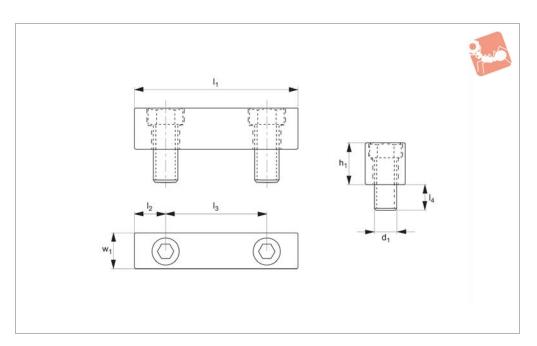


## **Locating Rails** for fixturing







17403

## Material

Low carbon steel, precision ground square. Mounting screws included.

## **Technical Notes**

The locating rails can be machined and are ideal for using with our machinable

clamps.

## **Important Notes**

- 1. Mill a slot to locate the rail. Depth of slot will determine rail height.
- 2. Drill and tap the required holes.
- 3. For better rigidity the rail should be

pinned to the fixture plate with dowel pins. 4. If rails are to be machined to hold round pieces, the clamps should be mounted and both rail and clamps machined at the same time.

Order No.	+0.00 -0.01	$d_1$	$h_1$	$I_1$	l <sub>2</sub>	I <sub>3</sub>	I <sub>4</sub>	No. of holes	Weight g
17403.W0200	15	M 6	12	50	15	20	11	2	68.0
17403.W0210	15	M 6	12	100	20	30	11	3	140.6
17403.W0220	15	M 6	12	150	30	30	11	4	208.7
17403.W0240	15	M 6	12	250	25	50	11	5	353.8
17403.W0260	24	M10	18	75	20	35	18	2	258.5
17403.W0280	24	M10	18	150	30	30	18	4	512.6
17403.W0300	24	M10	18	250	25	50	18	5	848.2

