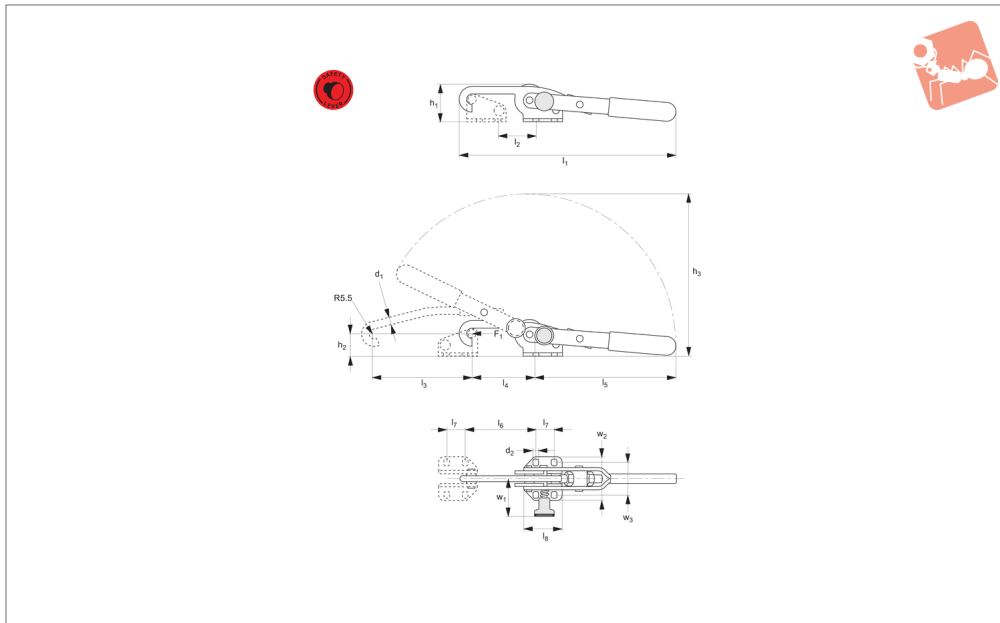




Hook Clamp safety knob

Safety Lever Toggle Clamps



41600

SAFETY LEVER TOGGLE CLAMPS

Material

Body: steel, zinc plated.
Rivets: stainless steel running in hardened bushes. Pre-lubricated bearings (grease suitable for food industry use).
Handle: oil-resistant plastic handle with large grip area.

Technical Notes

The safety knob locks the clamp in the

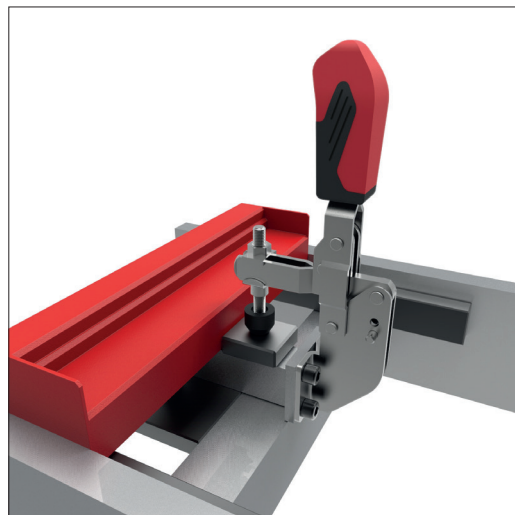
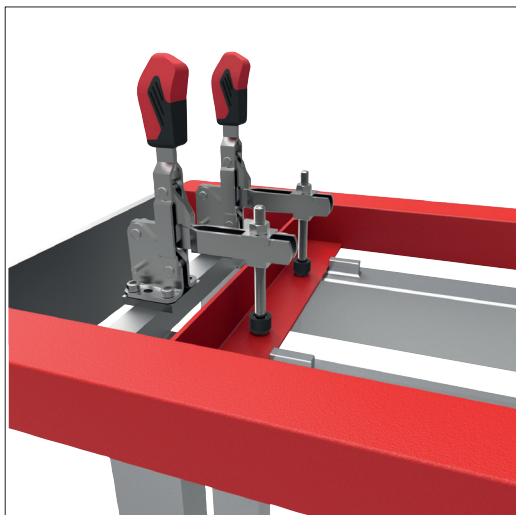
closed position. This prevents opening under vibration or inadvertent movement of the clamping arm when loading or unloading a fixture.
Pull out the safety knob to release the clamp.
The h_2 engagement height (23mm) must be adhered to, ensure safety knob functionality.

The length of the hook is adjustable up to 12mm. Adjustment is made by rotating the threaded hook to extend or contract its reach.
Use counter strike 41740.W0013, order separately.
Temperature range -10°C to +80°C.

