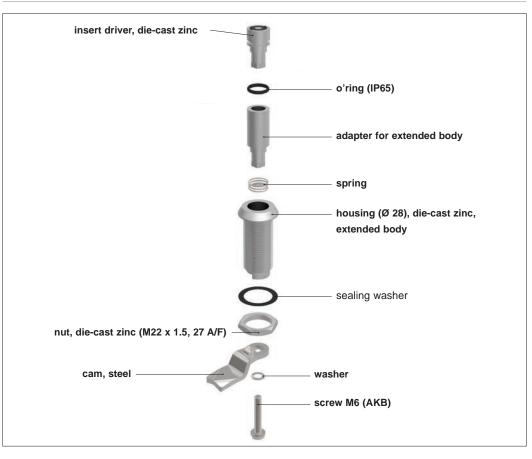
nut, die-cast zinc
(M22 x 1.5, 27 A/F)

stepped cam

washer

screw M6 (AKB)

Stepped cam: A1241



Extended body cam latch: A1251



ov-WA1241-A-T-WA1251-A-TCC0460-extended-body-cam-latch-exploded-view-assembly-rnh- Updated -27-10-2022

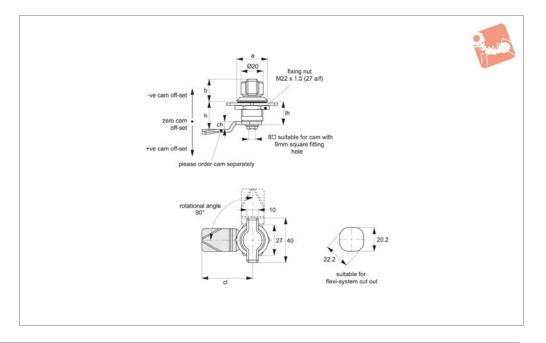
Cam Latches - Flexi-System

fixed grip - wing handle - ergonomic





A1181



Material

Body: die cast zinc. Handle: black plastic (PA6). **Not supplied:** CAM - order separately.

Technical Notes

Order cam separately.

Cams: see suitable cam A0203, A0224 and A0240. Select "without projection" cam type.

Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam offset), and refer to cam selection chart; **ch = h - lh** where;

ch = required cam off-set/height.

h = grip length (distance between inside of latch face and front of cam).

lh = body length of cam latch/lock to be used (see product table below).

Rods & Guides: to achieve 3-point latching - A0303, A0321, A0325.

Tips

Wing actuates lock, and also acts as a knob/handle. Quarter-turn opening or closing.

Important Notes

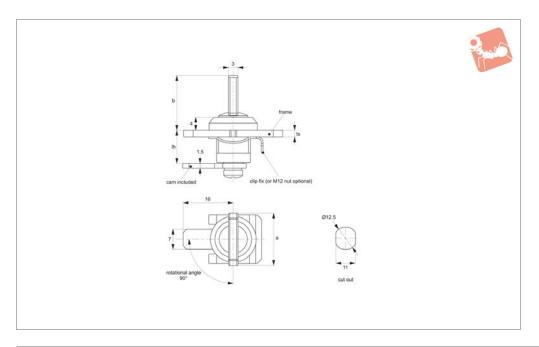
Sold subject to pack quantity.

| Order No. | Body finish | Handle | а | b | lh |
|--------------|---------------|---------------|----|----|----|
| A1181.AW0110 | Chrome Plated | Black Plastic | 28 | 20 | 18 |
| A1181.AW0210 | Black Coated | Black Plastic | 28 | 20 | 18 |
| A1181.AW0510 | Black Plastic | Black Plastic | 28 | 20 | 18 |



Mini Cam Latches - Wing Handle fixed grip - zinc







A1192

Material

Body & Handle: die cast zinc, bright chrome plated.

Supplied with: Cam.

Technical Notes

Suitable for max. panel thickness 1-2mm.

