

10654

ADJUSTABLE VERTICAL CLAMPS

Material

Steel.

Technical Notes

Please order T-nuts separately, see part no. 24000.

Order No.	Type	For thread	For T-slot	$d_1 \times l_1$
10654.W0080	For T-slots	-	12 & 14	M10x35
10654.W0085	For T-slots	-	16 & 18	M10x40
10654.W0090	For T-slots	-	20 & 22	M10x45
10654.W0065	For threads	M12	-	M12x40
10654.W0070	For threads	M14	-	M14x45
10654.W0075	For threads	M16	-	M16x45



A Wide Range of Clamps to Match any Requirement

CLAMPING FORCE
**UPTO
50000
NEWTONS**

10650 All machining operations



**16000
NEWTONS**

10655 Light machining



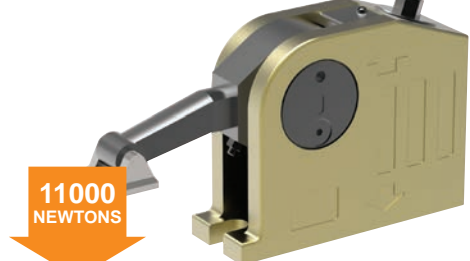
**6500
NEWTONS**

10658 Electrical discharge machining



**6500
NEWTONS**

10660 Clamping and lifting



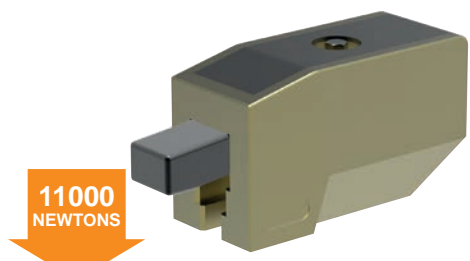
**11000
NEWTONS**

10661 Heavy machining



**40000
NEWTONS**

10670 Repetitive machining



