

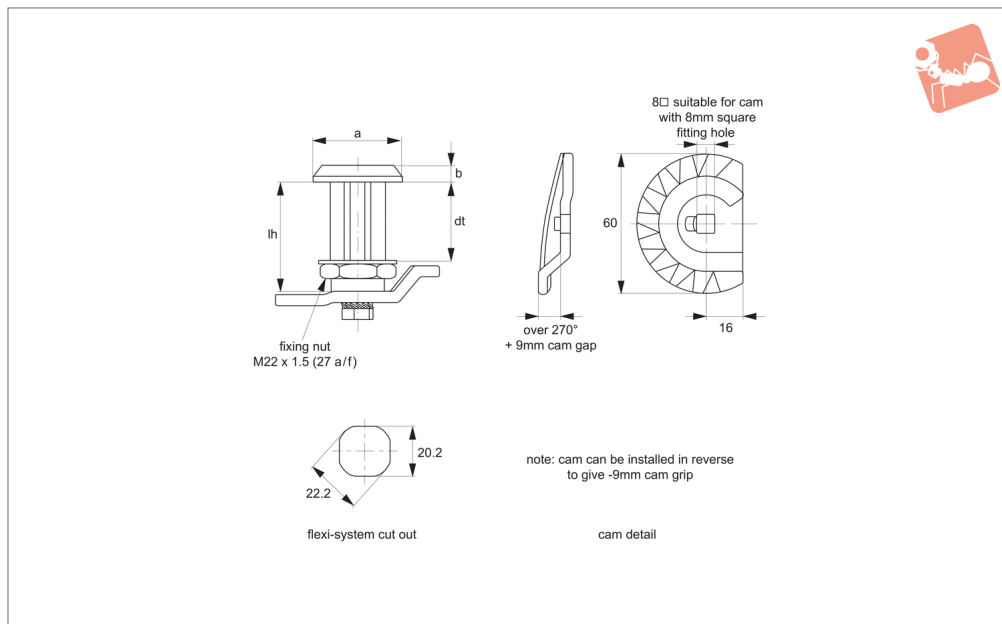


# Cam Latches - Flexi-System

insert driver - stepped cam - extended body - zinc



## Cam Latches



## A1241

CAM LATCHES

### Material

Body: die cast zinc, chrome plated. Insert fitted with O'ring to achieve IP54 rating.

**Supplied with:** Nut: steel, zinc plated.

Sealing washer: PU & rubber.

Stepped cam: die cast zinc, 9mm step over 270° rotation, 60mm dia.

**Not supplied:** KEY - order separately.

### Technical Notes

Order keys separately. Suitable keys - A0102.

### Tips

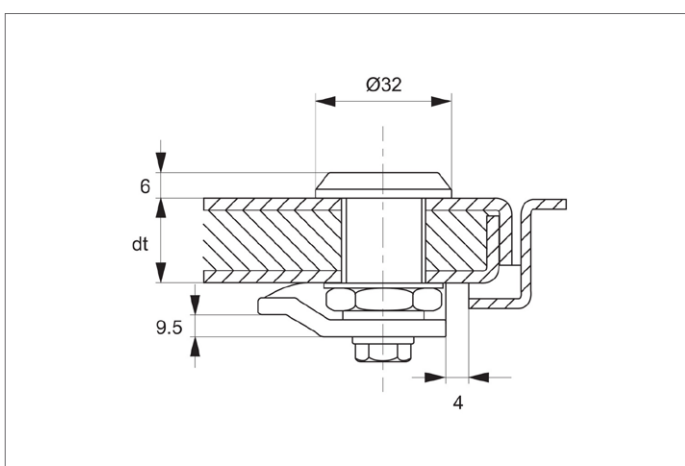
Stepped cam ideal for air conditioning

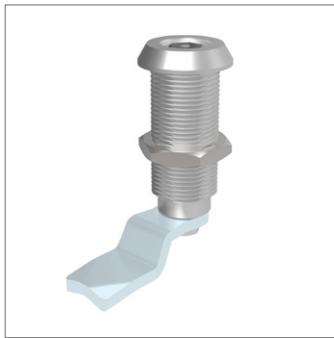
units, sound proof or isolation doors. Very tight closure of door possible, due to stepped cam over a 270° rotation.

