

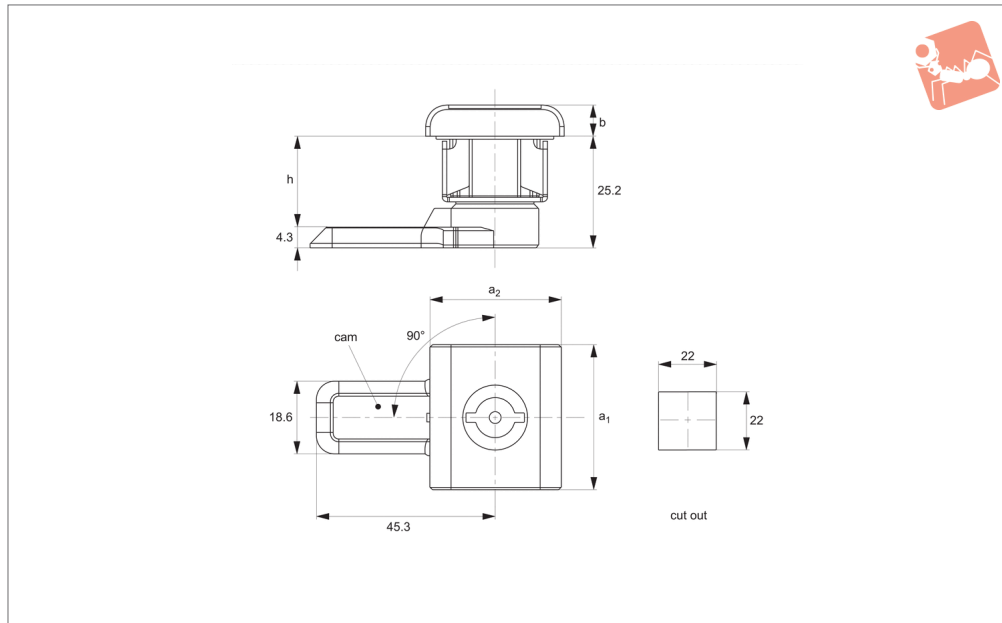


# Panel Latches - Stainless Steel

insert driver - fixed grip



## Cam Latches



**A1506**

CAM LATCHES

### Material

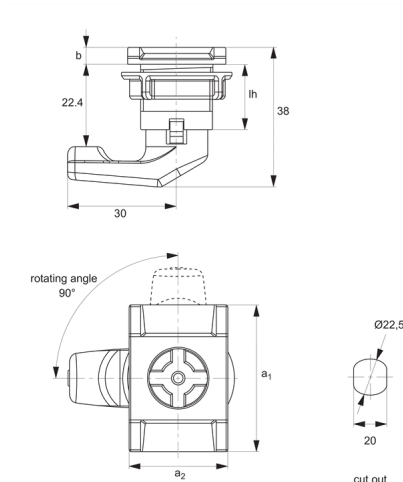
Housing & insert: stainless steel, 304 mirror polished. Sealed to achieve IP54 rating.

**Supplied with:** Cam: die cast zinc. **Not supplied:** KEY - order separately.

### Technical Notes

Order key separately. Suitable keys - A0102.  
Fixed grip length (h)=20,9.

Order No.	Insert	a <sub>1</sub>	a <sub>2</sub>	b	h
A1506.AW0036	3mm Double Bit	36	32	7	20.9

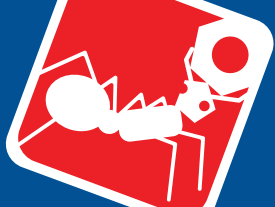
**A1520****Material**

Housing, insert and nut: plastic.

**Supplied with:**CAM**Not supplied:** KEY - order separately.**Technical Notes**

Order key separately. Suitable key - A0102.

Order No.	Insert type	$a_1$	$a_2$	b	lh
<b>A1520.AW0010</b>	3mm Double Bit	39.5	26.5	4.6	18

