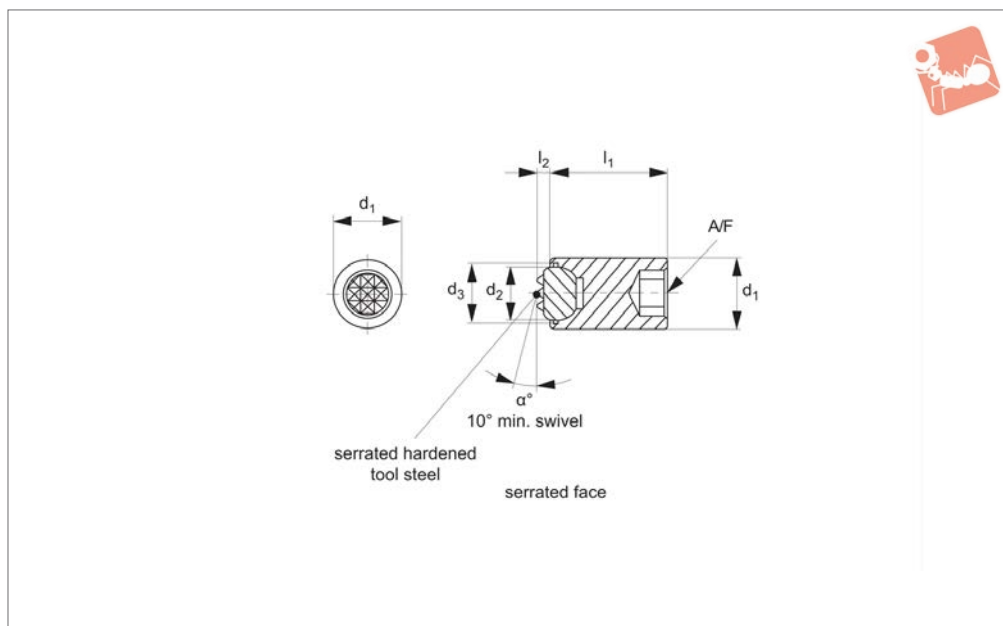




Grippers - Self Aligning - HTS

serrated - set screw

Grippers & Rest Pads



35550.1

GRIPPERS & REST PADS

Material

Body: steel set screw with hardened tool steel or thermoplastic inserts.

Technical Notes

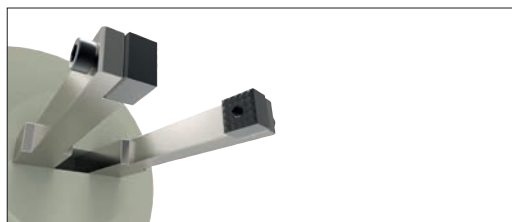
These adjustable ball end gripping screws also serve as stops, supports elements.

They can be inserted into jigs, fixtures and other workholding elements.

Order No.	Tooth pattern	d_1 +0.00 -0.13	d_2	d_3	l_1	l_2	Swivel angle α	Load rating kg	A/F
35550.W0001	Super Fine	4	M10x1,5	5	25	1.5	30	-	5
35550.W0002	Super Fine	4	M10x1,5	5	35	1.5	30	-	5
35550.W0003	Super Fine	4	M10x1,5	5	50	1.5	30	-	5
35550.W0004	Super Fine	6	M12x1,75	7	25	1.5	28	1560	6
35550.W0005	Super Fine	6	M12x1,75	7	25	3.0	28	1560	6
35550.W0006	Super Fine	6	M12x1,75	7	35	1.5	28	1560	6
35550.W0007	Super Fine	6	M12x1,75	7	35	3.0	28	1560	6
35550.W0008	Super Fine	6	M12x1,75	7	50	1.5	28	1560	6
35550.W0009	Super Fine	6	M12x1,75	7	50	3.0	28	1560	6
35550.W0010	Extra Fine	8.5	M16x2,0	10	25	1.5	24	2354	8
35550.W0011	Extra Fine	8.5	M16x2,0	10	25	3.0	24	2354	8
35550.W0012	Extra Fine	8.5	M16x2,0	10	35	1.5	24	2354	8
35550.W0013	Extra Fine	8.5	M16x2,0	10	35	3.0	24	2354	8
35550.W0014	Extra Fine	8.5	M16x2,0	10	50	1.5	24	2354	8
35550.W0015	Extra Fine	8.5	M16x2,0	10	50	3.0	24	2354	8
35550.W0016	Extra Fine	10	M20x2,5	13	30	4.0	42	3800	10
35550.W0017	Extra Fine	10	M20x2,5	13	30	6.0	42	3800	10
35550.W0018	Extra Fine	10	M20x2,5	13	50	4.0	42	3800	10
35550.W0019	Extra Fine	10	M20x2,5	13	50	6.0	42	3800	10
35550.W0020	Extra Fine	10	M20x2,5	13	70	4.0	42	3800	10
35550.W0021	Extra Fine	10	M20x2,5	13	70	6.0	42	3800	10
35550.W0022	Fine	12	M24x3,0	15	40	4.0	45	5549	10
35550.W0023	Fine	12	M24x3,0	15	40	6.0	45	5549	10
35550.W0024	Fine	12	M24x3,0	15	80	4.0	45	5549	10
35550.W0025	Fine	12	M24x3,0	15	80	6.0	45	5549	10



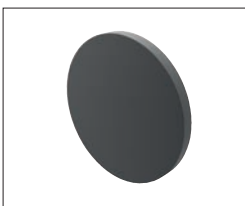
Grippers enhance workholding for multiple machining operations.



