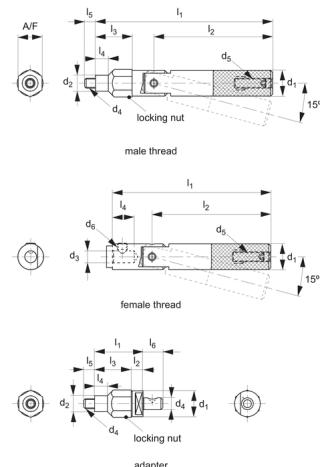


Adjustable Torque Handles

for use with swing and pull clamps

Adjustable Vertical Clamps



12564.4

Material

Stem, handle: steel (C45), tempered and black oxide finish.

Locking nut: steel (C45), black oxide

finish.

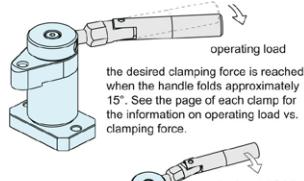
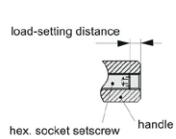
Technical Notes

Turning the set screw inside the handle

allows the torque to be set to a desired clamping force.

Order No.	Type	l_1	l_2	l_3	l_4	l_5	l_6	d_1	d_2	d_3	d_4	d_5	d_6	A/F	Load setting range N	Weight g
12564.W0730	Male Thread	89,5	60	18,5	6,5	5,5		13	8		M 5x0,8	M 5x16		12	30 - 120	90
12564.W0740	Male Thread	119,0	84	23,0	8,0	6,5		15	10		M 6x1	M 6x20		14	30 - 160	140
12564.W0731	Female Thread	80,0	60		11,0			13		6		M 5x6	M 5x5		30 - 120	70
12564.W0741	Female Thread	107,0	84		13,0			15		8		M 6x20	M 6x6		30 - 160	130
12564.W0732	Adaptors	24,5	6	18,5	6,5	5,5	10	13	8		M 5x0,8				30 - 120	20
12564.W0742	Adaptors	30,0	7	23,0	8,0	6,5	12	15	10		M 6x1				30 - 160	40

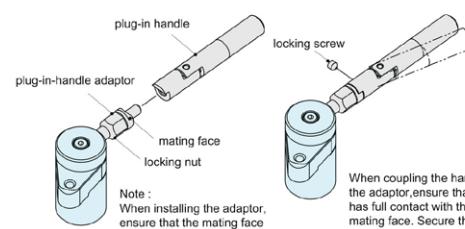
Turning the setscrew inside the handle allows adjusting the torque to set a desired clamping force.



Note : ensure that the operating load is not set below the lower limit to prevent the handle from returning to the unclamping position due to shock load generated during the transfer of machine pallets.

Note : Ensure that the handle is set to fold horizontally.

plug-in handle installation



Note : When coupling the handle with the adaptor, ensure that the handle has full contact with the adaptor's mating face. Secure the handle to the adaptor using the lockingscrew if necessary.