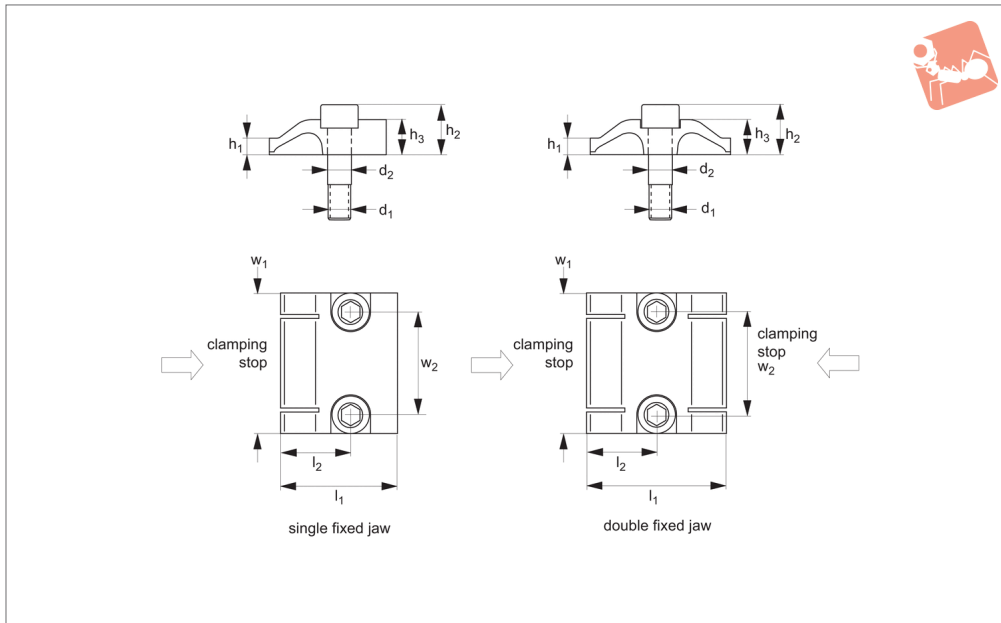




## 2.2 Ton Finger Clamp - Fixed Stop

smooth face

## Heavy-Duty Side Clamping



**11041**

HEAVY-DUTY SIDE CLAMPING

### Material

Spring steel.

### Technical Notes

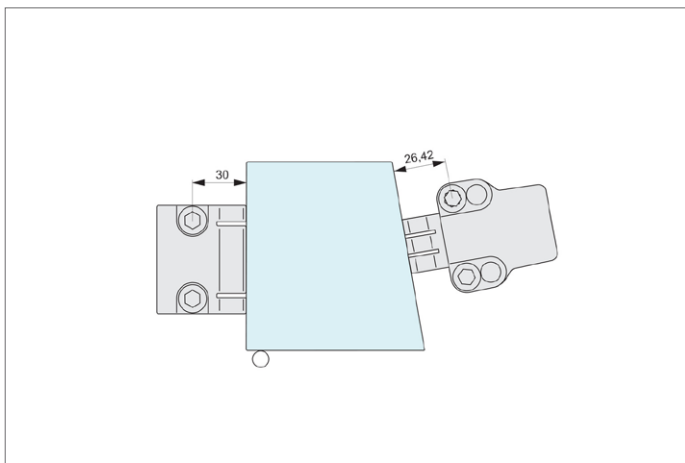
These stops have a unique sideways and downwards action.

### Tips

Provided with specially ground location bolts  $\varnothing 10,2$  - M10, allowing for precise positioning. Precision of the screws also allows dimension  $l_2$  to be used as a useful

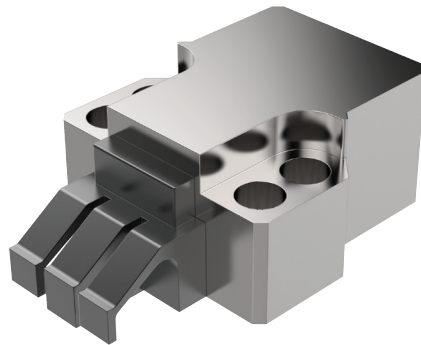
clamping datum. For mounting there are 2 tapped holes at  $44,00 \pm 0,005$ mm centres, M10, with depth of 28mm, counterbore 10,2 (H6), with depth of 14mm.

