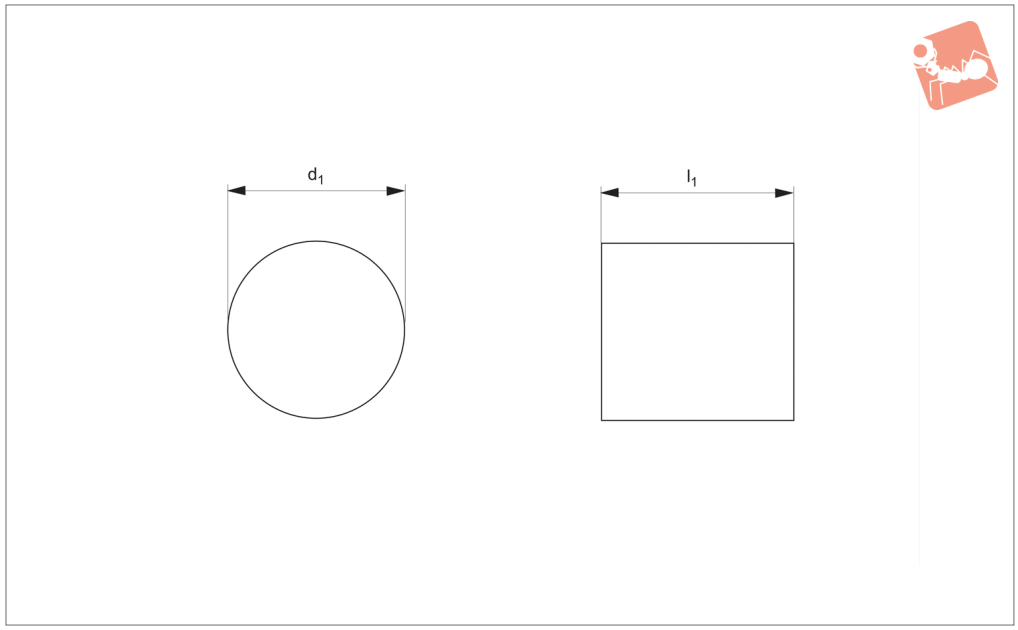
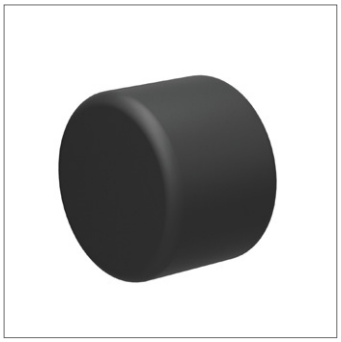


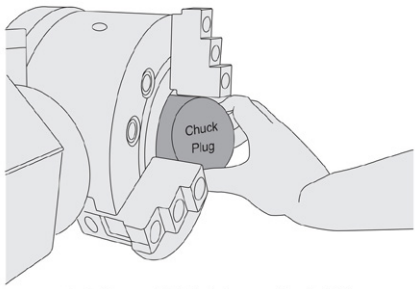


97103

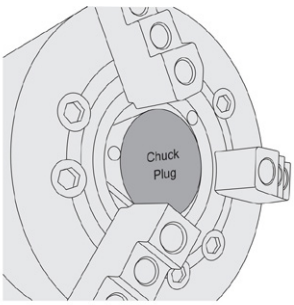
Material
Flame resistant neoprene foam.

Technical Notes
The chuck plug is used to plug lathe chuck through holes to keep swarf and coolant from the spindle bore.
Just squeeze the plug into the chuck hole.

Order No.	d_1	Optimal bore length l_1	Bore length l_1 min.|max.	Qty/pack
97103.W0035	35	33	30-34	2
97103.W0048	48	45	42-47	2
97103.W0055	55	52	49-54	2
97103.W0070	70	66	62-68	2
97103.W0080	80	75	72-78	2
97103.W0086	86	81	76-83	2
97103.W0097	97	91	87-94	2
97103.W0107	107	100	97-104	2
97103.W0113	113	106	100-109	2

