



## 12075

BORE CLAMPING

### Material

Steel (AISI 4140, 42CrMo4), 47-53 HRC, blackened.

diameter. Wedge construction provides powerful clamping force. Generates both horizontal and vertical clamping force.

roughed holes. Contact point nature of clamp, may result in marking of workpiece. Not recommended for use in accurately finished holes.

### Technical Notes

Clamps hold workpieces on an inside

### Tips

Clamps are suited to holding on cast or

Order No.	$h_1$	$h_3$ min.	$h_3$ max.	$l_1$ at $d_1$ max.	$d_1$ min.	$d_1$ max.	$d_1$	$d_2$	$d_3$	$h_2$ at $d_1$ min.	Clamping force kN max.	Torque to Nm max.	Weight g
12075.W0008	9	8.0	2.6	9.4	19.5	24	24	M 4 x 12	9.5	2.5	3.2	2	19
12075.W0012	13	11.5	5.0	13.0	23.5	29	29	M 6 x 18	11.5	4.0	10.5	5	43
12075.W0016	17	15.0	6.0	19.0	28.5	36	36	M 8 x 25	14.0	5.5	25.0	9	89