Can be fixed to panel either via spring clip fix, or M12 nut.

Tips

Quarter-turn opening or closing. Wing actuates lock and also acts as knob/handle.

| Order No. | Type | а | b | lh | ts |
|--------------|-------------|------|------|----|-------|
| A1192.AW0175 | Clip Fixing | 17.5 | 16.5 | 10 | 1-2mm |
| A1192.AW1175 | Nut Fixing | 17.5 | 16.5 | 10 | 1-2mm |





Wixroyd Cam and Compression Latches

product selection charts

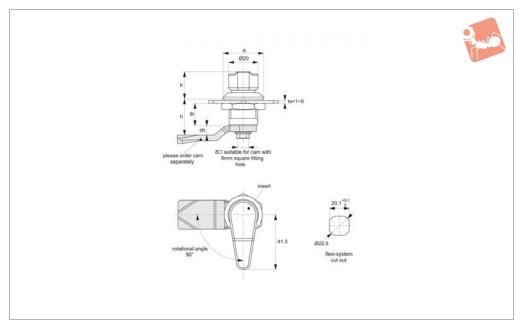


| | | tuat | | | | Body | / | Fi | nish | es | Ca | | |
|-----------------------|---------------|---------------|-------------|------------------|---------------|-------|-----------------|----------------------|--------------|---------|-----------------|----------------|-----------|
| * out | IVI | etho | od | <u>ت</u> | | o | | | | | Ту | pe | |
| Miscellaneous Cut out | Insert Driver | Cylinder Lock | Manual/Grip | Body length (mm) | Die-Cast Zinc | | Stainless Steel | Chrome Plated | Black Coated | Natural | With Projection | W/O Projection | IP Rating |
| A4241 - Cam Latc | h - w | /ith | Rod | Con | trol | - Ext | end | ed C | over | | | | |
| = 0 | / | | | | | / | | | | / | | 1 | 40 |
| ļ | | Cam | ns: A | 020 | 3 A | 022 | 4 A(| 7240 |) - K | evs: | AO1 | 102 | |
| A4260 - Cam Lock | - wi | | | | | | | | | - | | | |
| A-200 Gain Eoch | • | | iou (| | | **** | | | | - 10 | | | |
| | | ✓ | | | | 1 | | | | 1 | | 1 | 54 |
| 7 | | ^ | | | | | | | | | | | |
| A4001 0 1 1 | | | | | | 022 | | | | eys: | AU. | 102 | |
| A4221 - Cam Latc | n - w | /itn | Koa | Con | troi | - WI | tn C | over | | | | | |
| | 1 | | | Various | | 1 | | | | 1 | | 1 | |
| Ď: | | | Carr | ns: A | 020 | 3, A(| 0224 | 1 - K | eys: | A01 | 102 | | |
| | | | | | | | | | | | | | |



Cam Latches - Flexi-System fixed grip - finger handle







A1203

Material

Type one: Body: die cast zinc, black powder coated.

Handle: polyamide, black.

Type two: Body & handle: polyamide, black.

Technical Notes

Order cam separately.

Cams: see suitable cam A0203, A0224 and A0240. Select "without projection" cam

type.

Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam offset), and refer to cam selection chart;

ch = h - lh where;

ch = required cam off-set/height.

h = grip length (distance between inside of latch face and front of cam).

lh = body length of cam latch/lock to be used (see product table below).

Rods & Guides: to achieve 3-point latching - A0303, A0321, A0325.

Tips

Finger knob actuates lock, and also acts as a handle.

