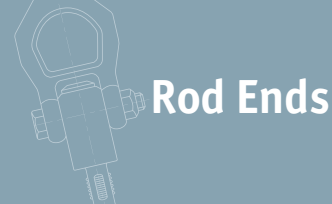
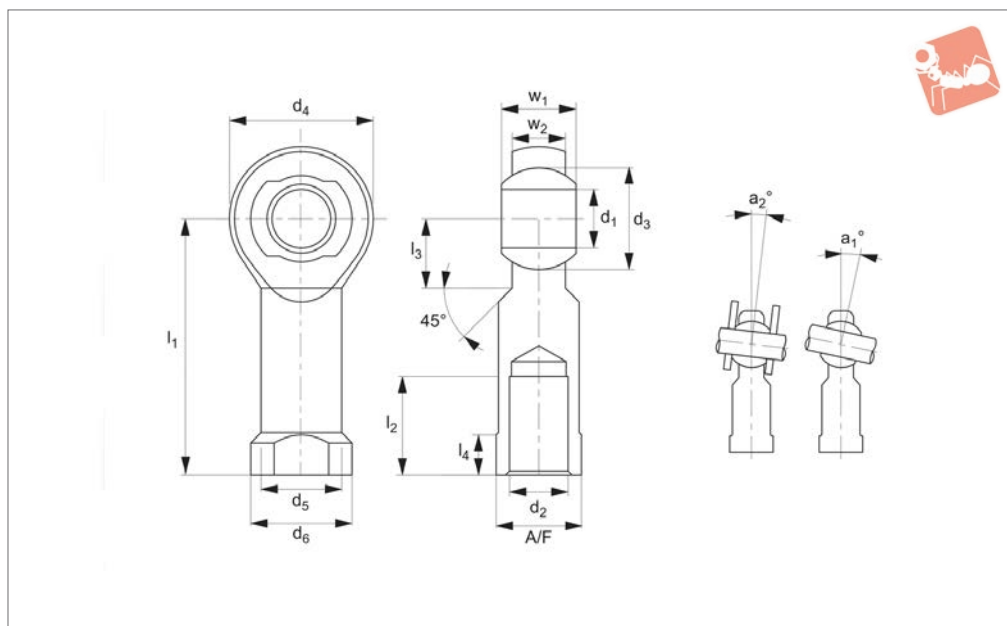




# Stainless Heavy-Duty Rod Ends - with integral spherical plain bearing



Rod Ends



65722

ROD ENDS

## Material

Rod end housing: Stainless steel DIN 12240-4 (AISI 304).

Joint Ball: Stainless steel 1.4412, hardened and ground, surface polished.

Race: nylon/teflon/glass compound.

## Technical Notes

Maintenance free, for tolerances see tech-

nical page 123, standard thread is right hand thread.

## Tips

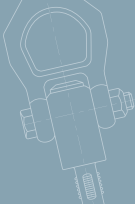
A2 stainless steel provides good corrosion resistance to a wide range of atmospheric conditions and corrosive media.

It is considered resistant to potable water.

## Important Notes

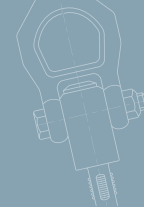
\*Denotes fine pitch thread.

