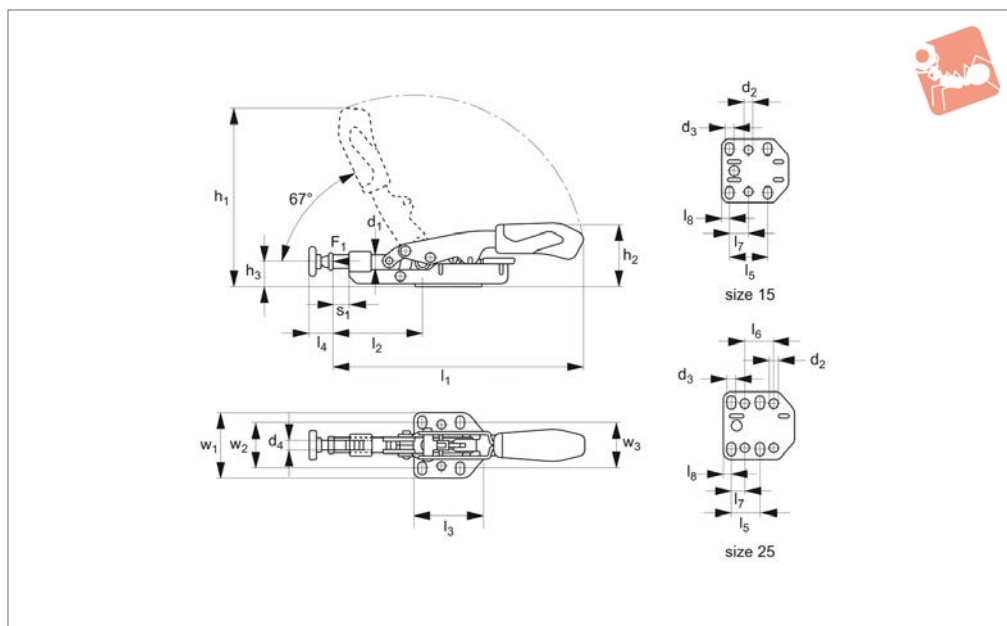


Auto-Adjust Push-Pull Toggle Clamp

horizontal base

Auto-Adjust Toggle Clamps



42613

AUTO-ADJUST TOGGLE CLAMPS

Material

Body: steel, zinc plated.
Ergonomic, soft feel and oil-resistant
handle with large grip area.

Supplied complete with zinc plated clamping screw (with rubber pad).

Technical Notes

Automatically adjusts to suit work-piece height.
Temperature range -10°C to +80°C.

Order No.	Size	F ₁ kN	Automatic height compensation s ₁		d ₁	d ₂	d ₃	d ₄	h ₁	h ₂	h ₃	Weight g
42613.W0015	15	2	8		8.5	5.5	5.5	M 6	145	58	16.8	230
42613.W0025	25	3	13		11.8	6.5	6.5	M 8	207	71	23.2	550

Order No.	l ₁	l ₂	l ₃	l ₄ min.	l ₄ max.	l ₅	l ₆	l ₇	l ₈	w ₁	w ₂	w ₃	Clamping screw	Height compensation max.
42613.W0015	177	52-69	45.0	13	25	26.0	-	12.7	5.3	42.5	26-32	28	M 6x37	25
42613.W0025	256	72-98	63.5	16	35	25.4	25.4	12.7	6.3	57.0	32-44	38	M 8x50	35

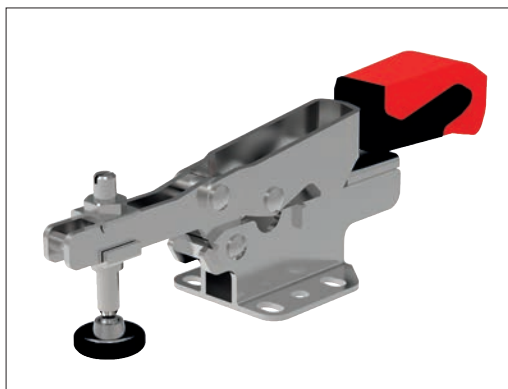


Benefits

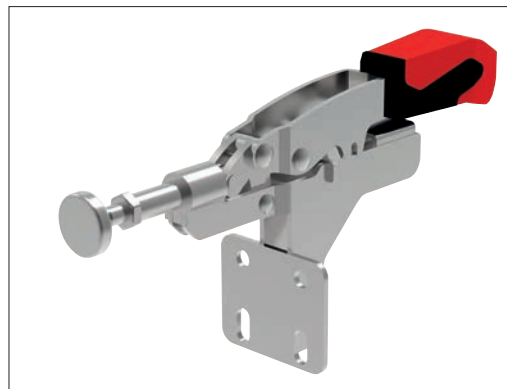
- Automatically adapts to workpiece height / width.
- Ideal for small batch sizes.
- Adjustable clamping forces.



Example Toggle Clamps



42605 - Horizontal base - vertical acting



42611 - Push pull type - horizontal acting