Important Notes

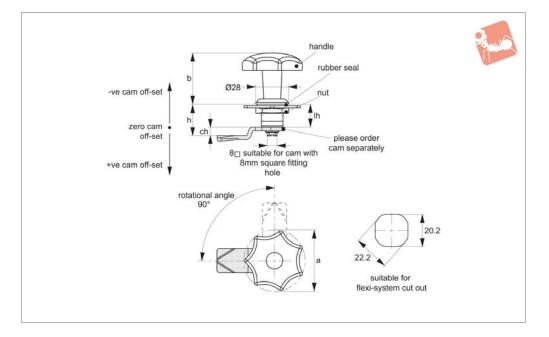
Sold subject to pack quantity.

| Order No. | Туре | а | b | lh |
|--------------|---------------|----|----|----|
| A1203.AW0318 | One Zinc | 28 | 18 | 18 |
| A1203.AW0328 | One Zinc | 28 | 18 | 28 |
| A1203.AW0362 | One Zinc | 28 | 18 | 62 |
| A1203.AW0518 | Two Polyamide | 28 | 18 | 18 |
| A1203.AW0536 | Two Polyamide | 28 | 18 | 36 |





A1205



Material

Body: black powder coated zinc or polyamide.

Handle: polyamide, black.

Fitted with sealing gasket to achieve IP54 rating.

Sealing washer: rubber.

Not supplied: CAM nor KEY - order separately

Technical Notes

Order cam and key separately.

Cams: see suitable cam A0203 (steel), A0210 (stainless). Select "without projection" cam type.

Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam off-

set), and refer to cam selection chart;

ch = h - lh where;

ch = required cam off-set/height.

h = grip length (distance between inside of latch face and front of cam).

lh = body length of cam latch/lock to be used (see product table below).Suitable for panel thickness 1-6mm.

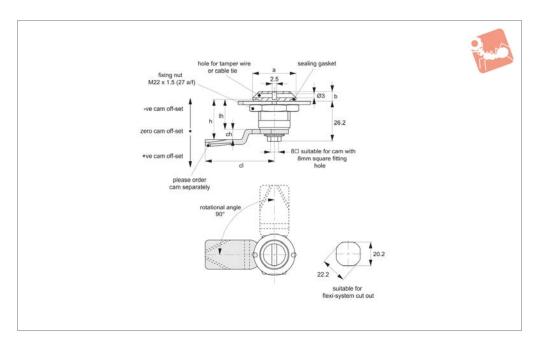
| Order No. | Material | a | b | lh |
|--------------|----------------------|----|----|----|
| A1205.AW0018 | Zinc Body, PA Handle | 27 | 18 | 18 |
| A1205.AW0028 | Zinc Body, PA Handle | 27 | 28 | 18 |
| A1205.AW0036 | Zinc Body, PA Handle | 27 | 36 | 18 |
| A1205.AW0062 | Zinc Body, PA Handle | 27 | 62 | 18 |
| A1205.AW1018 | PA Body & Handle | 27 | 18 | 18 |
| A1205.AW1028 | PA Body & Handle | 27 | 28 | 18 |



Cam Latches - Flexi-System

tamper evident - for wire or cable tie - zinc







A1210

Material

Body & Insert: die cast zinc, bright chrome plated.

Supplied With: Nut: steel.

Not supplied: CAM - order separately.

Technical Notes

Order cam and key separately.

Cams: see suitable cam A0203, A0224 and

A0240. Select "without projection" cam

Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam offset), and refer to cam selection chart;

ch = h - lh where;

ch = required cam off-set/height.

h = grip length (distance between inside of

latch face and front of cam).

lh = body length of cam latch/lock to be
used (see product table below).

Keys: see A0102.

Rods & Guides: to achieve 3-point latching

- A0303, A0321, A0325.

Tips

Quarter-turn opening or closing.

 Order No.
 a
 b
 lh

 A1210.AW0028
 28
 6.5
 20



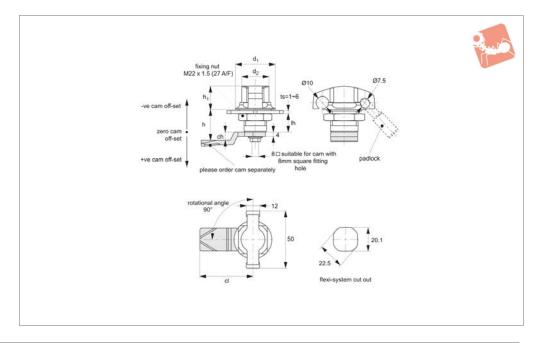
Cam Latches - Flexi-System

padlock wing handle - fixed grip - zinc





A1161



Material

Body & Handle: die cast zinc, pocked black powder or chrome plated.