Order No.	Thread hand	d <sub>1</sub>	l <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	d <sub>4</sub>	d <sub>5</sub>	d <sub>6</sub>	l <sub>2</sub>	Weight g
65722.W0104	Right	5	36	M4	11.11	18	9.0	11	10	18
65722.W0105	Right	5	36	M5	11.11	18	9.0	11	10	18
65722.W0106	Right	6	40	M6	12.70	20	10.0	13	12	24
65722.W0108	Right	8	48	M8	15.87	24	12.5	16	16	45
65722.W0110	Right	10	57	M10	19.05	28	15.0	19	20	74
65722.W0111	Right	10	57	M10x1,25*	19.05	28	15.0	19	20	74
65722.W0112	Right	12	66	M12	22.22	32	17.5	22	22	109
65722.W0113	Right	12	66	M12x1,25*	22.22	32	17.5	22	22	109
65722.W0114	Right	14	75	M14	25.40	36	20.0	25	25	155
65722.W0116	Right	16	85	M16	28.57	42	22.0	27	28	233
65722.W0117	Right	16	85	M16x1,5*	28.57	42	22.0	27	28	233
65722.W0118	Right	18	94	M18x1,5*	31.75	46	25.0	31	32	310
65722.W0120	Right	20	102	M20x1,5*	34.92	50	27.5	34	33	386
65722.W0122	Right	22	111	M22x1,5*	38.10	54	30.0	38	37	520
65722.W0125	Right	25	124	M24x2*	42.85	60	33.5	42	42	705
65722.W0130	Right	30	145	M30x2*	50.80	70	40.0	50	51	1084
65722.W0131	Right	30	145	M27x2*	50.80	70	40.0	50	51	1084
65722.W0504	Left	5	36	M4	11.11	18	9.0	11	10	18
65722.W0505	Left	5	36	M5	11.11	18	9.0	11	10	18
65722.W0506	Left	6	40	M6	12.70	20	10.0	13	12	24
65722.W0508	Left	8	48	M8	15.87	24	12.5	16	16	45
65722.W0510	Left	10	57	M10	19.05	28	15.0	19	20	74
65722.W0511	Left	10	57	M10x1,25*	19.05	28	15.0	19	20	74
65722.W0512	Left	12	66	M12	22.22	32	17.5	22	22	109
65722.W0513	Left	12	66	M12x1,25*	22.22	32	17.5	22	22	109
65722.W0514	Left	14	75	M14	25.40	36	20.0	25	25	155
65722.W0516	Left	16	85	M16	28.57	42	22.0	27	28	233
65722.W0517	Left	16	85	M16x1,5*	28.57	42	22.0	27	28	233
65722.W0518	Left	18	94	M18x1,5*	31.75	46	25.0	31	32	310



Order No.	Thread hand	d <sub>1</sub>	l <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	d <sub>4</sub>	d <sub>5</sub>	d <sub>6</sub>	l <sub>2</sub>	Weight g
65722.W0520	Left	20	102	M20x1,5*	34.92	50	27.5	34	33	386
65722.W0522	Left	22	111	M22x1,5*	38.10	54	30.0	38	37	520
65722.W0525	Left	25	124	M24x2*	42.85	60	33.5	42	42	705
65722.W0530	Left	30	145	M30x2*	50.80	70	40.0	50	51	1084
65722.W0531	Left	30	145	M27x2*	50.80	70	40.0	50	51	1084