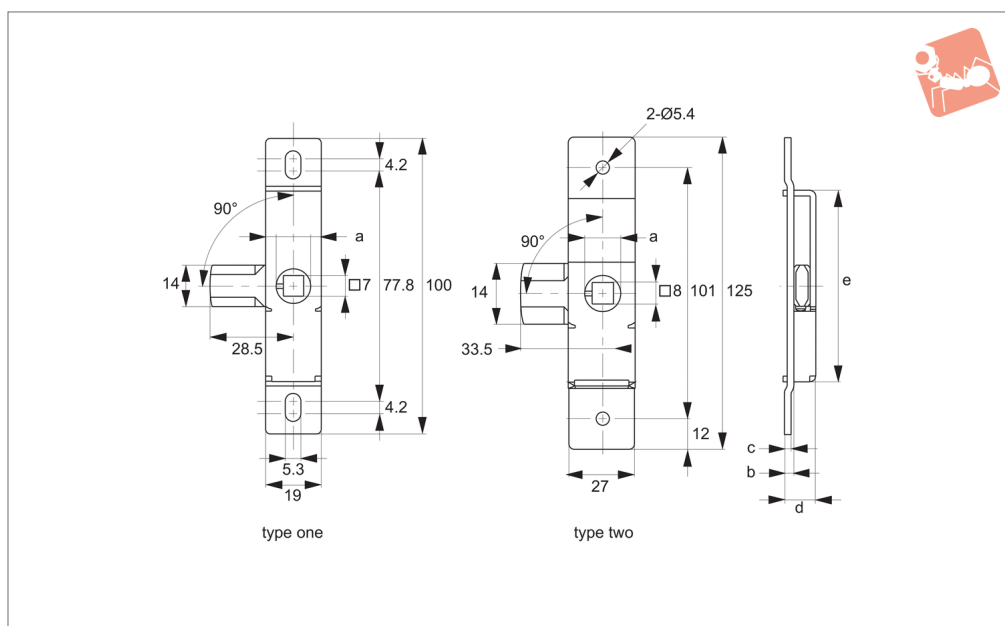


## Panel Latches

uncovered - square driver - steel



## Cam Latches



**A1546**

CAM LATCHES

### Material

Body & insert: Q235 steel, zinc plated.

**Supplied with:** Cam: stainless steel.

### Technical Notes

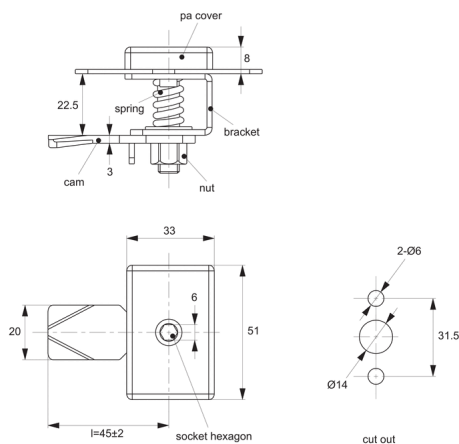
Can be used with a square 7 or 8 square bar for handle/key opening.

Fix internally to panels or enclosures via rivets, or M 5 screws (not supplied).

Order No.	Insert type	Type	a	b	c	d	e
<b>A1546.AW0012</b>	Square 7	Type One	12	3.0	2.0	10.4	65.0
<b>A1546.AW0015</b>	Square 8	Type Two	15	3.5	2.5	15.1	76.2



## A1561



### Material

Body & cam: steel, white zinc plated.  
Cover: plastic, PA.

**Supplied with:** CAM: steel, white zinc plated.

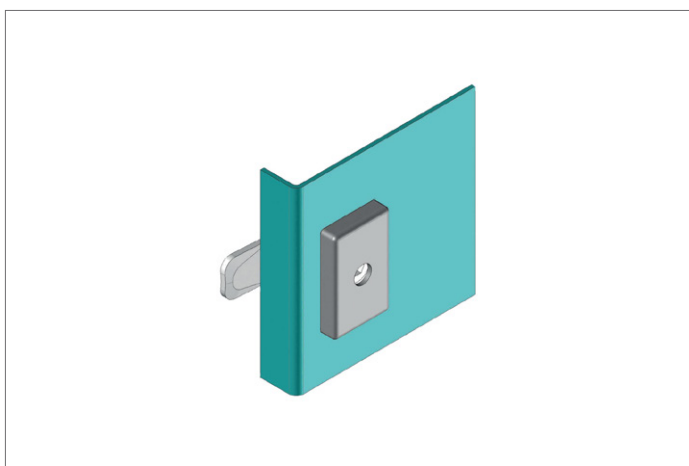
**Not supplied:** KEY. Use standard 6mm allen/hex key to actuate latch.

### Technical Notes

For use on electrical panels and machinery

covers. Lock for use inside of panel gasket. Standard cam supplied achieves grip length of 22,5mm.

Order No.	Type	Grip length
A1561.AW0024	Right Hand Lock	22,5mm
A1561.AW0224	Left Hand Lock	22,5mm





# Selecting the Correct Cam Latch or Lock

A1004 - A4260

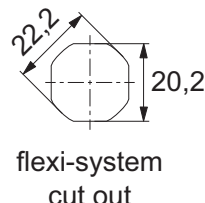
Cam Latches and Locks

When selecting a Wixroyd Cam Latch for your application, you need to answer these questions:

1. Which installation cut out?
2. Which body style?
3. Which locking key?
4. Which accessories?
5. Which cam type and size?

