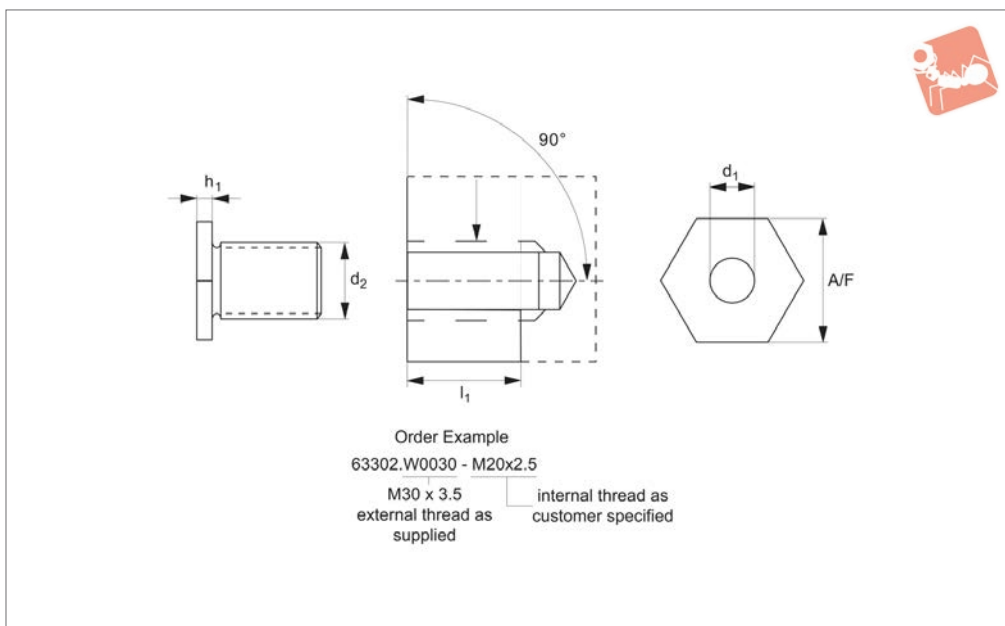


## Thread Adapter for male lifting points

## Lifting Points & Shackles



**63302**

LIFTING POINTS & SHACKLES

### Material

High tensile steel, strength class >8.

### Technical Notes

The internal portion of the adaptor can be machined (by us) to suit the required lifting bolt thread. Allowing differing sized

lifting bolts to be used.

XX - Advise the internal thread size and pitch required e.g.

63020.W0030 - M20x2,5.

Female thread tolerances required to be 6H (metric) or UNC-2B (inch).

### Tips

Not suitable/rated for customers to machine internal threads themselves.

Only to be used with lifting bolts 63020 to 63150.

| Order No.      | d <sub>2</sub><br>tol. 6g (tol. 2A) | d <sub>1</sub><br>mm<br>max. | d <sub>1</sub><br>inch<br>max. | l <sub>1</sub> | h <sub>1</sub> | A/F | Torque to<br>Nm (ft·lb) |
|----------------|-------------------------------------|------------------------------|--------------------------------|----------------|----------------|-----|-------------------------|
| 63302.W0024-xx | M24 x 3,0                           | 18                           | 5/8"                           | 36             | 10             | 50  | 160                     |
| 63302.W0030-xx | M30 x 3,5                           | 20                           | 7/8"                           | 45             | 10             | 50  | 250                     |
| 63302.W0036-xx | M36 x 4,0                           | 27                           | 1"                             | 54             | 10             | 65  | 320                     |
| 63302.W0040-xx | M42 x 4,5                           | 33                           | 1" 1/4                         | 63             | 10             | 75  | 400                     |
| 63302.W0048-xx | M48 x 5,0                           | 39                           | 1" 1/2                         | 68             | 10             | 75  | 600                     |
| 63302.W0056-xx | M56 x 5,5                           | 42                           | 1" 3/4                         | 78             | 10             | 95  | 600                     |
| 63302.W0064-xx | M64 x 6,0                           | 52                           | 2"                             | 90             | 10             | 95  | 600                     |
| 63302.W0100-xx | M100 x 6,0                          | 80                           | 3" 1/2                         | 100            | 15             | 155 | 600                     |
| 63302.W5088-xx | UNC 7/8"-9                          | 16                           | 5/8"                           | 33             | 10             | 50  | (100)                   |
| 63302.W5100-xx | UNC 1"-8                            | 18                           | 3/4"                           | 36             | 10             | 50  | (125)                   |
| 63302.W5125-xx | UNC 1" 1/4-7                        | 24                           | 7/8"                           | 45             | 10             | 50  | (200)                   |
| 63302.W5138-xx | UNC 1" 3/8-6                        | 27                           | 1"                             | 54             | 10             | 65  | (300)                   |
| 63302.W5150-xx | UNC 1" 1/2-6                        | 30                           | 1" 1/8                         | 61             | 10             | 75  | (300)                   |
| 63302.W5200-xx | UNC 2"-4 1/2                        | 39                           | 1" 1/2                         | 76             | 10             | 95  | (450)                   |
| 63302.W5275-xx | UNC 2" 3/4-4                        | 56                           | 2" 1/4                         | 105            | 10             | 155 | (600)                   |
| 63302.W5400-xx | UNC 4"-4                            | 80                           | 3" 1/4                         | 150            | 15             | 155 | (800)                   |