Grippers increase handling capability.

Pads and Gripper Options

Pads



Solid Carbide

High impact carbide pads, can be brazed or bonded into place.



Carbide Tipped

Constructed with high impact carbide pad brazed to a heat treated alloy steel body. Mount via tapped hole or a flat on the outside diameter for set screw mounting.



Hardened Steel

Made from 8620 steel, carburized and hardened to Rc 58/60 1.2mm with black oxide finish. Mount via tapped or counter bored hole.



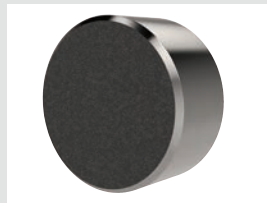
Non-marking Thermoplast

Made from white thermoplast. Mount via tapped or counter bored hole.



Stainless Steel

Pad from 17-4 stainless steel, hardened to Rc 43/46. Mount via tapped or counter bored hole.



Abrasive Diamond Surface

Abrasive surface permanently fused to a 17-4 stainless steel pad, hardened to Rc 43/46. The surface texture is comparable to a 100 grit abrasive. Mount via tapped or counter bored hole.



Soft Urethane Surface

Urethane surface is permanently bonded to a 300 series stainless steel pad. The urethane provides excellent protection against damage on delicate work surfaces. Tapped hole mounting.

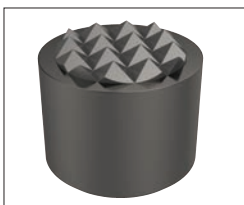
see our website for our full range:
wixroyd.com

Grippers



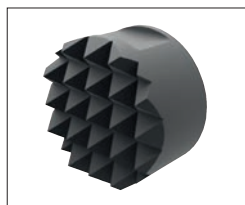
High Speed Tool Steel

Manufactured from M-2 high speed tool steel, hardened to Rc 60/62 with black oxide finish. Mount via tapped hole, counter bored hole or a flat on the outside diameter for set screw mounting.



Carbide Tipped

Constructed with high impact carbide pad brazed to a heat treated alloy steel body. Mounts via tapped hole or a flat on the outside diameter for set screw mounting.



Solid Carbide

Manufactured from high impact carbide in a solid gripper pad or as a solid gripper body with a threaded brazed-in steel insert. Mount via tapped hole or a flat on the outside diameter for set screw mounting.



A Range of Specialist Gripping Pads to Suit Your Application



Unique urethane coat prevents marking of delicate components during machining or manipulation by robots. The urethane pad is permanently bonded to the stainless steel body of the gripping pad. With a bubbled texture, air is able to escape and hence avoid any suction action - enabling easy releasing of parts.

Urethane Coated

These are available in three different urethane durometers.



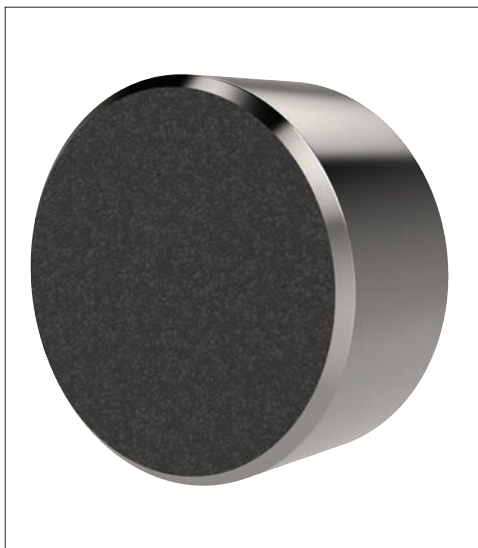
35 durometer:
Pencil rubber top



60 durometer:
Car tyre



80 durometer:
Skateboard wheel



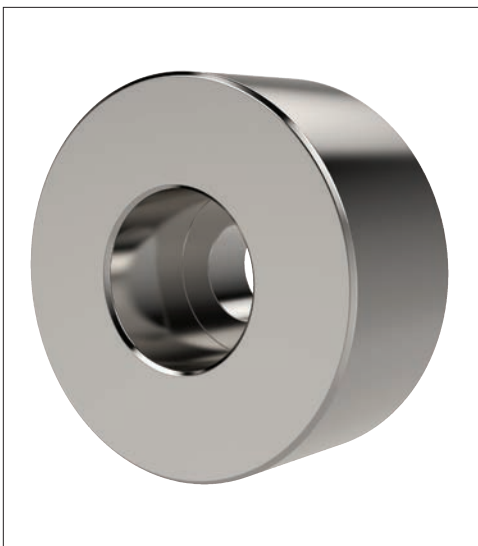
To improve handling of smooth or slippery components, with a minimum of clamping pressure, our abrasive diamond coated pads provide an excellent solution.

Abrasive Diamond Coated

Diamond powders are permanently fused to a 17-4 stainless pad, to provide an abrasive surface comparable to 100 grit value.



Sandpaper of 100
grit texture



Pads of 17-4 Stainless, hardened to RC 43/46 provide solutions to applications where material selection is of greater importance; for example nuclear or food processing or pharmaceutical applications.

Stainless Pads