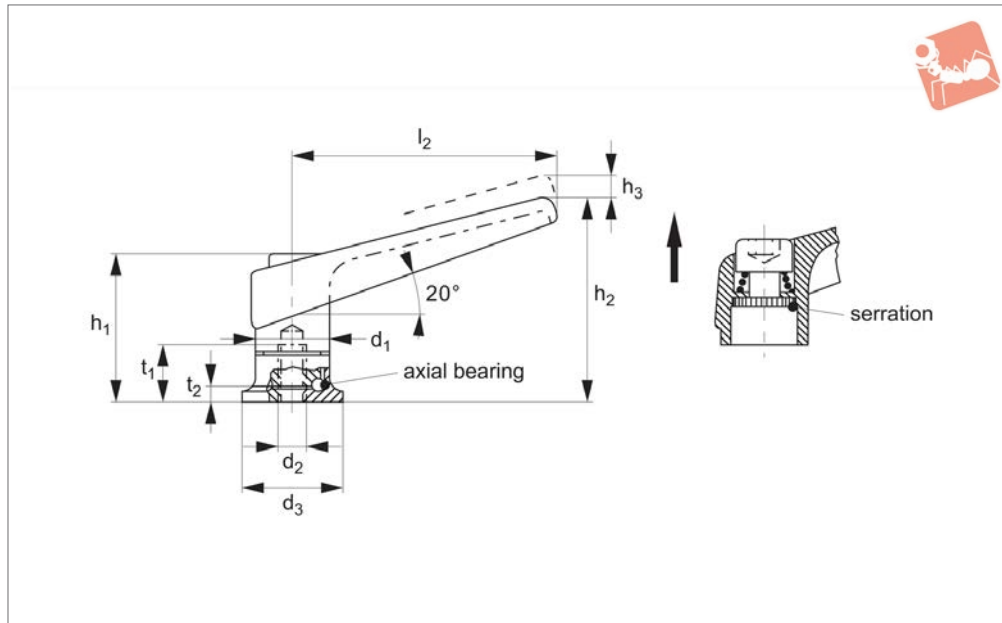




# Adjustable Clamping Levers with axial bearing - threaded bore

## Clamping Levers



**74470**

CLAMPING LEVERS

### Material

Lever: die-cast zinc.  
Orange RAL 2004,  
Black RAL 9005.  
Inner parts: heat-treated steel, nitrided,  
black.  
Threaded part: steel, nitrided, blackened.

### Technical Notes

By lifting the lever, the serrations are

disengaged. The lever can be positioned by the serrations and the threaded insert can be exchanged. On releasing the lever, the serrations are automatically re-engaged. The collar screw is torx head.

### Tips

Benefits of axial bearing:  
- clamping force is 100% greater than when using standard levers (see graph).

- smaller clamping levers can be used due to the improved clamping force.
- considerably less force loss due to setting.
- no releasing due to vibration.
- no damage to clamped parts, due to axial action.

Order No.	Finish	d <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	h <sub>1</sub>	h <sub>2</sub>	h <sub>3</sub>	l <sub>2</sub>	t <sub>1</sub> min.	t <sub>2</sub>	Weight g
74470.W0010	Orange	18	M_6	24.0	34.5	50	3.0	62	12.5	5.0	99
74470.W0110	Orange	22	M_8	25.0	39.5	56	3.5	74	14.0	4.2	140
74470.W0210	Orange	25	M10	30.0	46.5	66	4.0	89	18.0	5.4	207
74470.W0310	Orange	30	M12	35.0	56.5	82	5.0	108	26.5	6.6	359
74470.W0012	Black	18	M_6	24.0	34.5	50	3.0	62	12.5	5.0	99
74470.W0112	Black	22	M_8	25.0	39.5	56	3.5	74	14.0	4.2	140
74470.W0212	Black	25	M10	30.0	46.5	66	4.0	89	18.0	5.4	207
74470.W0312	Black	30	M12	35.0	56.5	82	5.0	108	26.5	6.6	359