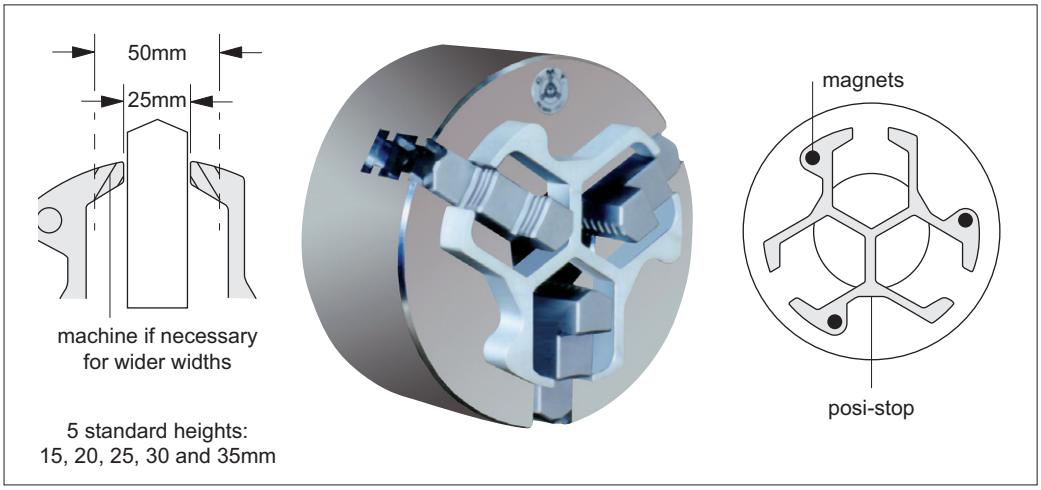


chuck plug easy to install - just squeeze into chuck hole



prevents build up of swarf and coolant, and reduces vibration and wear of the chuck and spindle

97100 Posi-Stops

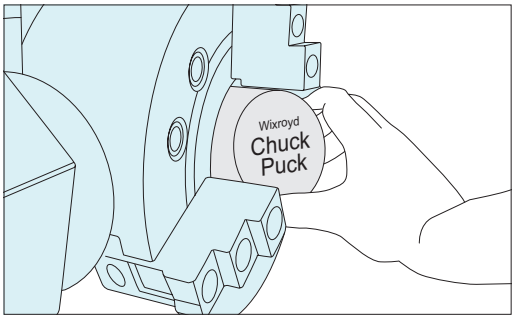


Chuck “Posi-stops” provide a quick and accurate method of moving workpieces away from the face of the chuck. Often used to enable the workpiece to be machined more closely to its extremity or for shorter workpieces.

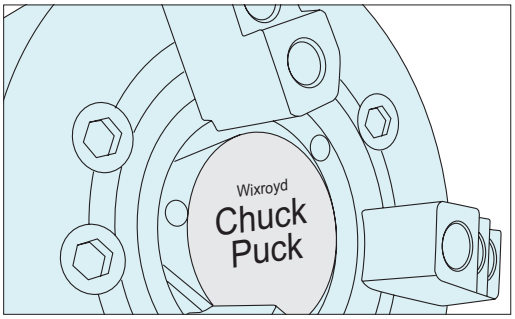
Each posi-stop has strong magnets on the bottom face so that the stop snaps firmly over the chuck jaws and onto the chuck face. There are five standard thicknesses; 15, 20, 25, 30 and 35mm (accuracy ± 0.01mm) or they can be purchased as a set.

The posi-stops are made for a standard jaw width of 25mm but they can easily be opened up (mill or saw) to accomodate wider jaw widths.

97103 Chuck Puck

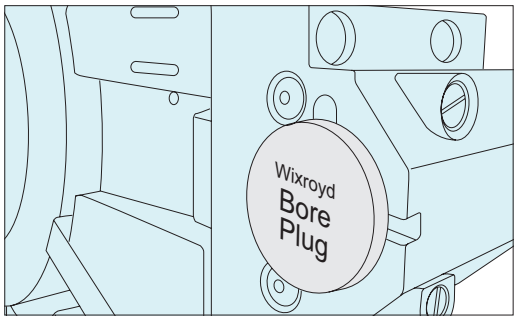


Chuck plug easy to install - just squeeze into the chuck hole.



Prevents build up of swarf and coolant, reduces vibration as well as wear of the chuck and spindle.

97104 Bore Plug



Prevents swarf accumulation and associated damage in non-active boring bar holders.