

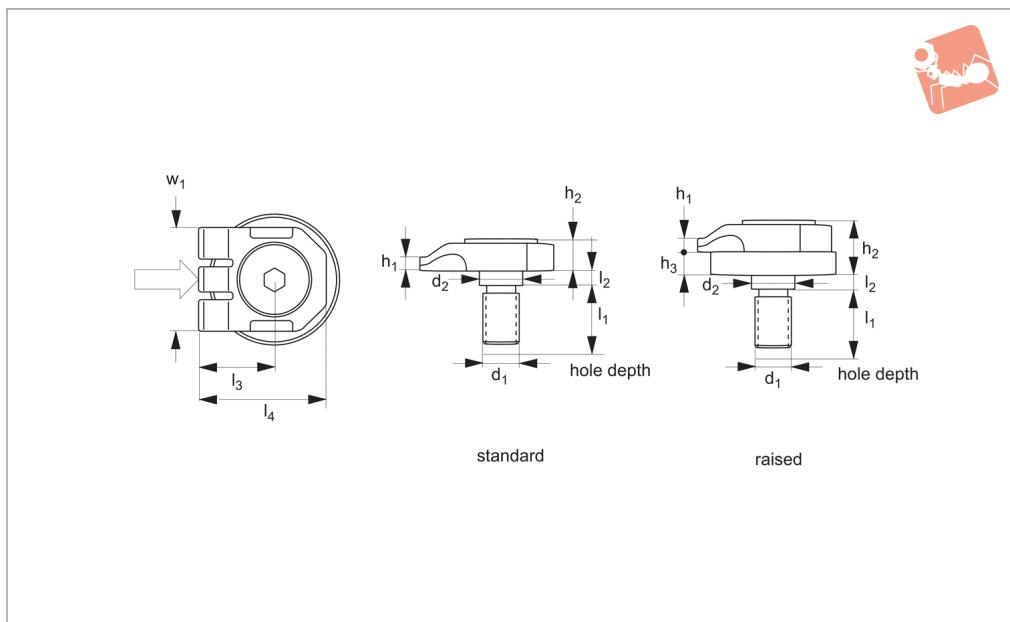


Mini Finger Clamp Swivel Stops

single point - for 10940



Low Profile Side Clamping



10920

LOW PROFILE SIDE CLAMPING

Material

Spring steel.

allowing the precise location and re-positioning of parts.

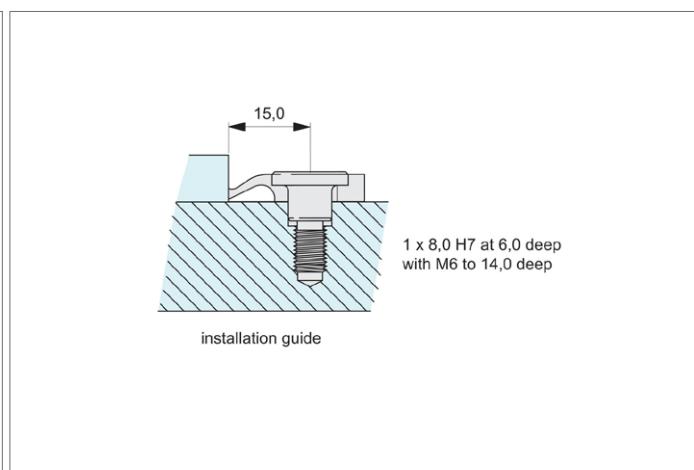
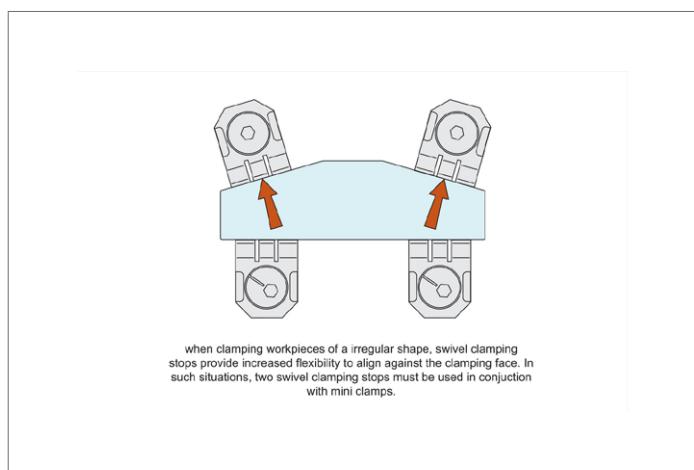
Technical Notes

Fixed in place with special locking screws

Tips

Use with our mini clamp, part no. 10940.

