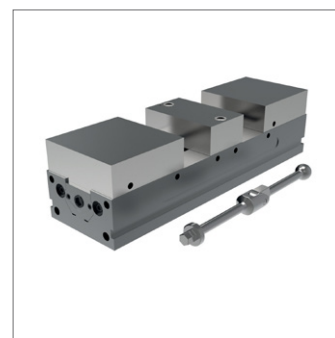
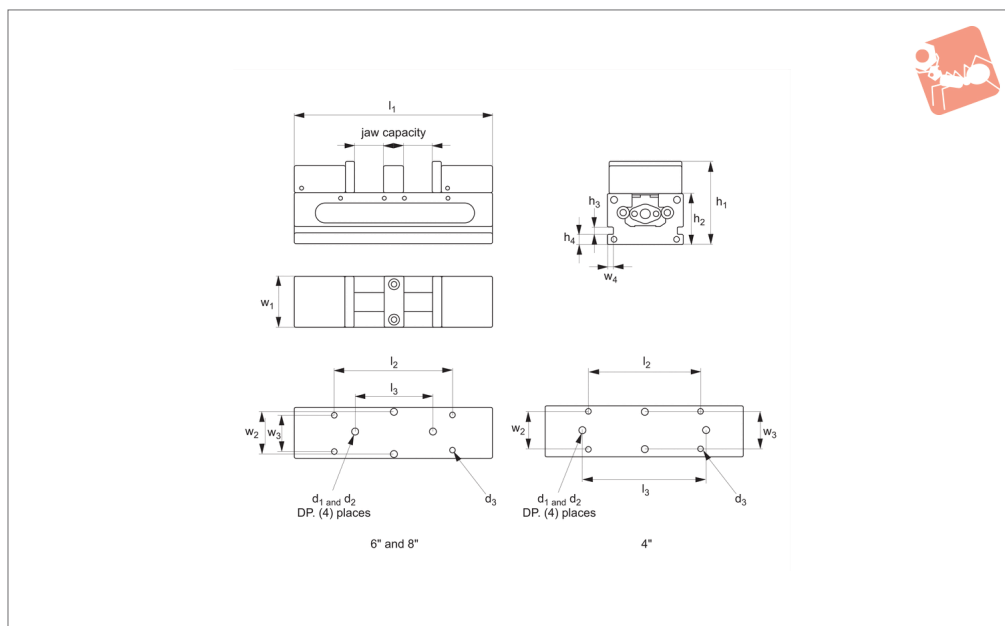




# Double Station Vice

## ReLock 2 - with machinable soft jaws

## Vice Clamping



19754

VICE CLAMPING

### Material

Body: 80000 PSI ductile cast iron.  
Sideways flame hardened to 40 HRC max.  
Machinable jaws: aluminium.

### Tips

Supplied with actuation handle, hex key and wrench.

### Important Notes

All dimensions are in inches.

### Technical Notes

Replacement parts available.

| Order No.   | Vice size | Set contents                                              | Clamp pressure<br>lb max. | Jaw capacity    | $h_1$ | $l_1$ | $w_1$<br>+0.000 -0.002 | $h_2$<br>±0.005 | Weight<br>lb |
|-------------|-----------|-----------------------------------------------------------|---------------------------|-----------------|-------|-------|------------------------|-----------------|--------------|
| 19754.W0004 | 4"        | Vice - 1 x 19752.W0004, Machinable jaws - 1 x 19790.W0401 | 6000                      | 4,125 to 15,000 | 4"    | 16.0  | 4                      | 2.50            | 40           |
| 19754.W0006 | 6"        | Vice - 1 x 19752.W0006, Machinable jaws - 1 x 19790.W0601 | 12000                     | 5,125 to 19,500 | 6"    | 20.5  | 6                      | 3.25            | 86           |
| 19754.W0008 | 8"        | Vice - 1 x 19752.W0008, Machinable jaws - 1 x 19790.W0801 | 16000                     | 7,625 to 27,500 | 8"    | 28.5  | 8                      | 4.00            | 149          |

| Order No.   | $h_3$ | $h_4$ | $d_1$ | $d_2$<br>±0.0005 | $d_3$  | $l_2$ | $l_3$<br>±0.001 | $w_2$ | $w_3$ | $w_4$ |
|-------------|-------|-------|-------|------------------|--------|-------|-----------------|-------|-------|-------|
| 19754.W0004 | 0.375 | 0.50  | 0.56  | 0.501            | 0.3125 | 9     | 10              | 3     | 3     | 0.190 |
| 19754.W0006 | 0.562 | 0.75  | 0.63  | 0.501            | 0.3125 | 12    | 10              | 5     | 4     | 0.250 |
| 19754.W0008 | 0.625 | 0.75  | 0.90  | 0.751            | 0.3125 | 16    | 14              | 6     | 6     | 0.312 |