## Cut out

All our Flexi-System cam latches use a standard installation cut out 22,2 dia, 20,2 square, for maximum flexibility. We also provide a number of alternative cut out dimensions for legacy/historical installations.



**Step 1:**  
Which installation  
cut out?

## Material and finish

Select from our variety of die cast zinc, polyamide plastic and stainless versions.



Die-cast  
zinc chrome  
plate



Die-cast  
zinc black  
coated



Polyamide  
black



Stainless  
steel

## Actuation and locking method

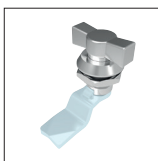
Standard insert driver type, cylinder lock or wing handle type.



Insert driver



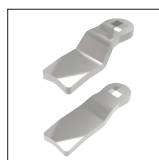
Cylinder lock



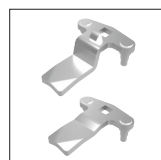
Wing handle

## Number of latching points in application

Typically single point latching is required, but the Wixroyd Flexi-System also provides multi-point latching (typically 3 point - at lock point, top and bottom of cabinet).



Single point



Two point



Multi-point

**Step 2:**  
Which body style?

## Standard insert driver keys

Our range of insert driver cam latches require a simple key to actuate. Refer to part A0102 and A0103 for correct keys.



## Cylinder locking

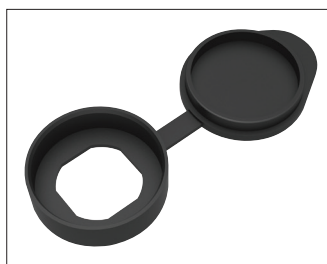
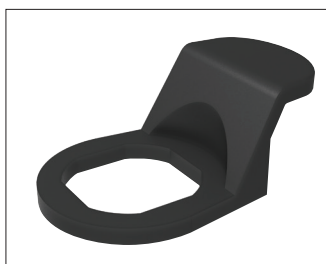
Our cam locks with cylinder locks are supplied with two keys per lock. Available as keyed alike or keyed to differ locks.



**Step 3:**  
Which locking key?




- Multi-point latching: use our rod set A0303 to A0325 for suitable rods and rod guides.
- Finger pulls: easily installed with any of our flexi-system cam bodies, finger pull no. A0352 is a simple, cost effective handle for your cabinets.
- Dust Cap: to reduce material ingress.

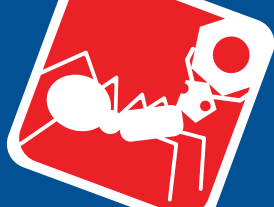
**Step 4:**  
Which accessories?





Miscellaneous Cut out	Actuation Method			Body length (mm)	Body			Finishes			Cam Type		
	Insert Driver	Cylinder Lock	Manual/Grip		Die-Cast Zinc	Polyamide Plastic	Stainless Steel	Chrome Plated	Black Coated	Natural	With Projection	W/O Projection	IP Rating
A1192 - Mini Cam Latch - Wing Handle - Fixed Grip													
			✓	10	✓			✓					
Cams: Supplied - Keys: N/A													
A1506 - Panel Latches - Fixed Grip													
	✓			25		✓			✓			54	
Cams: Supplied - Keys: A0102													
A1520 - Cam Lock - Fixed Grip													
	✓			18	✓				✓				
Cams: Supplied - Keys: A0102													
A1546 - Panel Latch - Uncovered													
			✓		✓			✓					
Cams: Supplied - Keys: N/A													
A1561 - Panel Latch - with Cover													
	✓			22,5	✓				✓				
Cams: Supplied - Keys: N/A													
A1701 - Compression Latch - Lever Latch - Flush Trigger													
	✓				✓			✓					
Cams: N/A - Keys: Supplied													
A1707 - Compression Latch - Lever Latch - Raised Trigger													
	✓			19	✓			✓					
Cams: Supplied - Keys: Supplied													
A1751 - Compression Latch - Lever Latch													
			✓		✓			✓					
Cams: N/A - Keys: Supplied													

Miscellaneous Cut out	Actuation Method			Body length (mm)	Body			Finishes			Cam Type	IP Rating
	Insert Driver	Cylinder Lock	Manual/Grip		Die-Cast Zinc	Polyamide Plastic	Stainless Steel	Chrome Plated	Black Coated	Natural		
A4241 - Cam Latch - with Rod Control - Extended Cover												
	✓				✓				✓		✓	40
Cams: A0203, A0224, A0240 - Keys: A0102												
A4260 - Cam Lock - with Rod Control - Wing Handle - Extended Cover												
		✓				✓				✓		54
Cams: A0203, A0224, A0240 - Keys: A0102												
A4221 - Cam Latch - with Rod Control - with Cover												
	✓			Various	✓				✓		✓	
Cams: A0203, A0224 - Keys: A0102												