### Important Notes

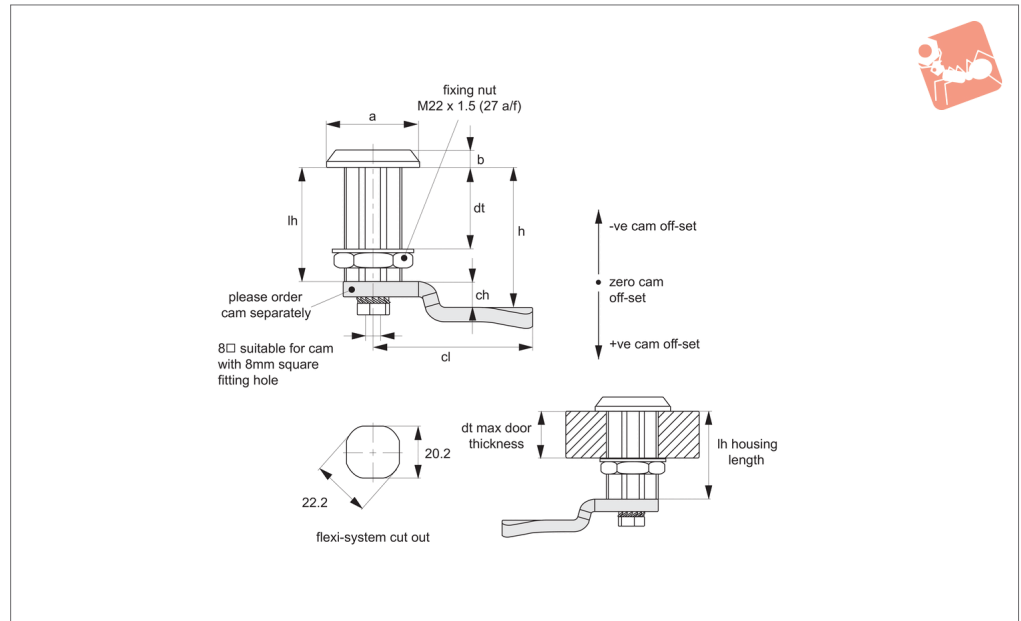
Sold subject to pack quantity.

Order No.	Insert driver	lh	dt door thickness max.	a	b
A1241.AW0311	Square 7	40	30	32	6
A1241.AW0411	Square 7	50	40	32	6





## A1251



### Material

Body & insert: die cast zinc, chrome plated.  
Insert fitted with O'ring to achieve IP54 rating.

**Supplied With:** Nut: steel, zinc plated.

Sealing washer: PU & Rubber.

**Not supplied:** CAM nor KEY - order separately.

### Technical Notes

Order cam and key separately.

**Cams:** see suitable cam A0203, A0224 and A0240. Select „without projection“ cam

type.

Dimensions ch and cl relate to cam. Use formula to calculate ch (required cam off-set), and refer to cam selection chart;

**ch = h - lh** where;

**ch** = required cam off-set/height.

**h** = grip length (distance between inside of latch face and front of cam).

**lh** = body length of cam latch/lock to be used (see product table below).

**Keys:** see A0102.

**Rods & Guides:** to achieve 3-point latching

- A0303, A0321, A0325.

### Tips

Ideal for air conditioning units, sound-proof or isolation doors, as well as wooden panels. Insert quarter-turn opening or closing.

Slotted insert driver does not require a key. Simply use a flat head screwdriver to actuate.

### Important Notes

Sold subject to pack quantity.

Order No.	Insert driver	lh	dt	a	b
A1251.AW0011	Square 7	28	20	28	4
A1251.AW0021	Square 8	28	20	28	4
A1251.AW0041	Triangle 7	28	20	28	4
A1251.AW0051	Triangle 8	28	20	28	4
A1251.AW0061	3mm Double Bit	28	20	28	4
A1251.AW0071	4mm Double Bit	28	20	28	4
A1251.AW0081	Slotted (2x4)	28	20	28	4
A1251.AW0311	Square 7	36	30	28	4
A1251.AW0321	Square 8	36	30	28	4
A1251.AW0341	Triangle 7	36	30	28	4
A1251.AW0351	Triangle 8	36	30	28	4
A1251.AW0361	3mm Double Bit	36	30	28	4
A1251.AW0371	4mm Double Bit	36	30	28	4
A1251.AW0381	Slotted (2x4)	36	30	28	4
A1251.AW0511	Square 7	62	50	28	4
A1251.AW0521	Square 8	62	50	28	4
A1251.AW0551	Triangle 8	62	50	28	4
A1251.AW0561	3mm Double Bit	62	50	28	4
A1251.AW0571	4mm Double Bit	62	50	28	4
A1251.AW0581	Slotted (2x4)	62	50	28	4



# Selecting the Correct Cam Latch or Lock

A1004 - A4260

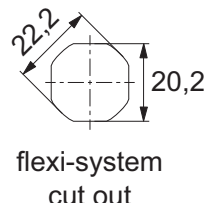
Cam Latches and Locks

When selecting a Wixroyd Cam Latch for your application, you need to answer these questions:

1. Which installation cut out?
2. Which body style?
3. Which locking key?
4. Which accessories?
5. Which cam type and size?

## Cut out

All our Flexi-System cam latches use a standard installation cut out 22,2 dia, 20,2 square, for maximum flexibility. We also provide a number of alternative cut out dimensions for legacy/historical installations.



**Step 1:**  
Which installation cut out?

## Material and finish

Select from our variety of die cast zinc, polyamide plastic and stainless versions.



Die-cast zinc chrome plate



Die-cast zinc black coated



Polyamide black



Stainless steel

## Actuation and locking method

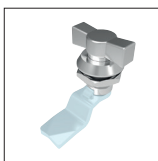
Standard insert driver type, cylinder lock or wing handle type.



