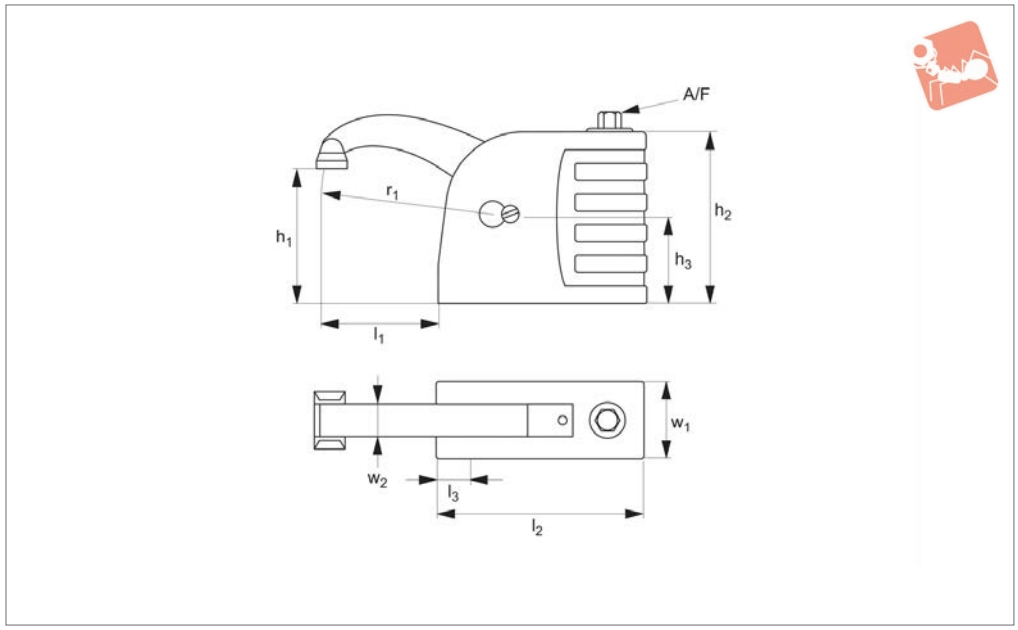
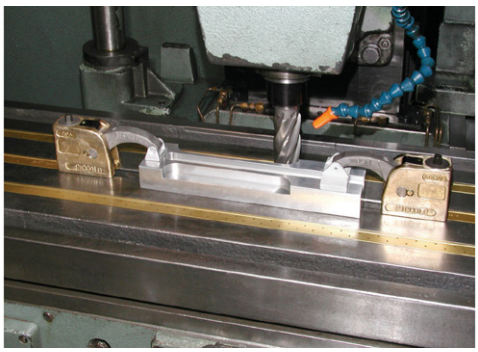


10655

Material
Aluminium body, steel arm and screw. Aluminium thrust product.

Technical Notes
Small clamping footprint with high clamping force. Supplied with key and clamping screw (M8 x 30mm) for mounting to machine bed.
For spacer elements see part no. 10656.

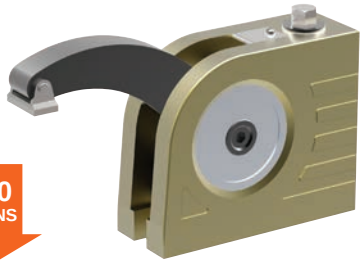
Order No.	Arm type	Clamp reach l_1	Clamping force kN max.	Clamping height h_1 min.|max.	h_2	h_3	l_2	l_3	r_1	w_1	w_2	A/F	Torque to Nm max.
10655.W0020	Short	54	6.5	-15 to 58	62.5	31	73	11	r 76	32	16	8	30
10655.W0025	Long	100	4.2	-40 to 90	62.5	31	73	11	r122	32	16	8	30