Not supplied: CAM - order separately.

Technical Notes

Order cam separately.

Cams: see suitable cam A0203, A0224 and A0240. Select "without projection" cam

Dimensions ch and cl relate to cam. Use

formula to calculate ch (required cam offset), and refer to cam selection chart;

ch = h - lh where;

ch = required cam off-set/height. **h** = grip length (distance between inside of latch face and front of cam).

lh = body length of cam latch/lock to be used (see product table below).

Rods & Guides: to achieve 3-point latching - A0303, A0321, A0325.

Tips

The wing knob can be locked by two sizes of padlock max. shackle dia. 7.5mm or 10mm. See technical diagram (padlock not supplied).

Panel thickness (ts) is 1 to 6mm max.

Important Notes

Sold subject to pack quantity.

| Order No. | Type | d_1 | h_1 | d_2 | lh | Finish |
|--------------|--------------|-------|-------|-------|----|--------------|
| A1161.AW0310 | Black Coated | 33 | 19 | 21 | 18 | black coated |

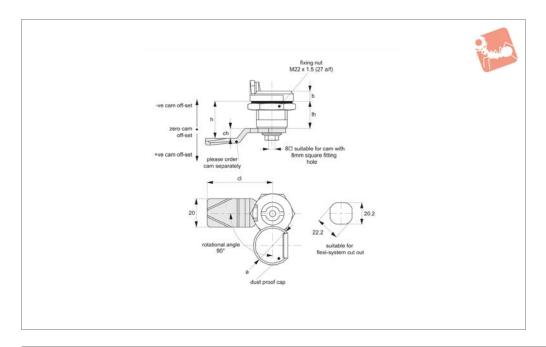






Cam Latches - Flexi-System insert driver - fixed grip - zinc







A1168

Material

Body & Insert: die cast zinc, bright chrome plated. Insert fitted with O'ring to achieve IP54 rating.

Supplied with:

Cap: dust-proof.

Not supplied: CAM nor KEY - order separately.

Technical Notes

Order cam and key separately.

Cams: see suitable cam A0203, A0224 and A0240. Select "without projection" cam type.

Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam offset), and refer to cam selection chart;

ch = h - lh where;

ch = required cam off-set/height.
 h = grip length (distance between inside of latch face and front of cam).

lh = body length of cam latch/lock to be
used (see product table below).

Keys: see A0102.

Rods & Guides: to achieve 3-point latching - A0303, A0321, A0325.

Tips

Quater turn opening or closing.

| Order No. | Insert driver | a | b | lh |
|--------------|----------------|----|-----|----|
| A1168.AW0007 | Square 7 | 29 | 6.5 | 18 |
| A1168.AW0008 | Square 8 | 29 | 6.5 | 18 |
| A1168.AW0017 | Triangle 7 | 29 | 6.5 | 18 |
| A1168.AW0018 | Triangle 8 | 29 | 6.5 | 18 |
| A1168.AW0103 | 3mm Double Bit | 29 | 6.5 | 18 |
| A1168.AW0104 | 4mm Double Bit | 29 | 6.5 | 18 |
| A1168.AW0124 | Slotted (2x4) | 29 | 6.5 | 18 |





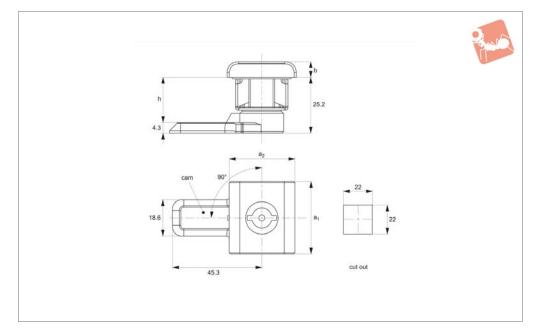
Panel Latches - Stainless Steel

insert driver - fixed grip





A1506



Material

Housing & insert: stainless steel, 304 mirror polished. Sealed to achieve IP54 rating.