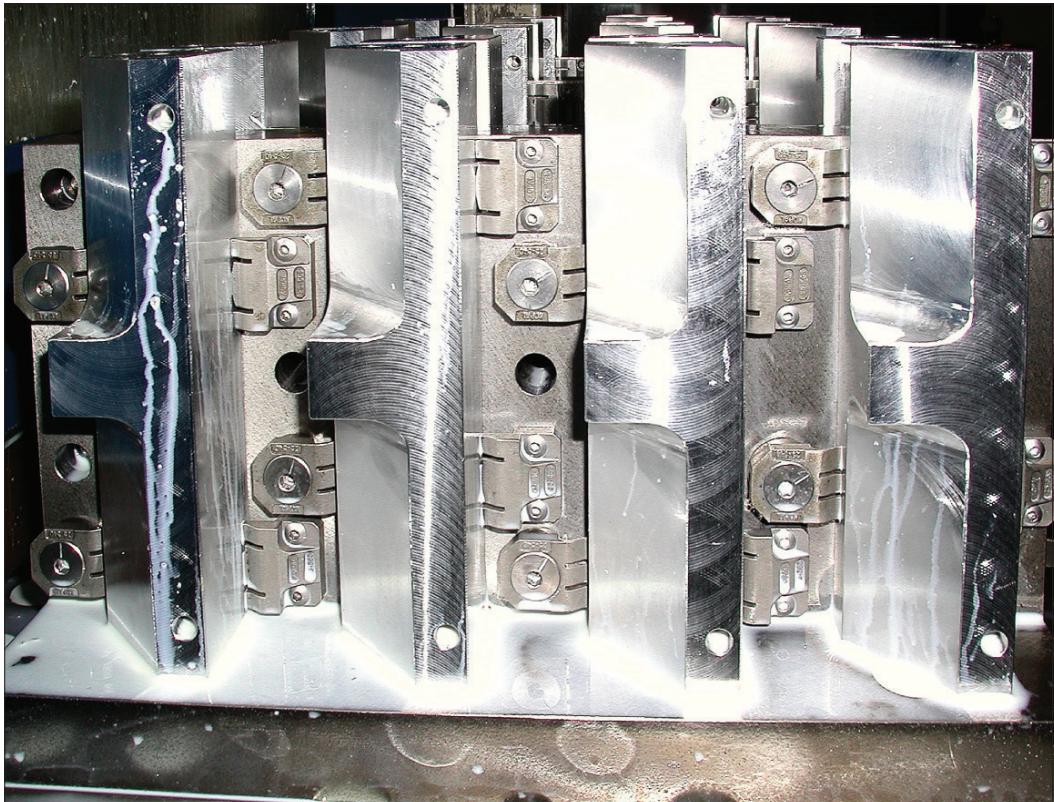
Order No.	Type	Grip height	h_1	h_2	h_3	l_1	l_2	l_3	l_4	w_1	d_1	d_2 tol. H7
10920.W0125	Standard	2.5	2.5	5	-	14	6	15	25	20	M 6	8
10920.W0130	Raised	7.5	2.5	10	5	14	6	15	25	20	M 6	8