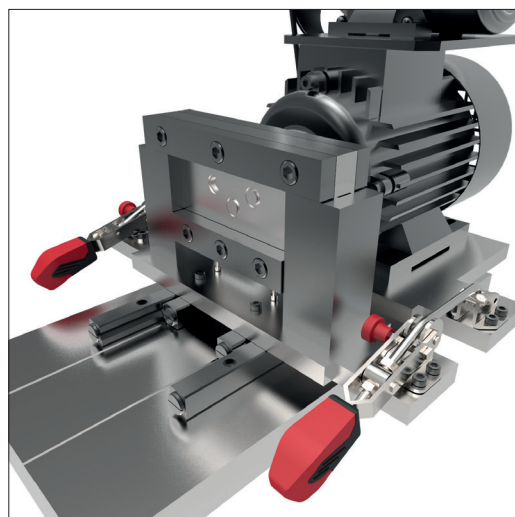
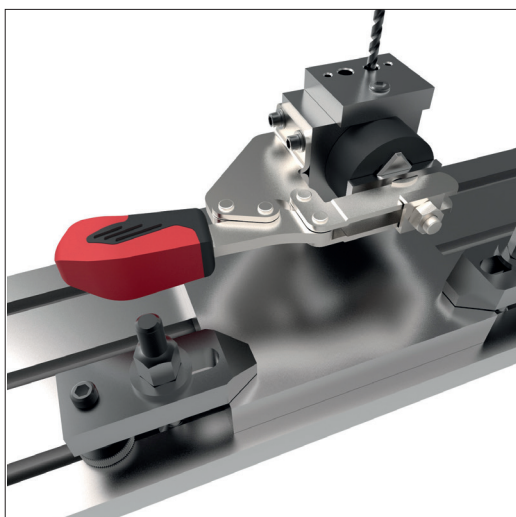
Order No.	Size	F ₁ kN	h ₁	h ₂	h ₃	l ₁	l ₂	l ₃	Weight g	
41600.W0003	3	3	38	23	181	240	41-50	98	295	
Order No.	l ₄	l ₅	l ₆	l ₇	l ₈	w ₁	w ₂	w ₃	d ₁	d ₂
41600.W0003	67-76	151	74-83	19	40	38.5	45	32-36	7.1	5.6



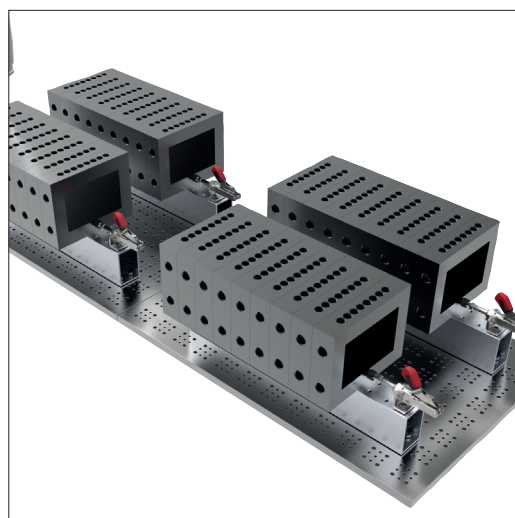
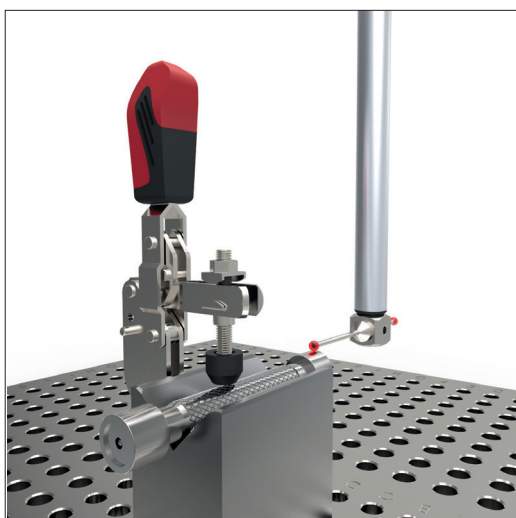
Welding Fixtures