Supplied with: Cam: die cast zinc. **Not supplied:** KEY - order separately.

Technical Notes

Order key separately. Suitable keys - A0102. Fixed grip length (h)=20,9.

Order No. A1506.AW0036 Insert
3mm Double Bit

a₁ 36

a₂ 32

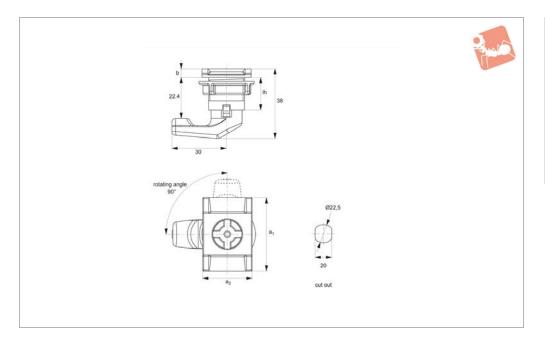
b

h 20.9



Panel Latches - Plastic insert driver - low profile







A1520

Material

Housing, insert and nut: plastic. **Supplied with:** CAM

Not supplied: KEY - order separately.

Technical Notes

Order key separately. Suitable key - A0102.

| Order No. | Insert type | a_1 | a_2 | b | lh |
|--------------|----------------|-------|-------|-----|----|
| A1520.AW0010 | 3mm Double Bit | 39.5 | 26.5 | 4.6 | 18 |



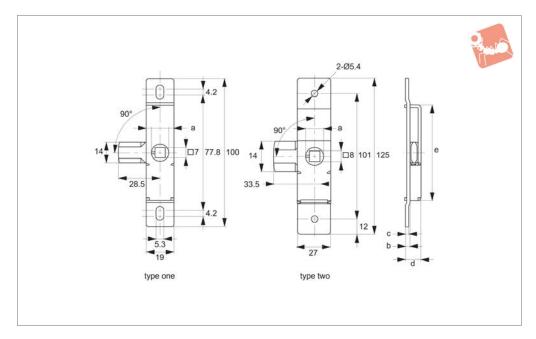
Panel Latches uncovered - square driver - steel



AM LATCH



A1546



Material

Body & insert: Q235 steel, zinc plated. **Supplied with:** Cam: stainless steel.

Technical Notes

Can be used with a square 7 or 8 square bar for handle/key opening.

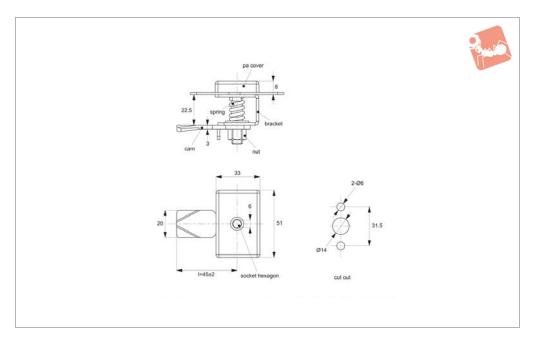
Fix internally to panels or enclosures via rivets, or M 5 screws (not supplied).

| Order No. | Insert type | Туре | а | b | С | d | е |
|--------------|-------------|----------|----|-----|-----|------|------|
| A1546.AW0012 | Square 7 | Type One | 12 | 3.0 | 2.0 | 10.4 | 65.0 |
| A1546.AW0015 | Square 8 | Type Two | 15 | 3.5 | 2.5 | 15.1 | 76.2 |



Panel Latches plastic cover - hexagon driver







A1561

Material

Body & cam: steel, white zinc plated. Cover: plastic, PA.