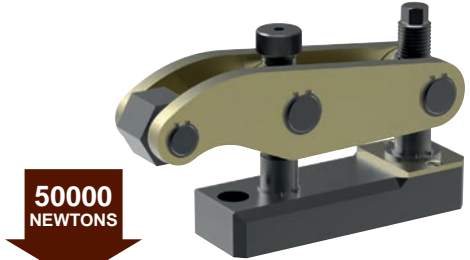
**11000
NEWTONS**

10675 Heavy machining



**35000
NEWTONS**

10678 Press Tool Clamping



**50000
NEWTONS**

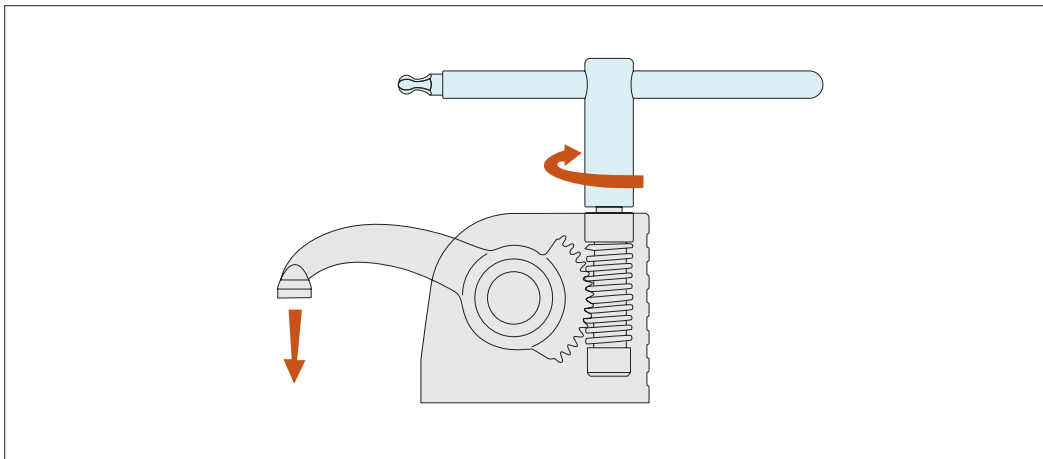


Monobloc Clamps

stackable vertical clamping

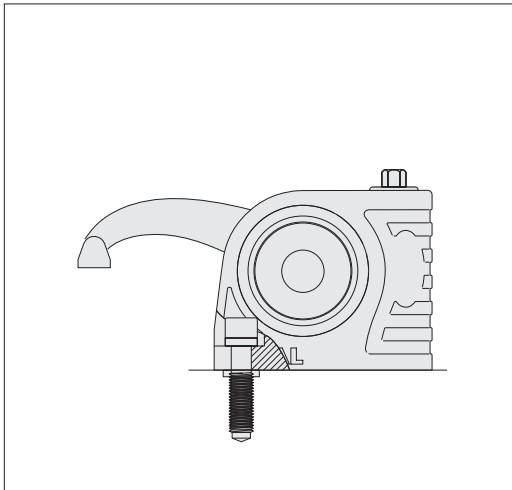


Clamping & Height Setting

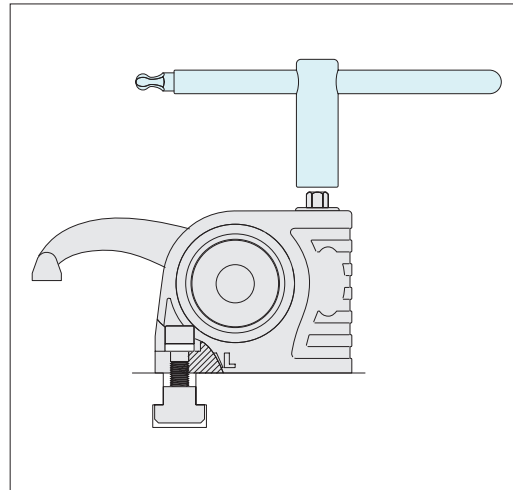


Slide the T-nut into the T-slot position and tighten the clamp onto the T-slot base, with the aid of the clamp key (shown in the image in blue).

Clamp the workpiece by twisting the key. Start machining.

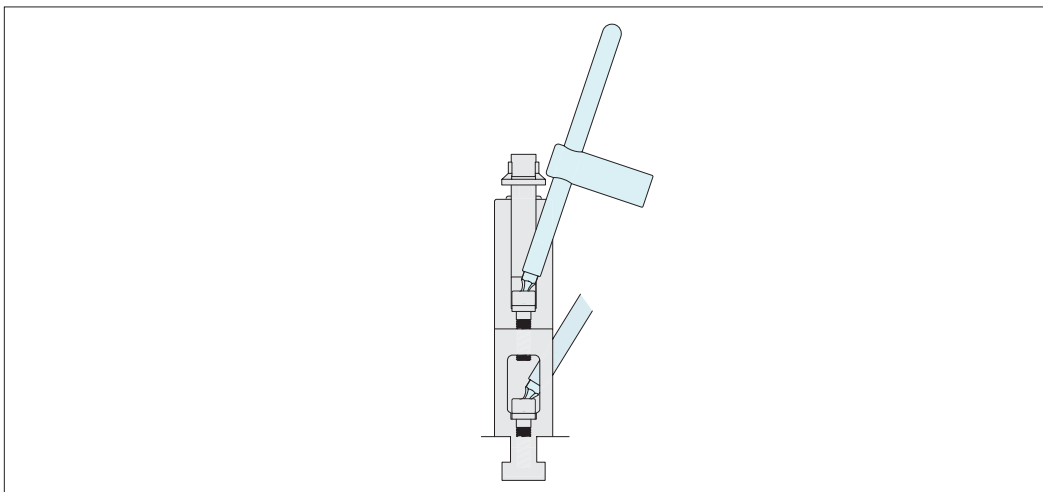


Fix to threaded bases with a special screw M10, M12, M14, M16.



Fix to T-slots with suitable T-nuts.

When unclamped the arm and the clamp remain in position



The clamps are easily stackable to achieve required clamping height.

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