Order No.	Type	Clamping height $h_1$	$d_1$	$d_2$ tol. h6	$h_2$	$h_3$	$l_1$	$l_2$	$w_1$	$w_2$
11041.W0080	Single	7	M10	10.2	22	15	50	30	60	44
11041.W0082	Double	7	M10	10.2	22	15	60	30	60	44



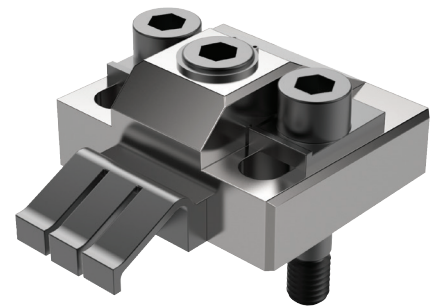


### Clamping Torque



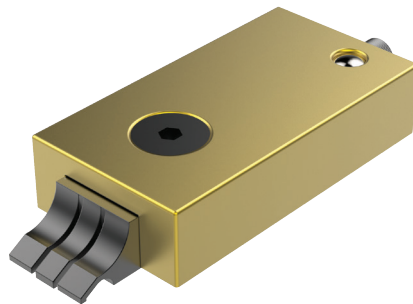
11040/CL2040

Clamping Torque	Clamping Force
N/m	N
50	23000
40	18000
30	12500
25	11500
20	9500



11070/CL2070

Clamping Torque	Clamping Force
N/m	N
60	16500
50	15000
40	12000
30	10000
25	8000
20	7000



11081/CL2081

Clamping Torque	Clamping Force
N/m	N
5	6600
4.5	5500
4	4900

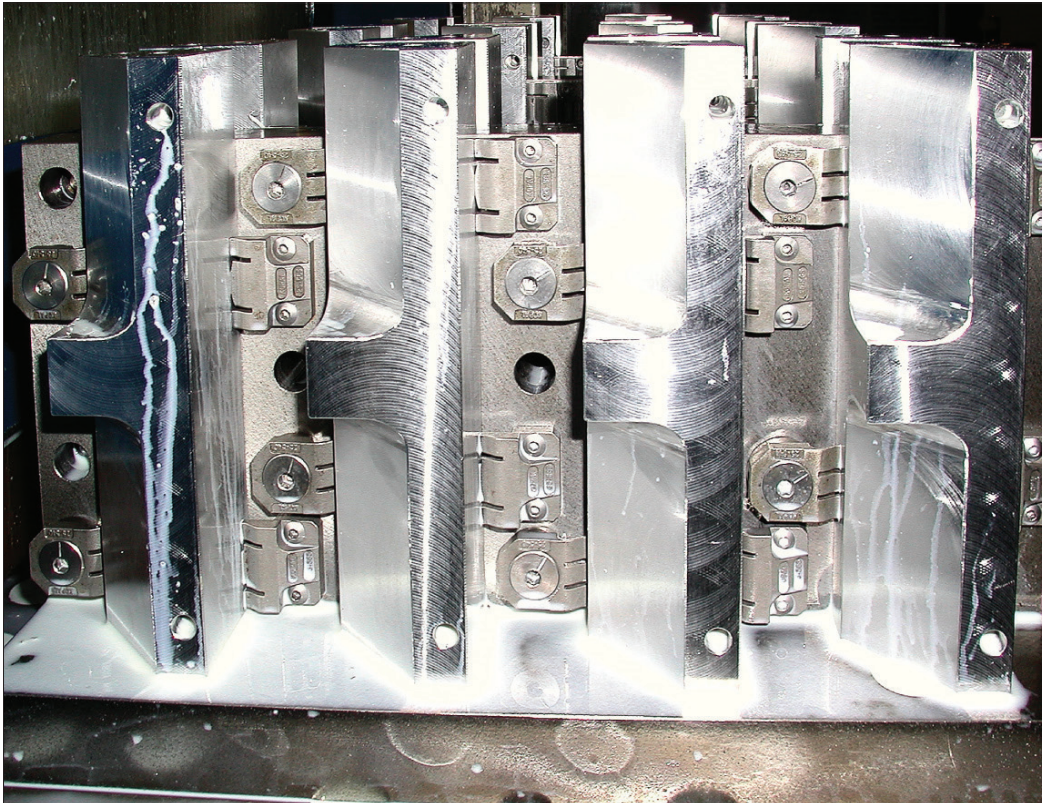


10940/CL0030

Clamping Torque	Clamping Force
N/m	N
8.5	4000
8	3800
7	3400
6	3000
5	2500
4	2000



### Application

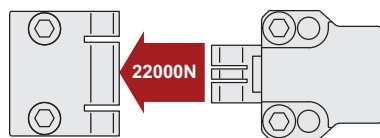


### Unique Horizontal Clamping Set-Ups

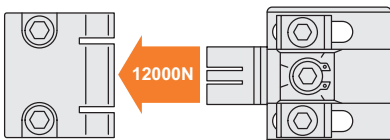
**Part No. 10900, 10920, 10940**  
T-slot table and special machining set-ups



**Part No. 11040, 11041, 11042, 11043**  
Supports and special machining set-ups



**Part No. 11070, 11071**  
Supports and special machining set-ups



**Part No. 11080, 11081, 11083**  
T-slot table, supports and special machining set-ups





## Unique Action - "three finger" Clamping

Pull down AND clamp with the highest of clamping forces – from 0,4 tons to 2,2 tons!