Insert driver



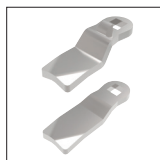
Cylinder lock



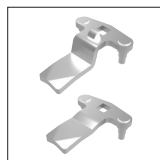
Wing handle

## Number of latching points in application

Typically single point latching is required, but the Wixroyd Flexi-System also provides multi-point latching (typically 3 point - at lock point, top and bottom of cabinet).



Single point



Two point



Multi-point

**Step 2:**  
Which body style?

## Standard insert driver keys

Our range of insert driver cam latches require a simple key to actuate. Refer to part A0102 and A0103 for correct keys.



## Cylinder locking

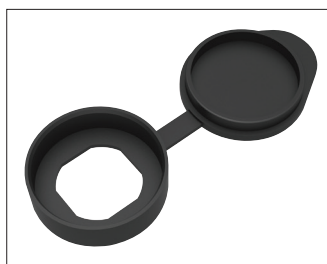
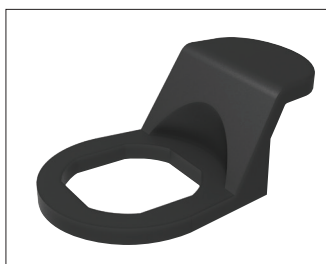
Our cam locks with cylinder locks are supplied with two keys per lock. Available as keyed alike or keyed to differ locks.



**Step 3:**  
Which locking key?

- Multi-point latching: use our rod set A0303 to A0325 for suitable rods and rod guides.
- Finger pulls: easily installed with any of our flexi-system cam bodies, finger pull no. A0352 is a simple, cost effective handle for your cabinets.
- Dust Cap: to reduce material ingress.

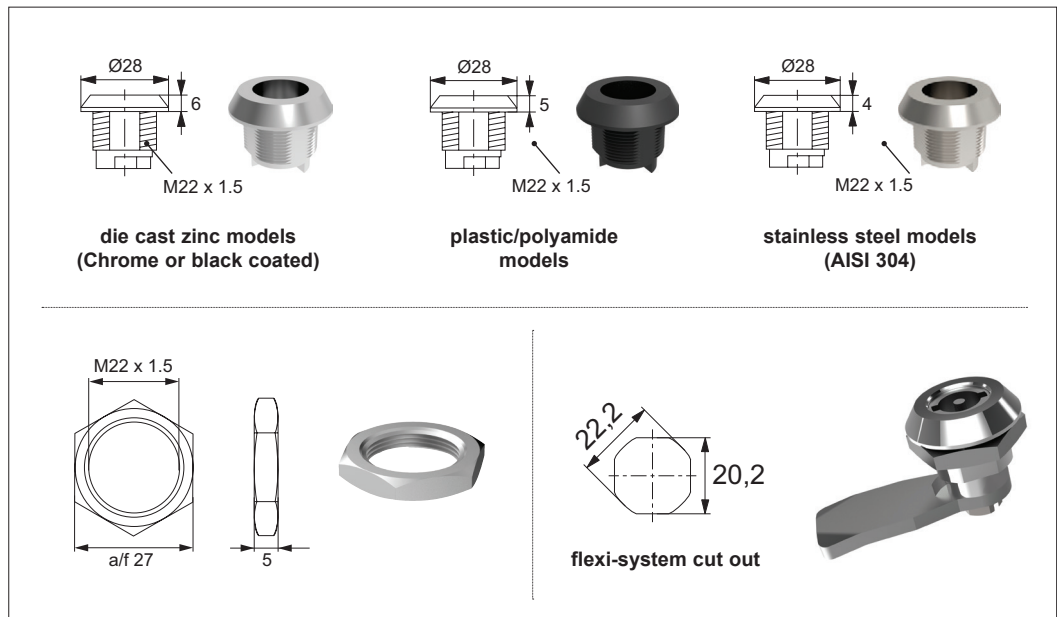
**Step 4:**  
Which accessories?





### Dimensions of our cam latch housings

Dimensions apply to our standard range of flexi-system cam latches.



### Available insert drivers for flexi-system latches

#### Available materials



3mm double bit	4mm double bit	6mm square	7mm square	8mm square
✓ <input type="radio"/> <input type="radio"/> <input type="radio"/> <input type="radio"/>	✓ <input type="radio"/> <input type="radio"/> <input type="radio"/> <input type="radio"/>	<input type="radio"/>	✓ <input type="radio"/> <input type="radio"/>	✓ <input type="radio"/> <input type="radio"/> <input type="radio"/>
7mm triangle	8mm triangle	9mm triangle	Slotted	Square 8mm with slot
✓ <input type="radio"/> <input type="radio"/> <input type="radio"/> <input type="radio"/>	✓ <input type="radio"/> <input type="radio"/> <input type="radio"/> <input type="radio"/>	✗ <input type="radio"/>	✓ <input type="radio"/> <input type="radio"/>	✗ <input type="radio"/>
10mm hex	8mm hex	8mm hex security pin	13mm eastern european	Tubular
✗ <input type="radio"/>	✗ <input type="radio"/>	✗ <input type="radio"/>	✗ <input type="radio"/>	✗ <input type="radio"/>

