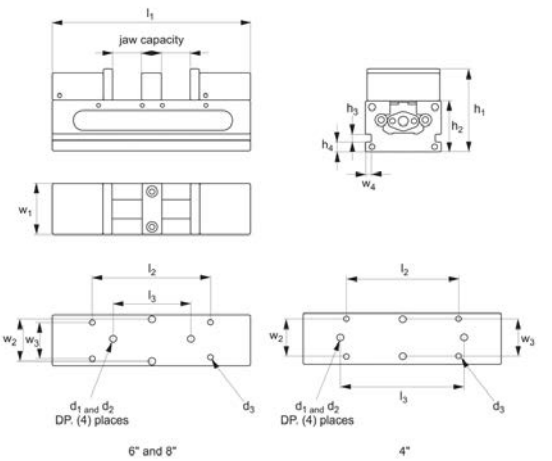
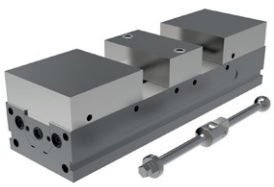
Double Station Vice

ReLock 2 - with machinable soft jaws





19754

Material
Body: 80000 PSI ductile cast iron.
Sideways flame hardened to 40 HRc max.
Machinable jaws: aluminium.

Technical Notes
Replacement parts available.

Tips
Supplied with actuation handle, hex key and wrench.

Important Notes
All dimensions are in inches.

Order No.	Vice size	Set contents	Clamp pressure lb max.	Jaw capacity	h_1	l_1	w_1 +0.000|-0.002	h_2 ±0.0005	Weight lb
19754.W0004	4“	Vice - 1 x 19752.W0004, Machinable jaws - 1 x19790.W0401	6000	4,125 to 15,000	4“	16.0	4	2.50	40
19754.W0006	6“	Vice - 1 x 19752.W0006, Machinable jaws - 1 x 19790.W0601	12000	5,125 to 19,500	6“	20.5	6	3.25	86
19754.W0008	8“	Vice - 1 x 19752.W0008, Machinable jaws - 1 x 19790.W0801	16000	7,625 to 27,500	8“	28.5	8	4.00	149

Order No.	h_3	h_4	d_1	d_2 ±0.0005	d_3	l_2	l_3 ±0.001	w_2	w_3	w_4
19754.W0004	0.375	0.50	0.56	0.501	0.3125	9	10	3	3	0.190
19754.W0006	0.562	0.75	0.63	0.501	0.3125	12	10	5	4	0.250
19754.W0008	0.625	0.75	0.90	0.751	0.3125	16	14	6	6	0.312