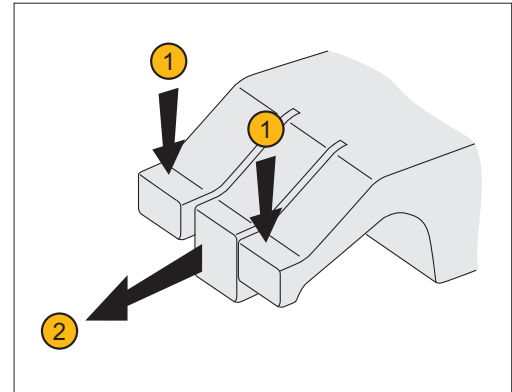
Used in our clamping series:

**10900, 10940, 10880, 10920, 11040, 11041, 11042, 11043, 11070, 11071, 11080, 11081, 11082, 11083**

Our horizontal clamps have a unique "three finger" arrangement ensuring components are both pulled down and clamped in the same motion. The face of the clamp is made of three parts or "fingers":

- Two outer flexible fingers ①; for pulling down the component to the work table.
- One solid central finger ②, to provide direct clamping action.

Available in two styles – smooth and serrated face. They can also cater for workpieces with an adverse angle on the clamping face – for example flame cut steel blanks.

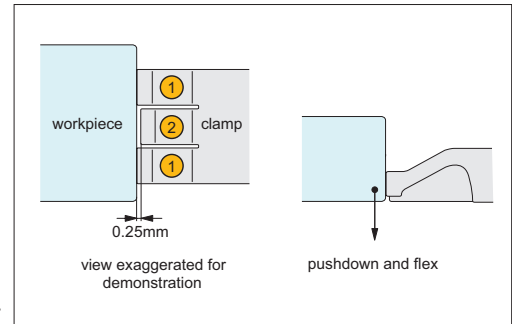


## Clamping Action

### Contact

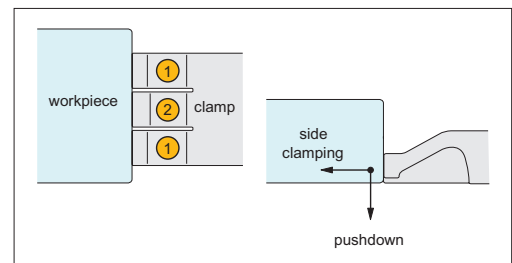
The clamps outer flexible fingers ① are approx. 0,25mm longer than the solid central finger/clamping stop ②, this slight difference in length means it is the flexible fingers which first come into contact with the workpiece.

As initial contact is made with the work-piece the flexible fingers ① apply downward pressure forcing the workpiece down against the work table, the flexible fingers are compressed until they are the same length as the solid central finger/clamping stop ②.



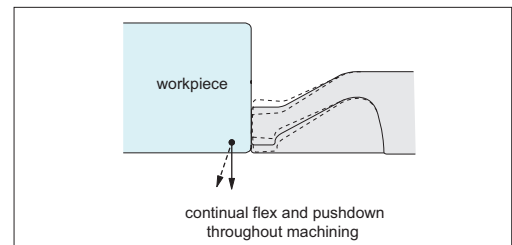
### Clamping

As the solid central finger/clamping stop ② comes into contact with the work-piece it applies high side clamping pressure to achieve clamping forces up to 2,2 tons (dependent upon clamping model selected).



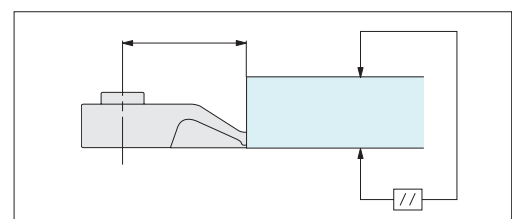
### Machining

During machining the uniquely designed flexible fingers ① continue to flex and twist applying downward pressure to keep the workpiece flat to the work table throughout.



## Precision Positioning

The unique clamping action achieves precision positioning of workpieces – ensuring the workpiece remains parallel to the reference surface.







# Horizontal Clamping

up to 2.2 tons

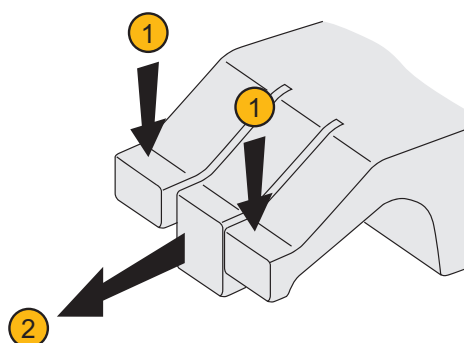
## Clamping & Height Setting

### Unique Action - "three finger" Clamping

Our horizontal clamps have a unique "three finger" arrangement ensuring components are both pulled down and clamped in the same motion. The face of the clamp is made of three parts or "fingers":

- Two outer flexible fingers ①; for pulling down the component to the work table.
- One solid central finger ②, to provide direct clamping action.