✓ Available as part of our standard range

✗ Available subject to a minimum order quantity

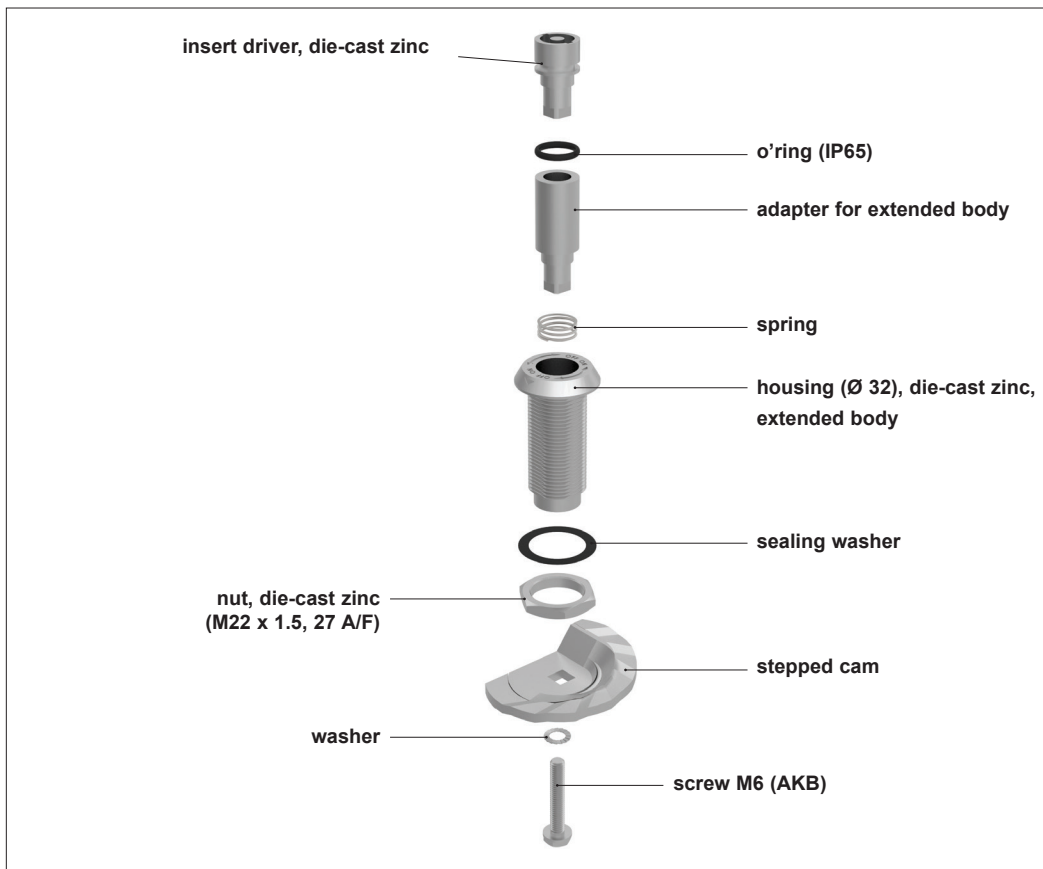


# Wixroyd Extended Body Cam Latch

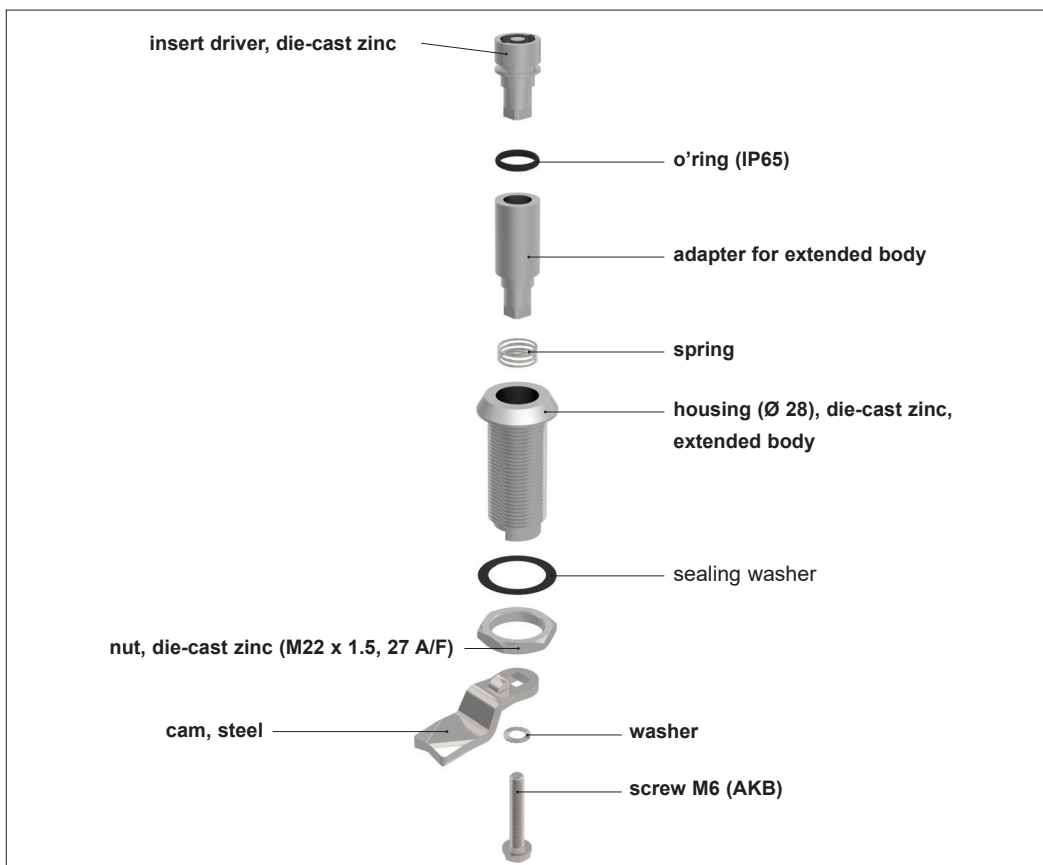
exploded view and assembly

## Cam Latches and Locks

### Stepped cam: A1241



### Extended body cam latch: A1251





All our cam latches use a standard cut out dimension of 22,2 Ø and 20,2 square which accommodates many industry standards. Flexi-System parts are fully interchangeable, providing a completely flexible hardware system including two or three point latching systems.

### Flexi-system

CAM LATCHES



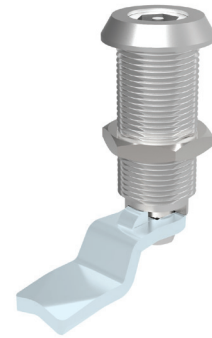
insert driver cam latches



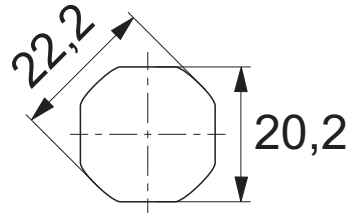
padlockable cam latches



wing handle cam latches



extended grip cam latches



flexi-system cut out



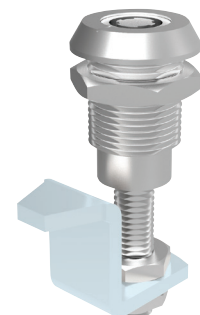
cam locks



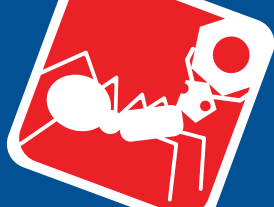
t-handle locks



l-handle locks



compression latches

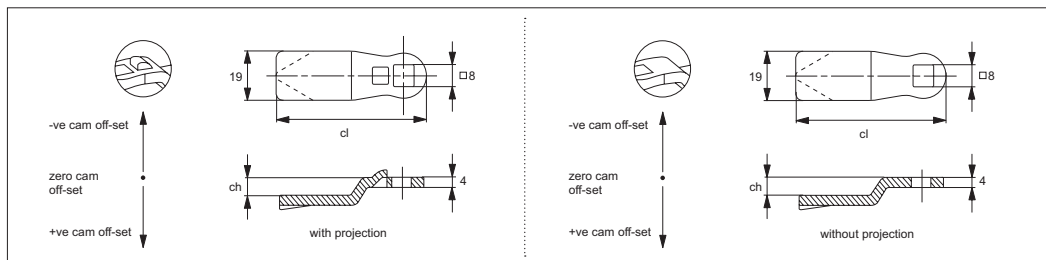


# Selecting the Correct Cam Latch or Lock

## Cam Latches and Locks

### With or without "Projection"

Different cam bodies require cams either with or without projection.



With projection cams prevent turning of the cam over 45°, but is not suited to all cam bodies. For correct projection type please see individual cam body technical pages.

### Number of Latching Points

Single point cams are suitable where just single point latching is required. Multi-point cams are for applications requiring 2 or 3 latching points.

### Step 5: Which cam type and size?

Wixroyd cams are available in a number of different materials; zinc plated steel, stainless steel (AISI 304) and black plastic.

### Cam off-set (dimension ch)

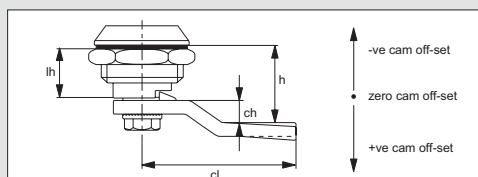
To ensure your cam fully and correctly engages with the frame of your door the correct cam off-set must be selected. A cam off-set can be either negative (-ve) or positive (+ve).

### Cam length (dimension cl)

This impacts the reach of the cam to door frame and hence impacts positioning of cam body for installation. Cam length is measured from the centre of the cam fixing hole to the cam's leading edge. Most typically cams are 45 mm in length.

Use formula to calculate ch (required cam off-set), and refer to the cam selection chart.