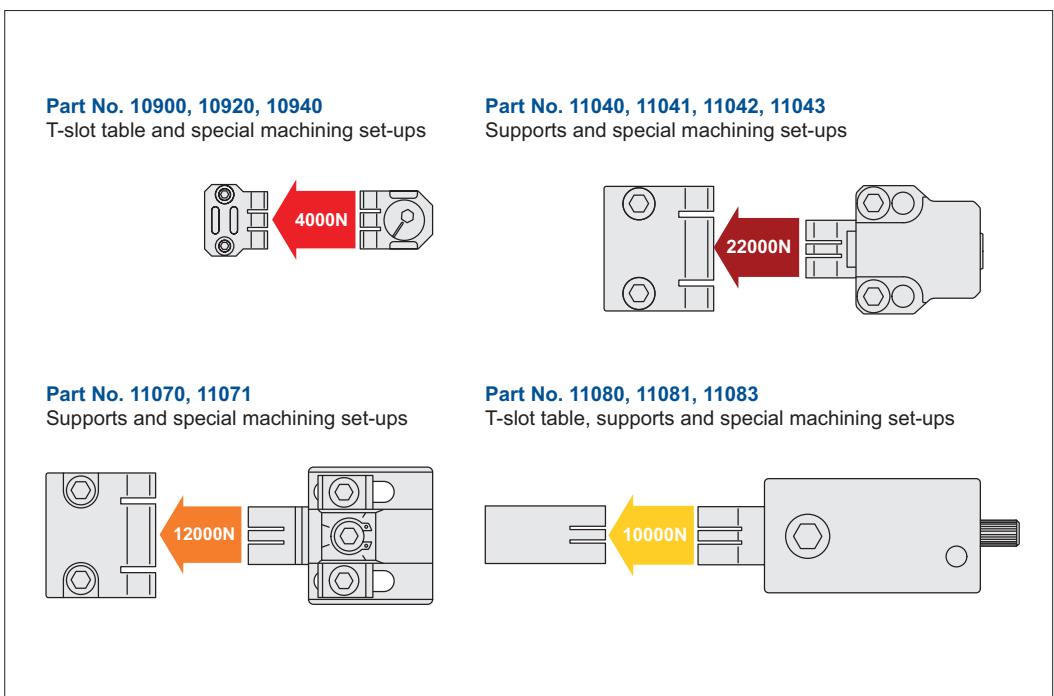


Application

LOW PROFILE SIDE CLAMPING



Unique Horizontal Clamping Set-Ups





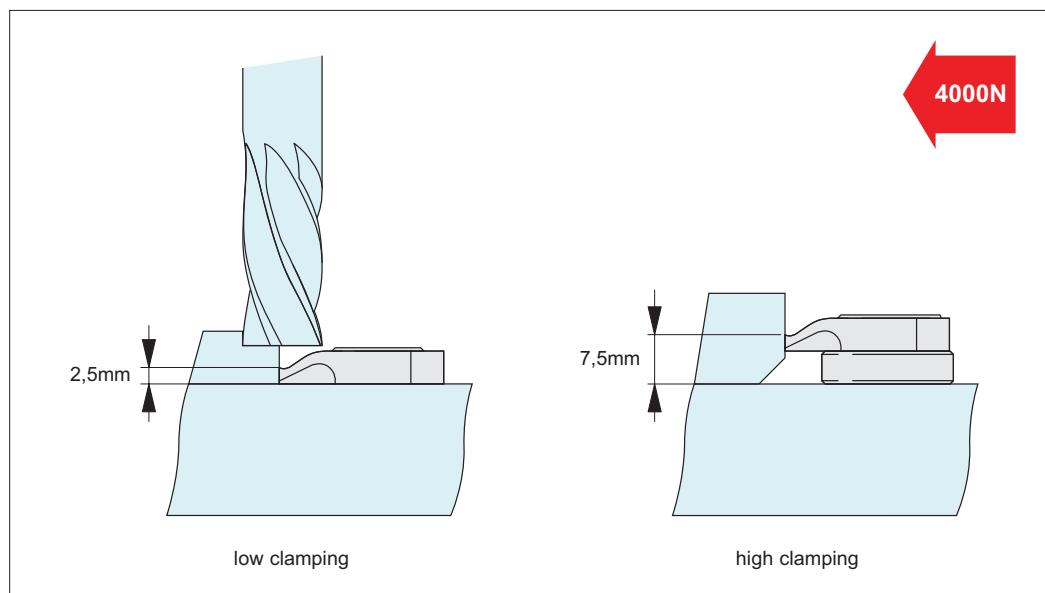
Mini Finger Clamps

one of the most powerful clamps for its size

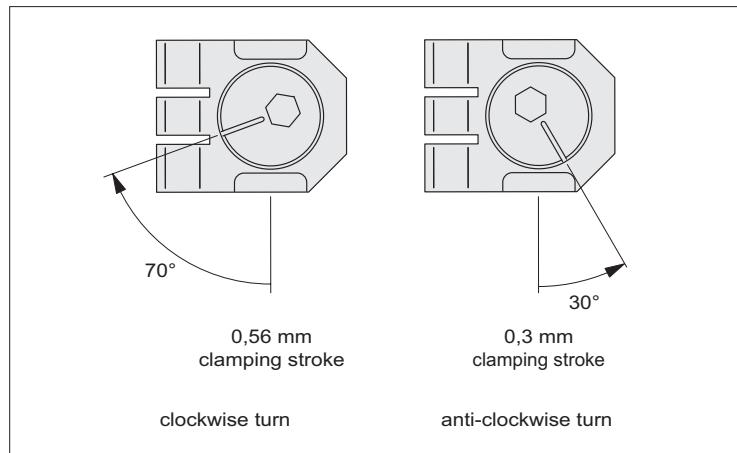
10900 - 10940

Clamping & Height Setting

Mini finger clamps operate using our unique “three finger” clamping action – providing unmatched levels of pull down force and side clamping, for maximum component stability during machining.



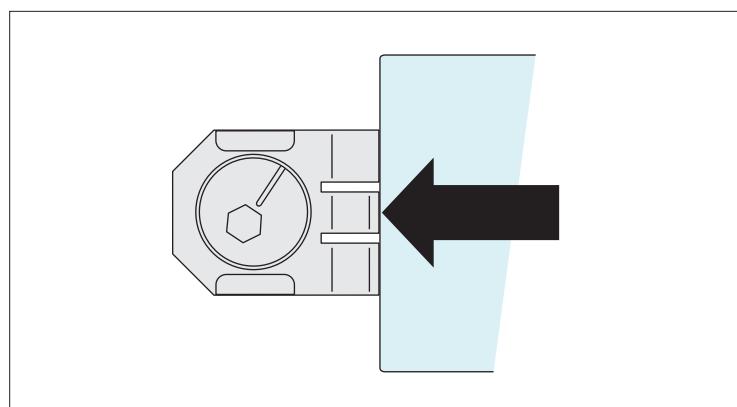
With a height of less than 6mm and a length of just 20mm mini finger clamps are ideal for multi-component clamping, while maximising access of the tooling. The clamp body is made from spring steel and the eccentric and screw from heat-treated steel. For quick, precise and high clamping forces up to 4000 Newtons.



4000N

Actuation

The finger clamps pivot around an eccentric axis, with clamping via either a right (30°) or left (70°) actuation of the eccentric screw.