Order No.	l <sub>3</sub>	l <sub>4</sub>	w <sub>1</sub>	w <sub>2</sub>	A/F	a <sub>1</sub>	a <sub>2</sub>	Dyn. load C kN max.	Static load C <sub>0</sub> kN max.
65722.W0104	10	4.0	8	6.00	9	13.0	7.5	3.9	7.9
65722.W0105	10	4.0	8	6.00	9	13.0	7.5	3.9	7.9
65722.W0106	12	5.0	9	6.75	11	13.0	6.5	4.6	9.4
65722.W0108	12	5.0	12	9.00	14	14.5	7.5	7.0	14.1
65722.W0110	15	6.5	14	10.50	17	13.5	8.0	10.4	20.1
65722.W0111	15	6.5	14	10.50	17	13.5	8.0	10.4	20.1
65722.W0112	16	6.5	16	12.00	19	13.0	8.0	12.4	24.5
65722.W0113	16	6.5	16	12.00	19	13.0	8.0	12.4	24.5
65722.W0114	20	8.0	19	13.50	22	16.0	9.5	15.4	30.4
65722.W0116	22	8.0	21	15.00	22	15.5	8.5	22.4	43.7
65722.W0117	22	8.0	21	15.00	22	15.5	8.5	22.4	43.7
65722.W0118	24	10.0	23	16.50	27	15.0	9.5	26.3	51.2
65722.W0120	26	10.0	25	18.00	30	14.5	9.0	30.8	60.3
65722.W0122	26	12.0	28	20.00	32	15.5	10.0	38.2	70.0
65722.W0125	30	12.0	31	22.00	36	15.0	10.0	45.4	87.0
65722.W0130	35	15.0	37	25.00	41	17.0	10.5	55.0	106.8
65722.W0131	35	15.0	37	25.00	41	17.0	10.5	55.0	106.8
65722.W0504	10	4.0	8	6.00	9	13.0	7.5	3.9	7.9
65722.W0505	10	4.0	8	6.00	9	13.0	7.5	3.9	7.9
65722.W0506	12	5.0	9	6.75	11	13.0	6.5	4.6	9.4
65722.W0508	12	5.0	12	9.00	14	14.5	7.5	7.0	14.1
65722.W0510	15	6.5	14	10.50	17	13.5	8.0	10.4	20.1
65722.W0511	15	6.5	14	10.50	17	13.5	8.0	10.4	20.1
65722.W0512	16	6.5	16	12.00	19	13.0	8.0	12.4	24.5
65722.W0513	16	6.5	16	12.00	19	13.0	8.0	12.4	24.5
65722.W0514	20	8.0	19	13.50	22	16.0	9.5	15.4	30.4
65722.W0516	22	8.0	21	15.00	22	15.5	8.5	22.4	43.7
65722.W0517	22	8.0	21	15.00	22	15.5	8.5	22.4	43.7
65722.W0518	24	10.0	23	16.50	27	15.0	9.5	26.3	51.2
65722.W0520	26	10.0	25	18.00	30	14.5	9.0	30.8	60.3
65722.W0522	26	12.0	28	20.00	32	15.5	10.0	38.2	70.0
65722.W0525	30	12.0	31	22.00	36	15.0	10.0	45.4	87.0
65722.W0530	35	15.0	37	25.00	41	17.0	10.5	55.0	106.8
65722.W0531	35	15.0	37	25.00	41	17.0	10.5	55.0	106.8



## Parts overview



### Heavy Duty Rod Ends: integral spherical plain bearings - series K and series E

Male and female rod ends, maintenance free. These are our most popular range of heavy duty rod ends. Bore diameters 5mm up to 30mm.



### Spherical Plain Bearings: steel and stainless steel

65974 is our lowest cost, most popular option spherical bearing. Stainless steel version 65976 requires maintenance. 65974 is maintenance free. Bore diameters 5mm up to 30mm.



### Heavy Duty Rod Ends: integral ball bearings - series K and series E

Male and female rod ends. Different bore sizes in relation to the thread size. All require maintenance. Bore diameters 6mm up to 30mm.



### Stainless Steel Heavy Duty Rod Ends: integral spherical plain bearings

Male and female rod ends maintenance free.



### Low Cost Rod Ends: with spherical plain bearing

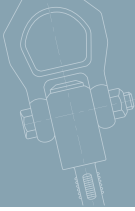
These are our most popular male and female rod ends. Maintenance free. Female-bore diameters 5mm up to 12mm. Male-bore diameters 5mm up to 16mm.



### Rod Ends with Studs

Steel and Stainless steel, male and female, maintenance free. Sizes M6 up to M16.

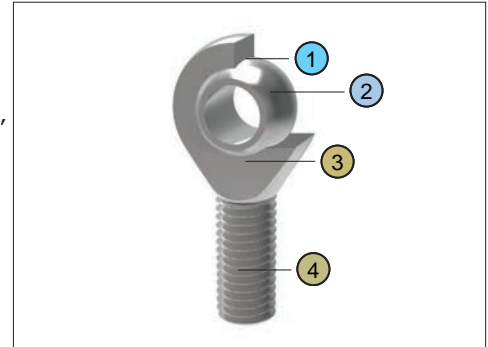
see our website for our full range:  
[wixroyd.com](http://wixroyd.com)



All of our rod ends incorporate either a plain spherical bearing, ball bearing, or roller bearing. Below is an overview of each type.