Supplied with: CAM: steel, white zinc plated.

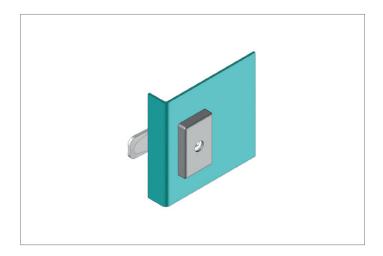
Not supplied: KEY. Use standard 6mm allen/hex key to actuate latch.

Technical Notes

For use on electrical panels and machinery

covers. Lock for use inside of panel gasket. Standard cam supplied achieves grip length of 22,5mm.

| Order No. | Туре | Grip length |
|--------------|-----------------|-------------|
| A1561.AW0024 | Right Hand Lock | 22,5mm |
| A1561.AW0224 | Left Hand Lock | 22,5mm |







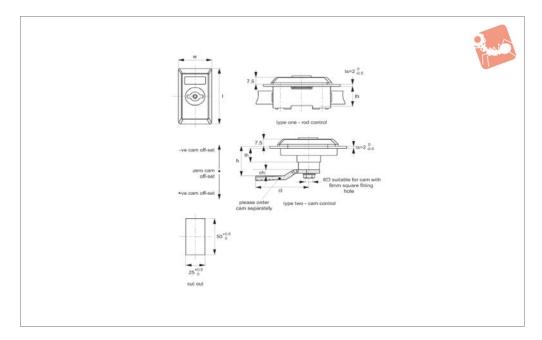
Cam Latches - with Rod Control

cover - fixed grip - 25 x 50 cut out - logo recess





A4221



Material

Panel: black PA.

Insert: die cast zinc, bright chrome-plated Cam and rod: white zinc plated steel. **Type one:** rod control system.

Type two: cam control.

Not Supplied: CAM nor Key: order separa-

tely.

Technical Notes

Order cam and key separately.

Cams: see suitable cam A0203, A0224 and A0240. Select "without projection" cam type.

Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam offset), and refer to cam selection chart;

ch = h - lh where;

ch = required cam off-set/height.

h = grip length (distance between inside of latch face and front of cam).

lh = body length of cam latch/lock to be
used (see product table below).

Keys: see A0102.

Rods & Guides: to achieve 3-point latching - A0303, A0321, A0325.

Tips

Ideal for electrical cabinets & enclosures with max. panel thickness of 2mm.

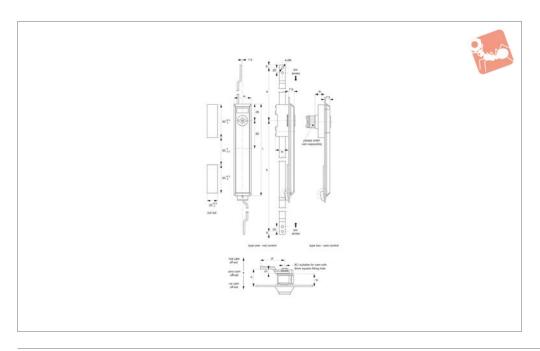
| Order No. | Insert driver | Type | 1 | W | lh | ts max. |
|--------------|----------------|-------------|------|----|----|------------|
| A4221.AW0010 | 4mm Double Bit | Rod Control | 57.5 | 30 | 23 | 2 |
| A4221.AW0020 | Triangle 8 | Rod Control | 57.5 | 30 | 23 | 2 |
| A4221.AW0030 | Square 7 | Rod Control | 57.5 | 30 | 23 | 2 |
| A4221.AW0310 | 4mm Double Bit | Cam Control | 57.5 | 30 | 16 | 2 |
| A4221.AW0320 | Triangle 8 | Cam Control | 57.5 | 30 | 16 | 2 |
| A4221.AW0330 | Square 7 | Cam Control | 57.5 | 30 | 16 | 2 |
| A4221.AW0340 | Square 8 | Cam Control | 57.5 | 30 | 16 | 2 |



Cam Latches - with Rod Control

extended cover - fixed grip - 2 off 25 x 50 cut out







A4241

Material

Panel: black PA. Cam and Rod: steel.