Mini finger clamps can position as well as clamp the workpiece – putting pressure against the stops and pulling the workpiece onto the reference surface in one motion.

Often just a single mini clamp can achieve workpiece positioning and clamping against its stops.

Clamping



Unique Action - "three finger" Clamping

Pull down AND clamp with the highest of clamping forces – from 0,4 tons to 2,2 tons!

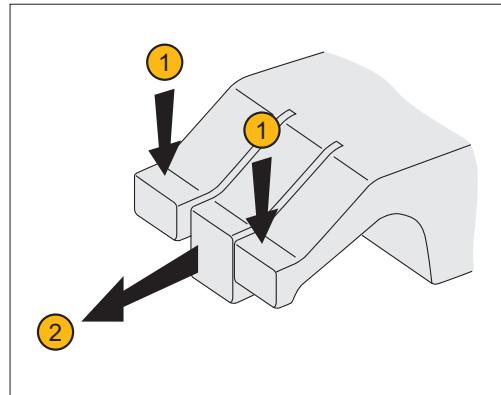
Used in our clamping series:

**10900, 10940, 10880,
10920, 11040, 11041,
11042, 11043, 11070,
11071, 11080, 11081,
11082, 11083**

Our horizontal clamps have a unique "three finger" arrangement ensuring components are both pulled down and clamped in the same motion. The face of the clamp is made of three parts or "fingers":

- Two outer flexible fingers (1) ; for pulling down the component to the work table.
- One solid central finger (2), to provide direct clamping action.