A Wide Range of Clamps to Match any Requirement

CLAMPING FORCE UP TO 50000 NEWTONS

10650 All machining operations



16000 NEWTONS

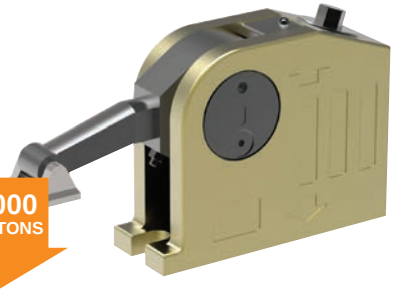
10655 Light machining

6500 NEWTONS

10658 Electrical discharge machining

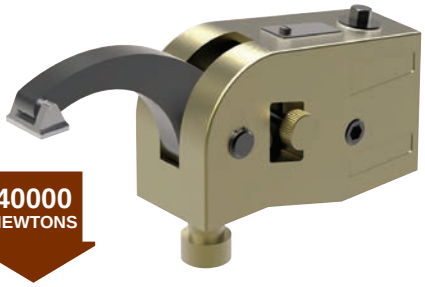
6500 NEWTONS

10660 Clamping and lifting



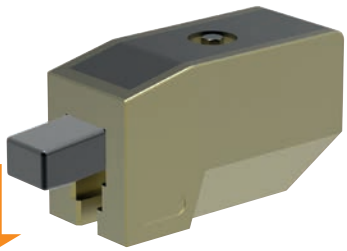
11000 NEWTONS

10661 Heavy machining



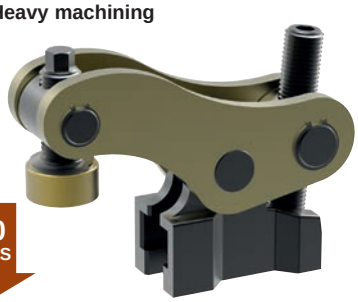
40000 NEWTONS

10670 Repetitive machining



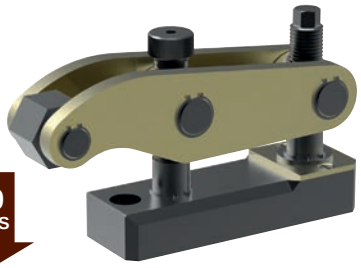
11000 NEWTONS

10675 Heavy machining

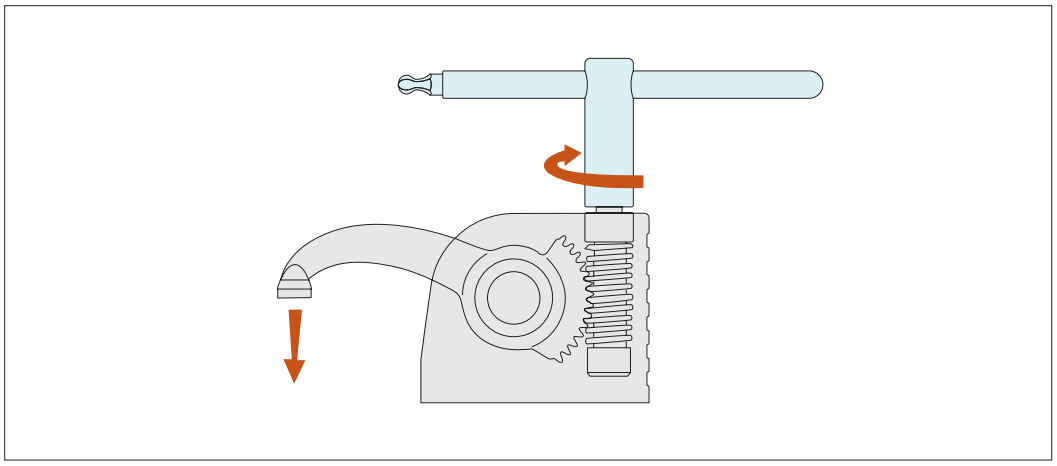


