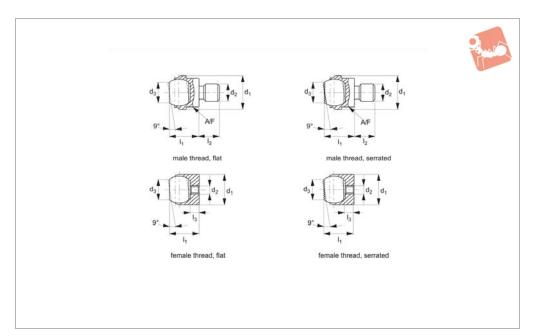


Self-Aligning Pads fixed - steel







34100

Material

Body: steel, heat-treated, phosphated. Ball: ball bearing steel, hardened, bright.

Technical Notes

These self-aligning pads serve as stops,

supports and thrust elements in jigs and fixtures. They can also be fitted to existing clamping elements.

Tips

Max. load* for female threads (see table)

applies only when the minimum location hole depth is adhered to. Ball secured against turning.

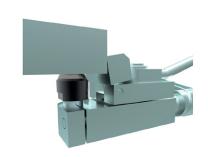
Order No.	Thread and face type	Ball dia.	d_1	d ₂	d ₃	l ₁ ±0.02	l ₂ -0.5	I ₃ A/ max.	F Location hole tol. H7	Static load kN max.	Tightening torque Nm max.	Weight g
34100.W0012	Male, Flat	10	13	M 6	7,2	13	8	1	1	10	10	12
34100.W0013	Male, Flat	10	13	M 8	7,2	13	8	1	1	10	25	13
34100.W0018	Male, Flat	16	20	M 8	10,5	18	10	1	7	25	25	39
34100.W0019	Male, Flat	16	20	M10	10,5	18	10	1	7	25	46	41
34100.W0020	Male, Flat	16	20	M12	10,5	18	12	1	7	25	82	44
34100.W0030	Male, Flat	25	30	M16	20,0	27	16	2	7	90	206	151
34100.W0050	Male, Flat	40	50	M20	34,5	35	20	4	1	165	407	489
34100.W0060	Male, Flat	40	50	M24	34,5	35	24	4	1	165	698	526
34100.W0312	Male, Serrated	10	13	M 6	7,2	13	8	1	1	10	10	12
34100.W0313	Male, Serrated	10	13	M 8	7,2	13	8	1	1	10	25	13
34100.W0318	Male, Serrated	16	20	M 8	10,5	18	10	1	7	25	25	38
34100.W0319	Male, Serrated	16	20	M10	10,5	18	10	1	7	25	46	40
34100.W0320	Male, Serrated	16	20	M12	10,5	18	12	1	7	25	82	43
34100.W0330	Male, Serrated	25	30	M16	20,0	27	16	2	7	90	206	150
34100.W0350	Male, Serrated	40	50	M20	34,5	35	20	4	1	165	407	486
34100.W0360	Male, Serrated	40	50	M24	34,5	35	24	4	1	165	698	521
34100.W0412	Female, Flat	10	12 tol. n ₆	М 3	7,2	11		3,2	Ø12x6min	10*	1,3	8
34100.W0418	Female, Flat	16	18 tol. n ₆	M 4	10,5	17		4,0	Øx18x8mir	n 25*	2,9	29
34100.W0428	Female, Flat	25	28 tol. n ₆	M 5	20,0	25		5,5	Ø28x13mir	n 90*	6,0	109
34100.W0712	Female, Serrated	10	12 tol. n ₆	М 3	7,2	11		3,2	Ø12x6min	10*	1,3	8
34100.W0718	Female, Serrated	16	18 tol. n ₆	M 4	10,5	17		4,0	Ø18x8min	25*	2,9	29
34100.W0728	Female, Serrated	25	28 tol. n ₆	M 5	20,0	25		5,5	Ø28x13mir	n 90*	6,0	108





Self-Aligning Pads fixed - steel









Wixroyd Self-Aligning Pads & Thrust Screws





Clamping, supporting and aligning non-parallel and uneven surfaces is greatly simplified with the use of Wixroyd self-aligning pads and thrust screws. Available with ridged faces for improved holding of cast components, or plastic faces for holding more delicate parts.









Self-aligning Thrust Screws

34000 to 34060 - Self-aligning thrust screws in sizes M6 to M24, ideal for clamping or supporting non-parallel surfaces.



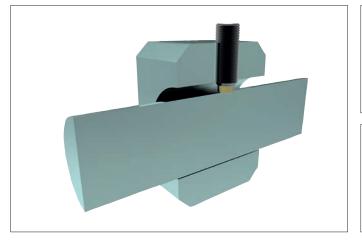






Self-aligning Pads

34080 to 34121 - Self-aligning pads, both male and female mounting, ideal for accommodating variations between parts in fixtures.







Thrust Screws

34140 to 34160 - Thrust screws, with either brass or thermoplastic pads, are suitable for gentle clamping and positioning more delicate parts.



0333 207 4497