Available in two styles – smooth and serrated face. They can also cater for workpieces with an adverse angle on the clamping face – for example flame cut steel blanks.

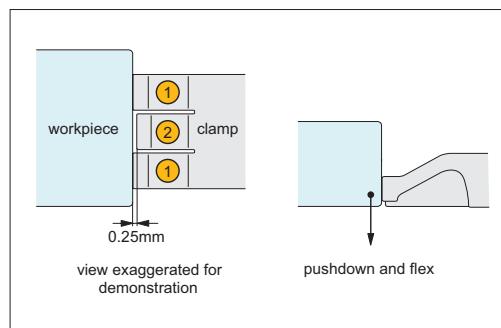


Clamping Action

Contact

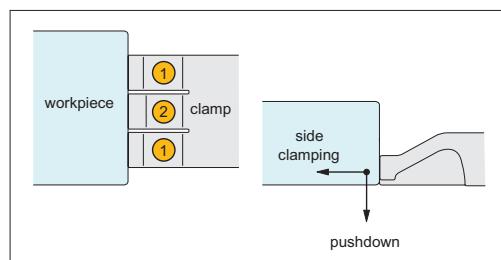
The clamps outer flexible fingers (1) are approx. 0,25mm longer than the solid central finger/clamping stop (2), this slight difference in length means it is the flexible fingers which first come into contact with the workpiece.

As initial contact is made with the work-piece the flexible fingers (1) apply downward pressure forcing the workpiece down against the work table, the flexible fingers are compressed until they are the same length as the solid central finger/clamping stop (2).



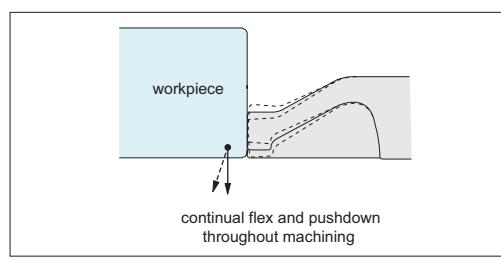
Clamping

As the solid central finger/clamping stop (2) comes into contact with the work-piece it applies high side clamping pressure to achieve clamping forces up to 2,2 tons (dependent upon clamping model selected).



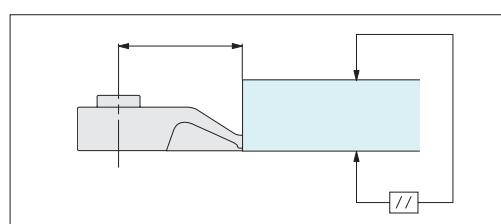
Machining

During machining the uniquely designed flexible fingers (1) continue to flex and twist applying downward pressure to keep the workpiece flat to the work table throughout.



Precision Positioning

The unique clamping action achieves precision positioning of workpieces – ensuring the workpiece remains parallel to the reference surface.