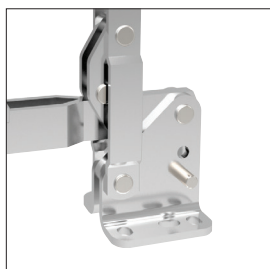


Machining and Jig Assemblies

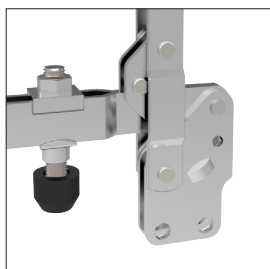


Cmm's

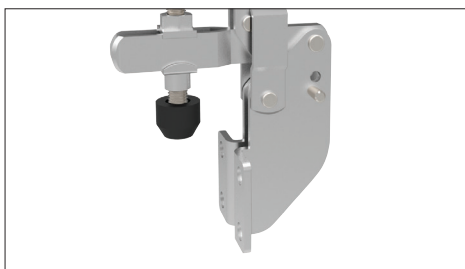




Horizontal base

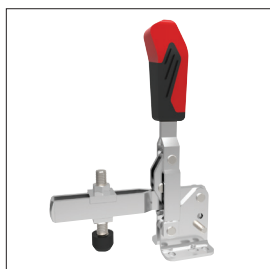


Vertical base



Angled base

Mounting Base Variations



Vertical acting



Horizontal acting



Push-pull

Clamping Variations



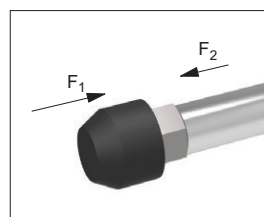
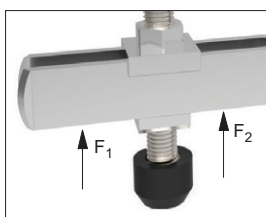
Hook type



Latch type

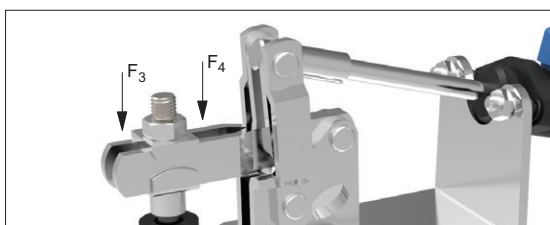
Explanation of forces

The force transmitted to the workpiece by the toggle clamp's closed arm, without itself being deformed when machine forces are applied. The holding force value is dependent upon the proximity of the measuring load point to the toggle clamp's pivot point (therefore two values, F_1 and F_2 are provided).



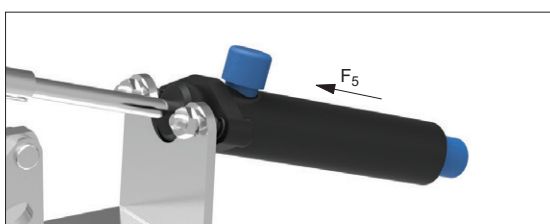
Holding Forces F_1 or F_2

The force applied to the workpiece when the toggle clamp's arm is closed. These clamping forces can only be stated for pneumatic toggle clamps, clamping forces of manual clamps cannot be easily measured as they are dependent upon the operator.



Clamping Forces F_3 or F_4

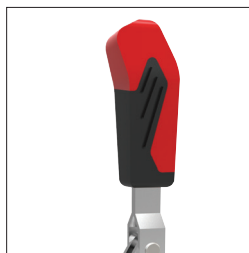
For pneumatically controlled toggle clamps only, F_5 is the piston force required (at 6 bar to) achieve the stated clamping force.



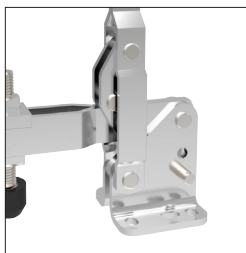
Piston Forces F_5



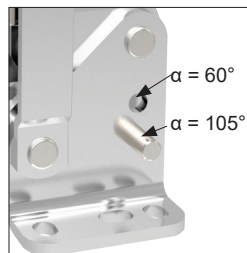
Quality Features



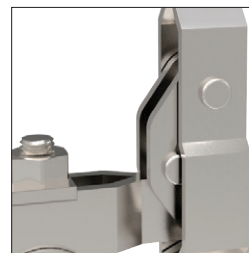
Ergonomic soft grip
2-component handle



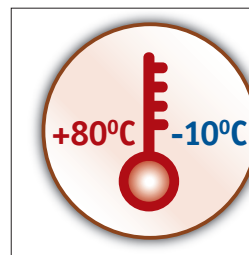
Stainless rivets and
hardened bushings



Moveable stop for
variable opening angle



Operator
finger protection



Temperature resistant

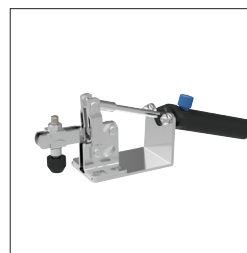
Unique Features



Safety catches



Heavy duty versions



Pneumatic versions



Matt black surface for
optical measurement

Materials



Steel, zinc plated
and passivated



Stainless steel (304)



Steel, matt black
vario-spektron coated



Protective cap and
handle made of an
electrostatic conductive
(dissipative) material.