35000 NEWTONS

10678 Press Tool Clamping

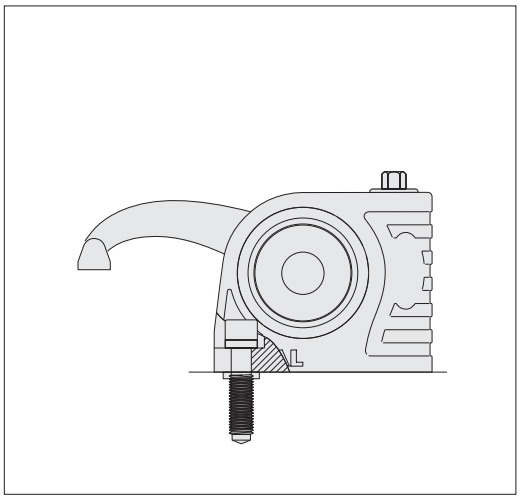


50000 NEWTONS

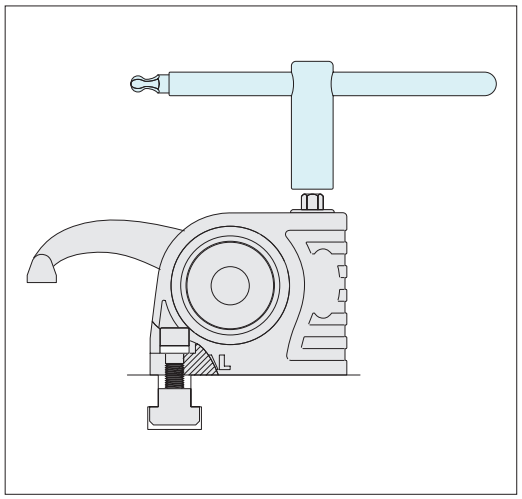


Slide the T-nut into the T-slot position and tighten the clamp onto the T-slot base, with the aid of the clamp key (shown in the image in blue.

Clamp the workpiece by twisting the key. Start machining.

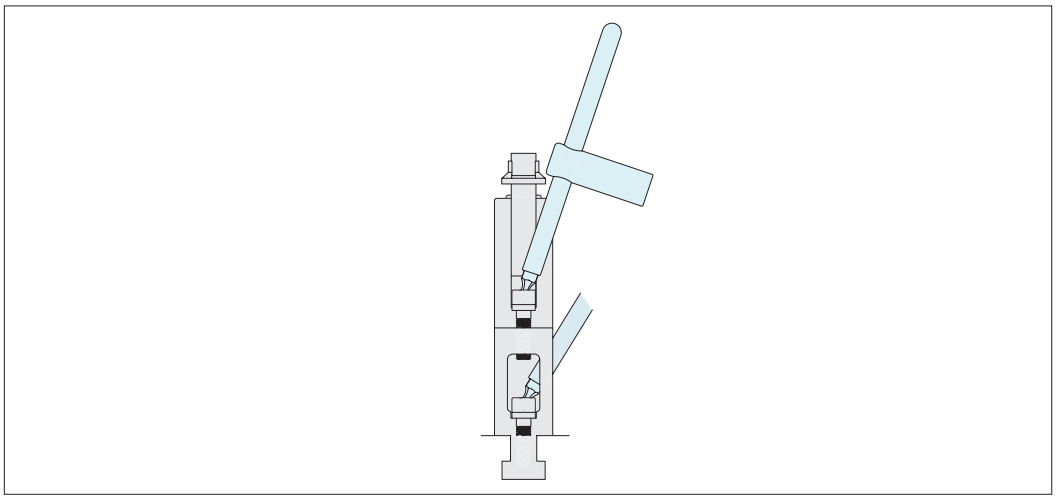


Fix to threaded bases with a special screw M10, M12, M14, M16.



Fix to T-slots with suitable T-nuts.

When unclamped the arm and the clamp remain in position



The clamps are easily stackable to achieve required clamping height.