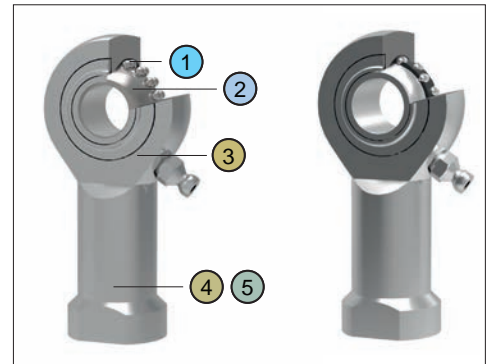
#### Plain spherical bearings

- ① Thin coating made from Polyamid-PTFE-fibreglass - compound, maintenance free, absorbs any foreign particles.
- ② Ball made of bearing steel, hardened, ground, polished and hard chromium plated, ensures reliable corrosion protection.
- ③ No clearance - radial clearance 0-10µm.
- ④ All rod end housings made of forged steel, tempered, extremely high load resistances.



#### Ball and roller bearings

- ① Radial clearance: 10-30µm, low friction.
- ② Inner ring made of bearing steel, hardened ball grooves polished.
- ③ Shields on both sides protect against rough dirt penetration.
- ④ All rod ends housings are made of forged steel, case hardened bearing race.
- ⑤ Low maintenance due to long-term greasing, especially suitable for high speed large swiveling angles or rotating movements.



#### Rod ends and water

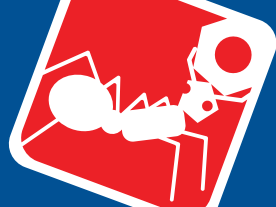
##### Stainless steel versions

Most of our rod ends are available in stainless steel as standard.

High grade AISI 316 stainless steel available on request.







# Rod End Bearings

## technical information



## Materials Handling

In many cases heavy-duty rod ends with integral spherical plain bearings are most often used. They are above all used for small swivelling or tilting movements at low speeds. They stand out for their high load capacity and can also be used for shock-like loads. The rod end ball slides on a plastic bearing shell consisting of a glass fibre-filled nylon/teflon compound. This design assures a maintenance-free rod end. Heavy-duty plain bearing rod ends have slight initial movement friction and virtually no clearance. The plastic material used has another advantage in that it can absorb many foreign particles so that no damage can occur. The balls of heavy-duty rod ends with integral spherical plain bearings are hard chrome plated. This reliable corrosion protection ensures that the function of the rod end will not be affected by a corroded ball surface under humid operating conditions.

This design is especially suitable for high speeds, large swivelling angles or rotating movements with relatively low or medium loads. Prominent technical features are the low bearing friction, long-time greasing as well as the sealing against some dirt penetration (by means of shields on both sides). Under normal operating conditions the rod ends are maintenance-free. Greasing nipples are provided for lubrication in case of rough operations and maximum loads. To avoid incompatibility with the production lubrication, we recommend lubrication with a calcium-complex-soap-grease. A special heat treatment procedure gives the rod end housing a raceway hardness adapted to the antifriction bearing, ensuring at the same time high stability with changing loads.

This design, based on the structure of a self-aligning roller bearing is preferably used for high speed, large tilting angles or rotating movements under high loads. Compared to rod ends with ball bearings, rod ends with self-aligning roller bearings essentially have higher basic load ratings. This design is equipped with a cage to minimise the rolling friction and heat build-up. These rod ends, with long-time lubrication are under normal operating conditions maintenance-free. Greasing nipples are provided for lubrication in case of rough operations and maximum loads. To avoid incompatibility with the production lubrication, we recommend lubricating with a calcium-complex-soap-grease. Shields on both sides limit dirt particles from penetrating into the bearing. The rod ends with roller bearings are subjected to a special heat treatment to obtain a raceway hardness adapted to the antifriction bearings, ensuring at the same time a high stability with changing loads.

## Rod end bearings load capacity explained

The static load capacity  $C_0$  is the radially acting static load which does not cause any permanent deformation of the components when the spherical bearing or rod end is stationary, (i.e. the load condition without pivoting, swivelling or tilting movements). It is also a precondition here that the operating temperature must be at normal room temperature and the surrounding components must possess sufficient stability.

The values specified in the tables are determined by static tension tests on a representative number of series components at 20°C normal room temperature. The static load capacity may vary with lower or higher temperature depending on the material. In the case of all rod ends with plain bearings, the static load rating refers to the maximum permissible static load of the rod end housing in a tensile direction up to which no permanent deformation occurs at the weakest housing cross-section. The value in the product tables has a safety factor of 1.2 times the tensile strength of the rod ends housing material.

