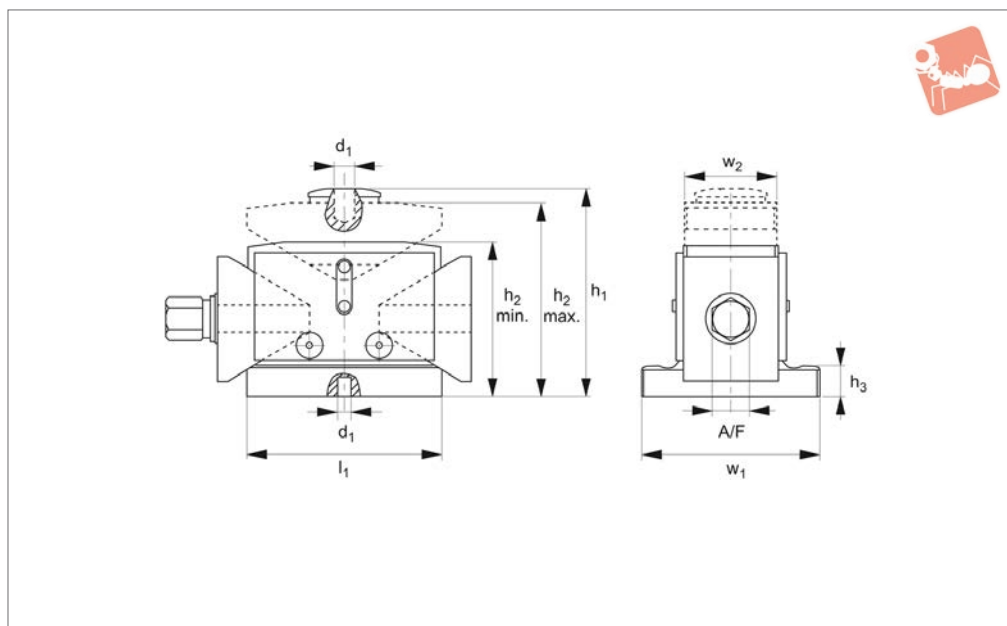




Wedge Blocks heavy duty positioning

Supports & Stops



15500

SUPPORTS & STOPS

Material

Spheroidal graphite, cast iron.
Heat treated and burnished.
Contact surfaces precision machined.

Technical Notes

Centering hole $\varnothing 12\text{mm}$.
With loads up to 33% of the max. static

load, adjustment is easily made with a turn of screw. Allows fine adjustment to 0.1mm. See technical pages for the table of locating pad and support pad elements compatibility.

Tips

Particularly useful for precise positioning

and machining of large components on heavy duty machines. If necessary, an additional $\varnothing 12\text{mm}$ locating hole in the base allows the wedge blocks to be located.

Order No.	Size	w_1	h_1	$h_{2 \text{ min.}}$	$h_{2 \text{ max.}}$	d_1	h_3	l_1	Static load kN max.	w_2	A/F	Adj./ 360°	Weight g
15500.W0006	63	63	80	50	68	12	7	63	40	40	13	0.86	1700
15500.W0012	125	115	135	100	125	12	20	125	100	60	24	1.16	8600
15500.W0016	190	145	200	170	190	12	20	175	250	80	36	2.02	23750

