

12554

ADJUSTABLE VERTICAL CLAMPS

Material

Steel (C45), tempered and black oxide finish, precision ground.

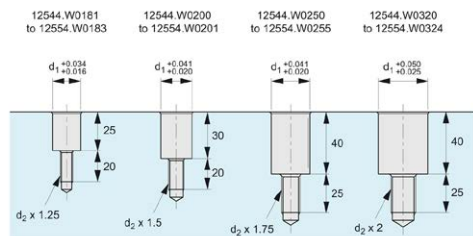
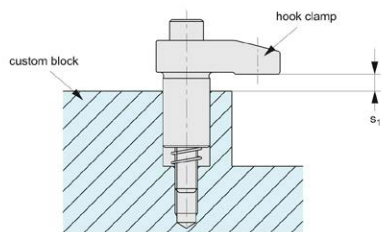
prevent galling when using in dry condition.

Can be used with clamping holders 12550.4. and cylindrical risers 12550.5.

Tips

Please apply grease on sliding surface to

Order No.	h_1	Stroke s_1	l_1	d_1 tol. h7	d_2	h_2	h_3	d_3	l_2	w_1	w_2	r_1	r_2	Torque to Clamping force Nm max. kN	Weight g	
12554.W0181	23	10	21	18	M 8x50	37	12			10	22	20	15	38	15	90
12554.W0182	23	10	21	18	M 8x50	37	12			10	22	25	15	33	12	100
12554.W0183	23	10	21	18	M 8x50	37	12			10	22	30	20	30	10	105
12554.W0200	30	12	21	20	M10x65	54	15			12	25	30	20	38	13	165
12554.W0201	30	12	21	20	M10x65	54	15			12	25	40	25	32	10	180
12554.W0250	39	15	26	25	M12x80	66	16			18	32	40	25	60	18	305
12554.W0251	39	15	24	25	M12x80	68	18			18	32	50	25	50	14	360
12554.W0252	39	15	24	25	M12x80	68	18			18	32	60	25	46	12	380
12554.W0253	39	15	26	25	M12x80	66	16	M12x1,75	31	18	32	40	25	60	18	295
12554.W0254	39	15	24	25	M12x80	68	18	M12x1,75	38	18	32	50	25	50	14	350
12554.W0255	39	15	24	25	M12x80	68	18	M12x1,75	46	18	32	60	25	46	12	370
12554.W0320	39	15	26	32	M16x85	75	21			22	36	40	25	170	38	530
12554.W0321	39	15	26	32	M16x85	75	21			22	36	50	25	150	31	580
12554.W0322	39	15	26	32	M16x85	75	21			22	36	60	25	130	26	625
12554.W0323	39	15	26	32	M16x85	75	21	M12x1,75	38	22	36	50	25	150	31	565
12554.W0324	39	15	26	32	M16x85	75	21	M12x1,75	46	22	36	60	25	130	26	610



Hook clamps can be mounted directly into custom blocks with receiving holes as specified above.
 machining instruction for custom blocks