Insert: die cast zinc, chrome-plated

Type one: rod control system.
Type two: cam control.

Not Supplied: Cam nor Key: order separa-

tely.

Technical Notes

Order cam and key separately.

Cams: see suitable cam A0203, A0224 and A0240. Select "without projection" cam type.

Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam offset), and refer to cam selection chart;

ch = required cam off-set/height.

ch = h - lh where;

h = grip length (distance between inside of latch face and front of cam).

lh = body length of cam latch/lock to be
used (see product table below).

Keys: see A0102.

Rods & Guides: to achieve 3-point latching - A0303, A0321, A0325.

Tips

Insert quarter turn combines with rod latch system to open or close. Suitable for panel thicknesses of 2mm.

| Order No. Insert driver Type | 1 | w | lh |
|---|-------|----|-----|
| order No. Insert driver | | | 111 |
| A4241.AW0010 3mm Double Bit Rod Control | 157.5 | 30 | 23 |
| A4241.AW0020 Triangle 8 Rod Control | 157.5 | 30 | 23 |
| A4241.AW0030 Square 7 Rod Control | 157.5 | 30 | 23 |
| A4241.AW0040 Square 8 Rod Control | 157.5 | 30 | 23 |
| A4241.AW0310 3mm Double Bit Cam Control | 157.5 | 30 | 16 |
| A4241.AW0320 Triangle 8 Cam Control | 157.5 | 30 | 16 |
| A4241.AW0330 Square 7 Cam Control | 157.5 | 30 | 16 |
| A4241.AW0340 Square 8 Cam Control | 157.5 | 30 | 16 |



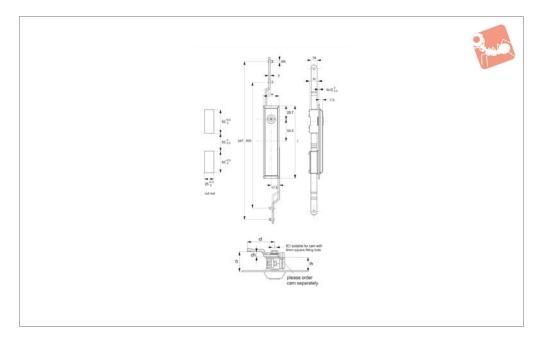
Cam Latches - with Rod Control

extended cover - fixed grip - 2 off 25 x 50 cut out





A4260



Material

Body: polyamide. Unique integral polyurethane gasket, to achieve IP54 rating. Rod control mechanism: die cast zinc. Driver Insert: die cast zinc, chrome plated. **Not supplied:** Key: order separately.

Technical Notes

Order cam and key separately.

Cams: see suitable cam A0203, A0224 and A0240. Select "without projection" cam type.

Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam offset), and refer to cam selection chart;

ch = h - lh where;

ch = required cam off-set/height.

h = grip length (distance between inside of latch face and front of cam).

lh = body length of cam latch/lock to be used (see product table below).

Keys: see A0102.

Rods & Guides: to achieve 3-point latching - A0303, A0321, A0325.

Order No. A4260.AW0010 Insert driver
3mm Double Bit

157.4

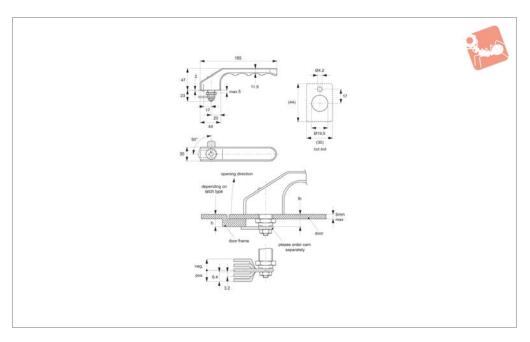
w 32.4 in 22

lh



Cam Locks - Heavy Duty Handle L-handle - fixed grip







A4600

Material

Body: aluminium, AIMgSi 0,5 vibration ground. Natural or black anodized.