Horizontal Clamping

up to 2.2 tons



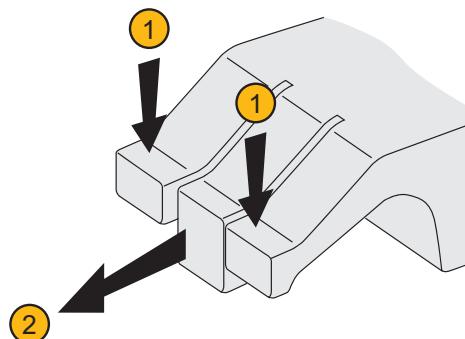
Clamping & Height Setting

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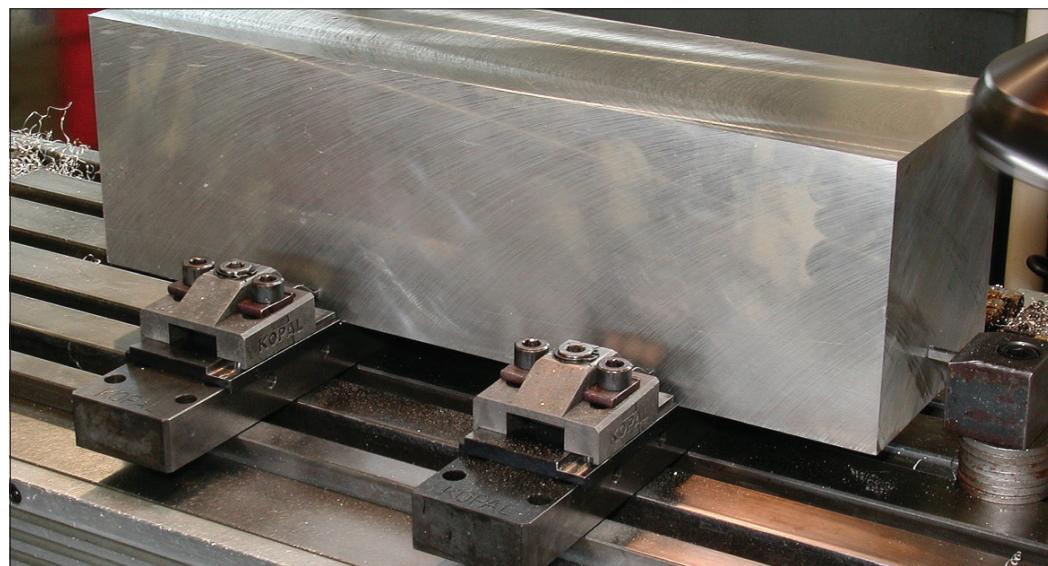


11040/41/42/43

22000N

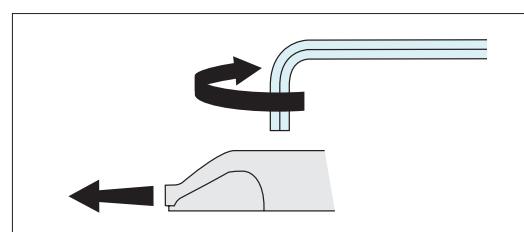
11070/71

12000N

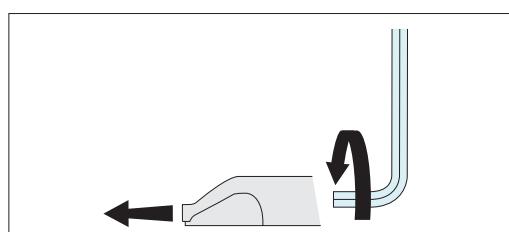


LOW PROFILE SIDE CLAMPING

Options

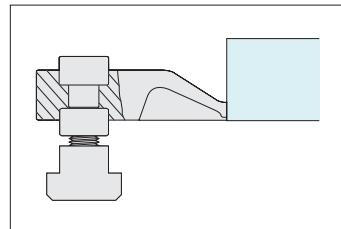


Quick 1/4 turn eccentric clamping – on models offering 4000 and 12000 Newtons clamping force.

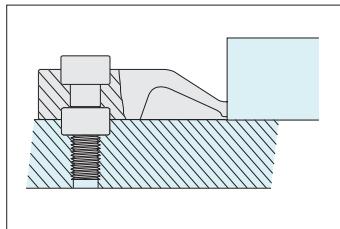


Rear screw clamping – on models offering 6500, 10000 and 22000 Newtons clamping force.

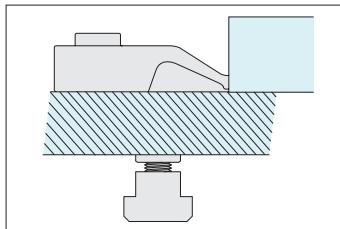
Actuation



T-Slotted tables



Dedicated fixturing



Modular fixturing

Mounting