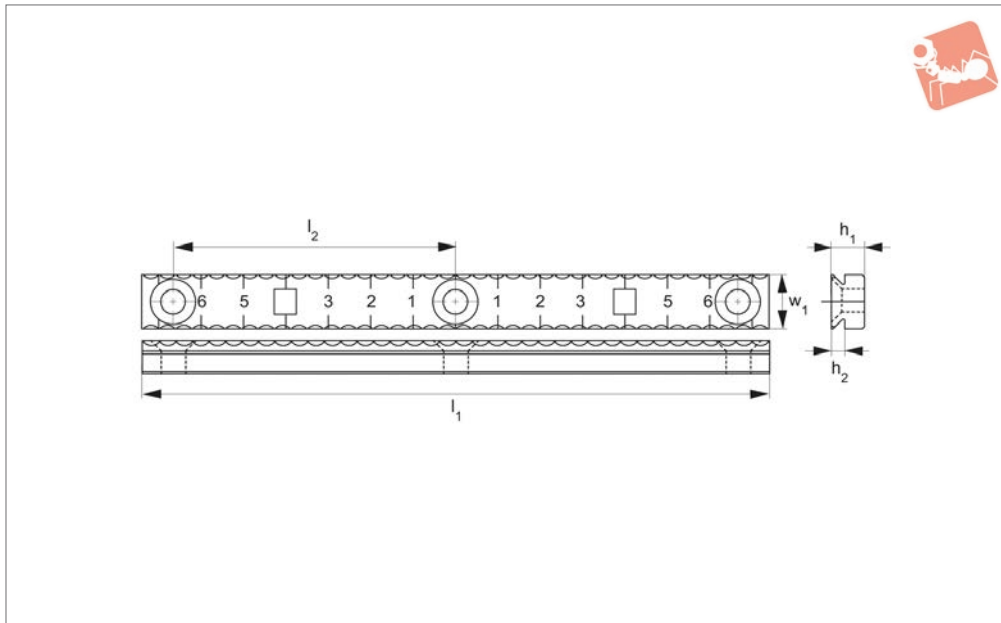




Talongrip Serrated Grip long

Low Profile Side Clamping



12030

LOW PROFILE SIDE CLAMPING

Material

Steel (S7), heat-treated, black oxide.

Technical Notes

Installation instructions:

1. Set grip in Talongrip jaw, install with screws provided. For fixture, machine slot 0,025mm-0,075mm larger than dimension w_1 , drill and tap.
2. Torque screws to 6,1 Nm. for standard

cap screw and 3,3 Nm. for low head cap screw.

3. Tighten vice until penetration is felt. As a general rule, an additional 1/4-3/4 turn of vice handle is needed to secure the workpiece dependent on material type and vice model. Recommended penetration is 0,15mm-0,40mm.

Tips

M 5x12 screws provided, as well as 10-32x1/2". Either can be used in M 5 threaded holes as long as they do not exceed 25mm in length.

The 10-32 screws sit better in the gripper rail and are less likely to bind during removal.

Order No.	Qty/pack	h_1	l_1	l_2	w_1	Fits Wixroyd jaw set	Gripping height h_2	Weight g
12030.W0052	2	9.3	50.0	38.1	19.1	12035 & 12464	1,3-4,1	113
12030.W0054	2	7.8	98.8	41.3	12.7	12035	1,3-3,2	181
12030.W0056	2	7.8	148.1	66.7	12.7	12035	1,3-3,2	259