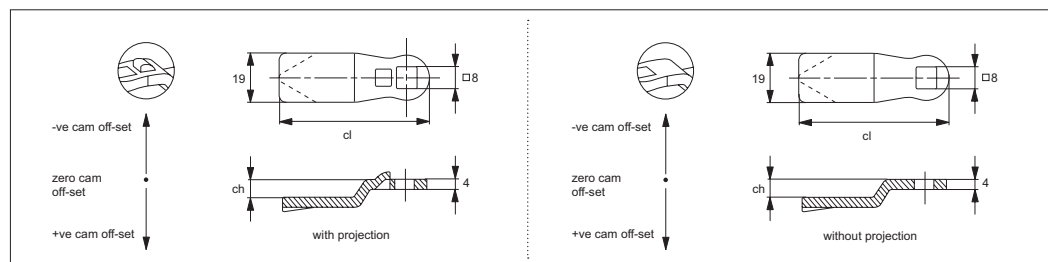


# Selecting the Correct Cam Latch or Lock

## Cam Latches and Locks

### With or without "Projection"

Different cam bodies require cams either with or without projection.



With projection cams prevent turning of the cam over 45°, but is not suited to all cam bodies. For correct projection type please see individual cam body technical pages.

### Number of Latching Points

Single point cams are suitable where just single point latching is required. Multi-point cams are for applications requiring 2 or 3 latching points.

### Step 5: Which cam type and size?

Wixroyd cams are available in a number of different materials; zinc plated steel, stainless steel (AISI 304) and black plastic.

### Cam off-set (dimension ch)

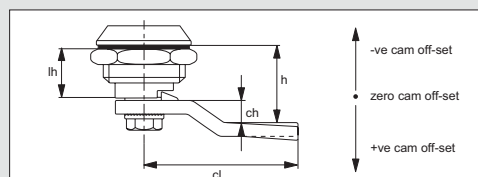
To ensure your cam fully and correctly engages with the frame of your door the correct cam off-set must be selected. A cam off-set can be either negative (-ve) or positive (+ve).

### Cam length (dimension cl)

This impacts the reach of the cam to door frame and hence impacts positioning of cam body for installation. Cam length is measured from the centre of the cam fixing hole to the cam's leading edge. Most typically cams are 45 mm in length.

Use formula to calculate ch (required cam off-set), and refer to the cam selection chart.

- ch = h - lh where;
- ch = the required cam off-set/height
- h = grip length (distance between inside of latch face and front of cam).
- lh = body length of cam latch/lock to be used (see example below)



### Calculation of correct cam off-set

This is the most important aspect of the selection process.

### Example one

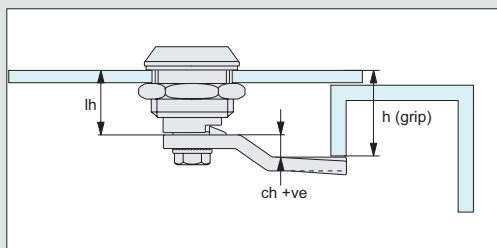
Cam body A1003.AW0010 has been selected for the application. If we refer to the data sheet for this part, suitable cams are parts A0203, A0210 or A0240 - "without projection".

Known application information: h = 26 lh = 18

Therefore; ch = 26 - 18 = +8

Cam off set of +8 is required

Using the data tables for cams A0203, A0210, and A0240 we can select the following cams without projection with an off set of +8; A0203.AW5408 (steel), A0210.AW0428 (stainless) or A0240.AW0108 (three point cam).



### Example two

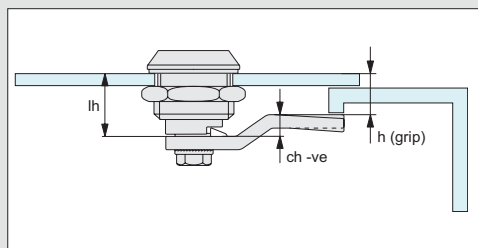
Cam body A1003.AW0010 has been selected for the application. If we refer to the data sheet for this part, suitable cams are parts A0203, A0210 or A0240 - "without projection".

Known application information: h = 14 lh = 18

Therefore; ch = 14 - 18 = -4

The required cam off set is negative, -4 as the application's door frame is effectively shorter/lower than the length of the cam body

Using the data tables for cams A0203, A0210 and A0240 we can select the following cam without projection with an off set of -4; A0203.AW6404 (steel).



### Example of calculation of correct cam off-set