- ch = h - lh where;
- ch = the required cam off-set/height
- h = grip length (distance between inside of latch face and front of cam).
- lh = body length of cam latch/lock to be used (see example below)



### Calculation of correct cam off-set

This is the most important aspect of the selection process.

### Example one

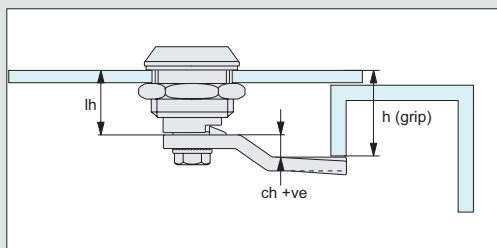
Cam body A1003.AW0010 has been selected for the application. If we refer to the data sheet for this part, suitable cams are parts A0203, A0210 or A0240 - "without projection".

Known application information: h = 26 lh = 18

Therefore; ch = 26 - 18 = +8

Cam off set of +8 is required

Using the data tables for cams A0203, A0210, and A0240 we can select the following cams without projection with an off set of +8; A0203.AW5408 (steel), A0210.AW0428 (stainless) or A0240.AW0108 (three point cam).



### Example two

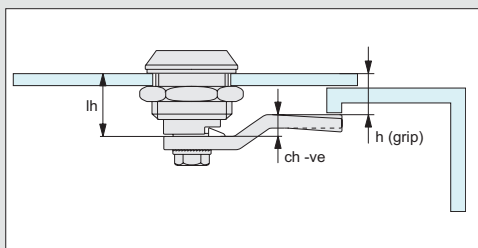
Cam body A1003.AW0010 has been selected for the application. If we refer to the data sheet for this part, suitable cams are parts A0203, A0210 or A0240 - "without projection".

Known application information: h = 14 lh = 18

Therefore; ch = 14 - 18 = - 4

The required cam off set is negative, - 4 as the application's door frame is effectively shorter/lower than the length of the cam body

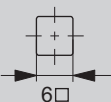
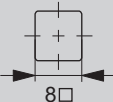
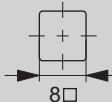
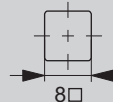
Using the data tables for cams A0203, A0210 and A0240 we can select the following cam without projection with an off set of - 4; A0203.AW6404 (steel).

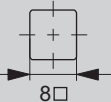
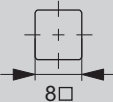
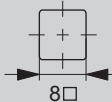
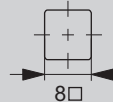


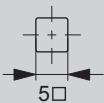
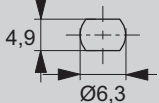
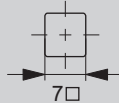
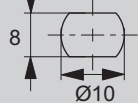
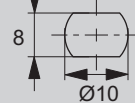
### Example of calculation of correct cam off-set





Suitable With Projection Cams				
Compatible cam no.	A0261	A0203	A0210	A0240
Cam fitting hole	6 x 6 square 	8 x 8 square 	8 x 8 square 	8 x 8 square 
Cam latch / lock no.	A1261 / A1281 / A2390	A2503 / A2504 A2523 / A2528	A2503 / A2504 A2523 / A2528	A2503 / A2504 A2523 / A2528

Suitable Without Projection Cams Table 1				
Compatible cam no.	A0203	A0210	A0240	A0243
Cam fitting hole	8 x 8 square 	8 x 8 square 	8 x 8 square 	8 x 8 square 
Cam latch / lock no.	A1003 / A1021 / A1103 A1161 / A1168 / A1181 A1203 / A1210 / A1251 A1601 / A1620 / A1801 A2001 / A2203 / A2326 A2333 / A2392 / A2526 A4221 / A4241 / A4260 B1082 / B1086 / B1088 B1091 / B1092 / B1180 B1281 / B1285 / B1380 B1450 / B2091 / B2181	A1003 / A1021 / A1103 A1161 / A1168 / A1181 A1203 / A1210 / A1251 A1601 / A1620 / A1801 A2001 / A2203 / A2326 A2333 / A2392 / A2526 A4221 / A4241 / A4260 B1082 / B1086 / B1088 B1091 / B1092 / B1180 B1281 / B1285 / B1380 B1450 / B2091 / B2181	A1003 / A1021 / A1103 A1161 / A1168 / A1181 A1203 / A1210 / A1251 A1601 / A1620 / A1801 A2001 / A2203 / A2326 A2333 / A2392 / A2526 A4221 / A4241 / A4260 B1082 / B1086 / B1088 B1091 / B1092 / B1180 B1281 / B1285 / B1380 B1450 / B2091 / B2181	A1003 / A1021 / A1103 A1161 / A1168 / A1181 A1203 / A1210 / A1251 A1601 / A1620 / A1801 A2001 / A2203 / A2326 A2333 / A2392 / A2526 A4221 / A4241 / A4260 B1082 / B1086 / B1088 B1091 / B1092 / B1180 B1281 / B1285 / B1380 B1450 / B2091 / B2181