Available in two styles – smooth and serrated face. They can also cater for workpieces with an adverse angle on the clamping face – for example flame cut steel blanks.



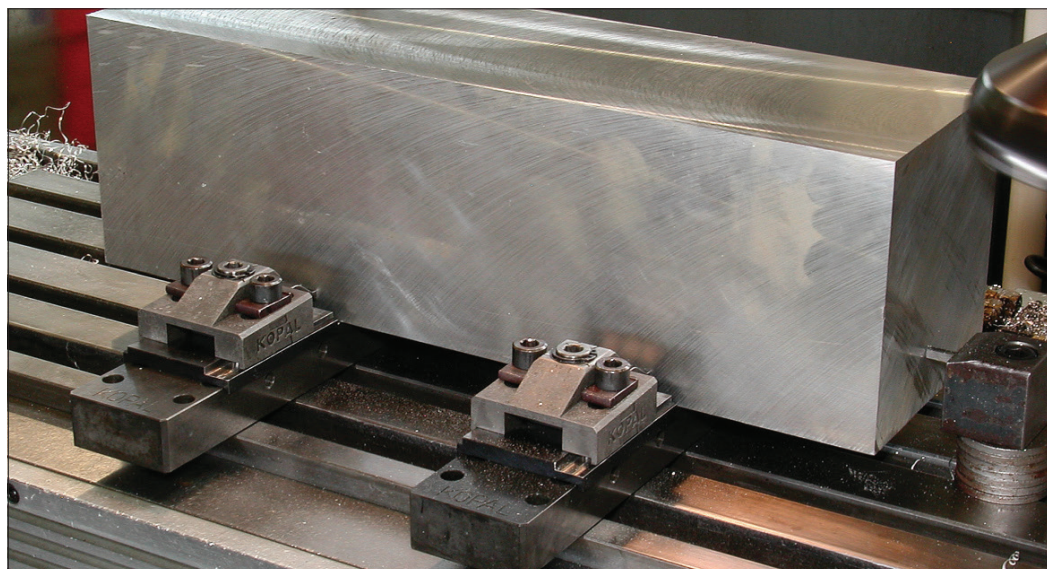
11040/41/42/43

22000N

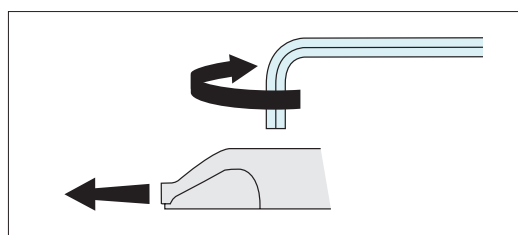
11070/71

12000N

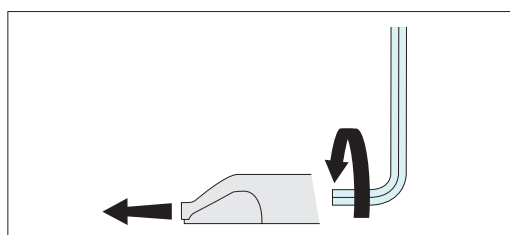
HEAVY-DUTY SIDE CLAMPING



### Options

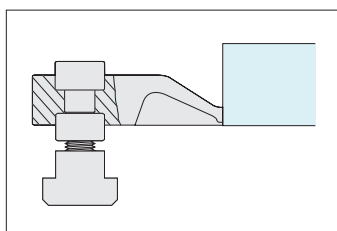


Quick 1/4 turn eccentric clamping – on models offering 4000 and 12000 Newtons clamping force.

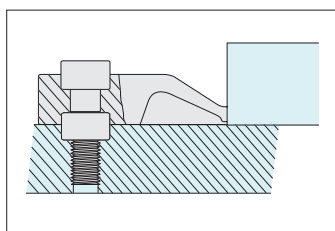


Rear screw clamping – on models offering 6500, 10000 and 22000 Newtons clamping force.

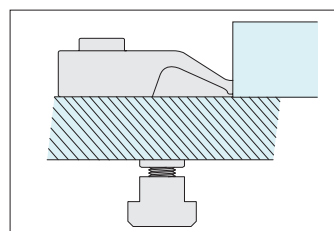
### Actuation



T-Slotted tables



Dedicated fixturing



Modular fixturing

### Mounting