For our rod ends with roller and ball bearings, the static load rating is the load at which the bearing can operate at room temperature without its performance being impaired as a result of deformations, fracture, or damage to the sliding contact surfaces (max 1/10,000<sup>th</sup> of the ball diameter).

Dynamic load ratings serve as values for calculation of the service life of dynamically-loaded spherical bearings and rod ends. The values themselves do not provide any information about the effective dynamic load capacity of the spherical bearing or rod end. To obtain this information, it is necessary to take into account the additional influencing factors such as load type, swivel or tilt angle, speed characteristic, max. permitted bearing clearance, max. permitted bearing friction, lubrication conditions and temperature, etc.

Dynamic load capacities depend on the definition used to calculate them. Comparison of values is not always possible owing to the different definitions used by various manufacturers, and because the load capacities are often determined under completely different test conditions.

For our rod ends with roller and ball bearings, the dynamic load capacity is the load at which 90% of a large quantity of identical rod ends reach 1 million revolutions before they fail (due to fatigue of the rolling surfaces.)

### Rod ends with integral maintenance-free spherical plain bearings

### Rod ends with integral ball bearings

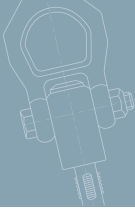
### Rod ends with integral roller bearings

### Static load capacity $C_0$ (plain bearings)

### Static load capacity $C_0$ (roller and ball bearings)

### Dynamic load capacity $C$ (plain bearings)

### Dynamic load capacity $C$ (roller and ball bearings)



#### Operating temperatures

Heavy-duty ball and roller bearing rod ends can be used for operating temperatures between  $-20^{\circ}\text{C}$  and  $+120^{\circ}\text{C}$ . The temperature range of heavy-duty rod ends with integral spherical plain bearing is between  $-30^{\circ}\text{C}$  and  $+60^{\circ}\text{C}$ , without affecting the load capacity. Higher temperatures will reduce the load capacity taken into account for the calculation of the 'working life' under the temperature factor  $C_2$  on page 451.

#### Loads

The decisive parameters for the selection and calculation of heavy-duty rod ends are size, direction and type of load.

#### Radial or combined loads

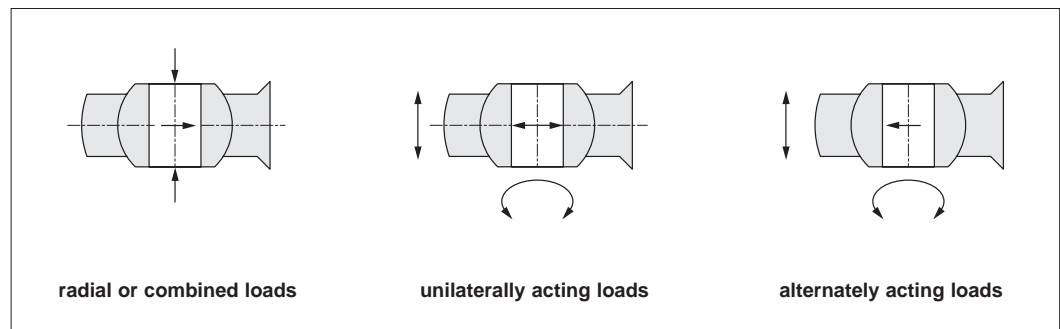
The heavy-duty rod ends have been especially designed to cope with high radial loads. They can be used for combined loads, the axial load share of which does not exceed 20% of the corresponding radial load.

#### Unilaterally acting load

In this case the load acts only in the same direction, which means that the load area is always in the same bearing section.

#### Alternately acting load

In case of alternating loads, the load areas facing each other are alternately loaded and/or relieved, which means that the load changes its direction constantly by approximately  $180^{\circ}$ .



#### Swivelling angle

The swivelling angle is the movement of the rod end from one final position to the other. Half the swivelling angle  $\alpha^{\circ}$  is used to calculate the service or 'working life'.