Supplied with: Key.

Not supplied: CAM - order separately.

Technical Notes

Order cam separately.

Cams: see A0250. Dimensions ch & cl relate to cam. Use formula to calculate ch (required cam off-set), and refer to cam selection chart;

ch = h - lh where;

ch = required cam off-set/height.

h = grip length (distance between inside of

lock face and front of cam).

lh = body length of cam latch/lock to be
used (see product table below).

Tips

Heavy duty quarter turn handle for machinery covers, panels etc.

Maximum panel thickness of 5mm.

| Order No. | Finish | Lock type | Key type | lh |
|--------------|----------------|-----------------|-------------|------|
| A4600.AC0165 | Natural | Cylindrical Pin | Keyed Alike | 13.5 |
| A4600.AC0665 | Black Anodized | Cylindrical Pin | Keyed Alike | 13.5 |



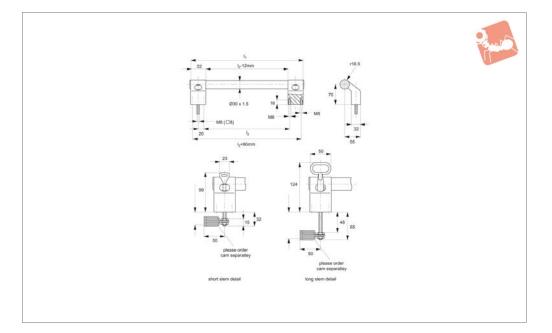


Cam Locks - Heavy Duty Pull Handle adjustable grip





A4620



Material

Handle shank: extruded aluminium, AIMgSi 0,5, black anodized. Handle tube: stainless steel 1.4301, tube

Ø30x1,5mm. Precision ground.

Supplied with: Key.

Not supplied: CAM - order separately.

Technical Notes

Order cam separately.

Cams: see A0250. Dimensions ch & cl

relate to cam. Use formula to calculate ch (required cam off-set), and refer to cam selection chart;

ch = h - lh where;

ch = required cam off-set/height.

h = grip length (distance between inside of lock face and front of cam).

lh = body length of cam latch/lock to be
used (see product table below).

Tips

Heavy duty pull handle with quarter turn fastener for machine guards, covers, panels etc.

A4620 has threaded stem of either 32mm (short stem) or 65mm (long stem) which can be cut to length to achieve h dimension (grip length) of your choice, to best suit your application.

| Order No. | Lock type | Stem | I_1 | I_2 |
|--------------|---------------|-------|-------|-------|
| A4620.AC0137 | Square Insert | Short | 392 | 300 |
| A4620.AC0138 | Safety Lock | Short | 392 | 300 |
| A4620.AC0147 | Square Insert | Short | 492 | 400 |
| A4620.AC0148 | Safety Lock | Short | 492 | 400 |
| A4620.AC0167 | Square Insert | Short | 692 | 600 |
| A4620.AC0168 | Safety Lock | Short | 692 | 600 |
| A4620.AC0237 | Square Insert | Long | 392 | 300 |
| A4620.AC0238 | Safety Lock | Long | 392 | 300 |
| A4620.AC0247 | Square Insert | Long | 492 | 400 |
| A4620.AC0248 | Safety Lock | Long | 492 | 400 |
| A4620.AC0267 | Square Insert | Long | 692 | 600 |
| A4620.AC0268 | Safety Lock | Long | 692 | 600 |





Cam Locks - Heavy Duty Pull Handle adjustable grip