Suitable Without Projection Cams Table 2					
Compatible cam no.	A0250	A0234	A0215	A0231	A0233
Cam fitting hole	5 x 5 square 	6,3 dia. x 4,9 	7 x 7 square 	8 x 10 dia. 	8 x 10 dia. 
Cam latch / lock no.	A4600 / A4620	A1661 / A1667	B2082 / B2084 / B2086 B2088 / B2285 / B2380	A1603 / A1611 A1630 / A1810	A1603 / A1611 A1630 / A1810

## Calculation of correct cam off-set

### Cam off-set

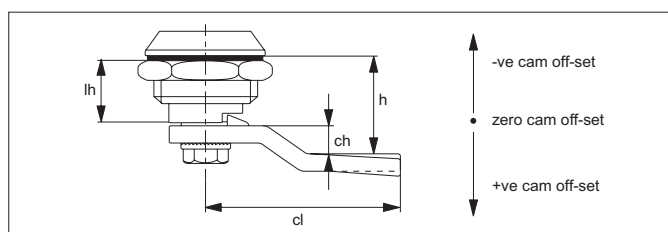
Use the formula to calculate your correct cam off-set:

$$ch = h - lh$$

ch = the required cam off-set.

h = distance between inside of lock face and front of cam (also referred to as "grip length").

lh = length of cam body to be used (refer to individual cam body data sheets).



### Cam Off-Set (dimension ch)

To ensure your cam fully and correctly engages with the frame of your door the correct cam off-set must be selected. A cam off-set can be either negative (-ve) or positive (+ve).

### Cam Length (dimension cl)

Impacts reach of the cam to door frame and hence impacts positioning of cam body for installation. Cam length or reach is measured from the centre of the cam fixing hole to the cam's leading edge. Refer to individual cam body datasheets.






# Wixroyd Cam and Compression Latches

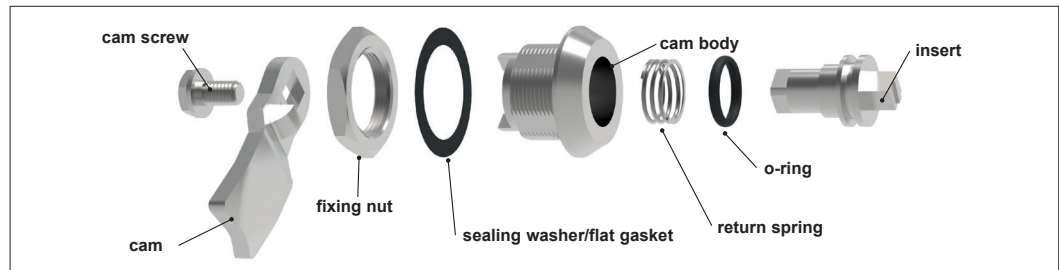
flexi-system cut out product selection charts

## Cam Latches and Locks

 flexi-system cut out	Actuation Method			Body length (mm)	Body			Finishes			Cam Type		IP Rating	
	Insert Driver	Cylinder Lock	Manual/Grip		Die-Cast Zinc	Polyamide Plastic	Stainless Steel	Chrome Plated	Black Coated	Natural	With Projection	W/O Projection		
A1003 - Cam Latch - Fixed Grip														
	✓			18	✓			✓	✓			✓	54	
Cams: A0203, A0224, A0240 - Keys: A0102														
A1021 - Cam Latch - Fixed Grip														
	✓			18	✓					✓		✓	54	
Cams: A0203, A0224, A0240 - Keys: A0102														
A1041 - Cam Latch - Push-to-Close - Fixed Grip														
	✓			18	✓			✓						
Cams: Supplied - Keys: A0102														
A1103 - Cam Latch - Fixed Grip														
	✓			18			✓			✓		✓	54	
Cams: A0210 - Keys: A0102														
A1161 - Cam Latch - Padlockable - Fixed Grip														
		✓		18	✓			✓	✓			✓		
Cams: A0203, A0224, A0240 - Keys: Padlockable														
A1168 - Cam Latch - Dust Proof Cap - Fixed Grip														
	✓			18	✓			✓				✓	54	
Cams: A0203, A0224, A0240 - Keys: A0102														
A1181 - Cam Latch - Wing Handle - Fixed Grip														
		✓		18,5	✓	✓		✓	✓	✓		✓		
Cams: A0203, A0224, A0240 - Keys: N/A														

	Actuation Method			Body length (mm)	Body			Finishes			Cam Type		IP Rating
	Insert Driver	Cylinder Lock	Manual/Grip		Die-Cast Zinc	Polyamide Plastic	Stainless Steel	Chrome Plated	Black Coated	Natural	With Projection	W/O Projection	
A1203 - Cam Latch - Finger Handle - Fixed Grip													
	✓			Various	✓			✓	✓			✓	
Cams: A0203, A0224, A0240 - Keys: N/A													
A1210 - Cam Latch - Tamper Evident													
	✓			20	✓			✓				✓	
Cams: A0203, A0224, A0240 - Keys: N/A													
A1241 - Cam Latch - Stepped Grip													
	✓			Various	✓			✓					65
Cams: Supplied - Keys: A0102													
A1251 - Cam Latch - Fixed Extended Body													
	✓			Various	✓			✓				✓	54
Cams: A0203, A0224, A0240 - Keys: A0102													
A1580 - Compression Latch - Fixed Grip													
	✓			18	✓			✓					
Cams: N/A - Keys: A0102													
A1601 - Compression Latch - Fixed Grip													
	✓			31	✓			✓	✓			✓	54
Cams: A0203, A0224 - Keys: A0102													
A1603 - Compression Latch - Fixed Grip													
	✓			38		✓			✓			✓	54
Cams: A0231, A0233 - Keys: A0102													

CAM LATCHES



### Materials

#### Physical and chemical characteristics of polyamide

Physical condition	solid (at 20°C)
Density	> 1,0 g/cm <sup>3</sup>
Yield Point	220°C
Smell	No particular smell
Dissolvability in water	Undissolvable
Segregation temperature	> 350°C
Fire Point	>390°C
Auto ignition temperature	> 400°C

#### Zinc

Zinc Alloy is the most fundamental material for the Wixroyd product range. Housings, inserts, handles, spacers, keys, hinges etc, are all die cast products. The zinc used is a zinc alloy with the following contents (except zinc): Al 4,03% Cu 0,83% as well as minor contents of Mg, Fe, Pb, Cd, Sn and Ni.

#### RoHS Compliance

Our Cam Latches are RoHS Compliant.

**RoHS**  
COMPLIANT

#### Plastic - Polyamide

Many of our products are made of injection moulded plastic, normally polyamide. When needed, we add fibreglass to the material, in order to optimise qualities of the product. Examples of products made out of polyamide: handles, housings, rod guides etc.

### Degrees of sealing protection

#### IP ratings

A product classified to an IP rating has either been tested in an independent laboratory, or due to the resemblance of its structure to a tested product, classified as IP.

**Important note: We can only guarantee our products correspond to the indicated classification when assembled and used correctly.**

**IP65**  
RATED

**IP 65:** Dust Tight and Jetting Secure. Through the application of an o-ring and a flat gasket, this higher classification can be achieved.

**IP54**  
RATED

**IP 54:** Dust and Splash Protected. This is the standard classification for our products. Equivalent to NEMA3.

#### Flat gaskets/ Sealing Washer

Character	Value	Standard
Density	1,35 g/cm <sup>3</sup>	DIN 53479
Hardness	65 Shore A	DIN 53505
Breaking Strain	5 N/mm <sup>2</sup>	DIN 53504
Expansion	200%	DIN 53504
Heat & cold resistance	max. 70°C, min. -35°C	

Through the application of a flat gasket between the lock and the door, class IP 65 or NEMA 4 is achieved.

#### Pressure deformation test

Time/temp.	Type of test	Standard	Result
22h/100°C	DVR	DIN 53517 A	9%
70h/100°C	DVR	DIN 53517 A	12%

The flat gasket is made out of a mixture of NBR (Nitrile Rubber) and SBR (Styrolbutadiene Rubber). This gives the gasket a satisfactory chemical resistance and a good constancy to oil.

#### O Rings

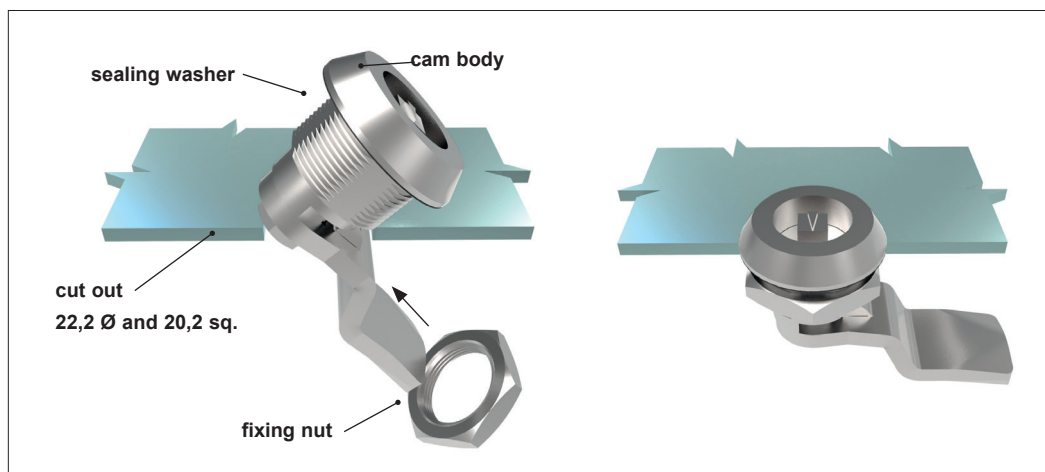
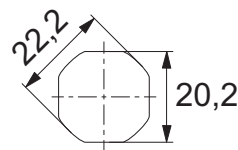
Character	Value	Standard
Density	1,240 g/cm <sup>3</sup>	DIN 53479
Hardness	71 Shore A	DIN 53505
Breaking strain	14 N/mm <sup>2</sup>	DIN 53504
Expansion	280%	DIN 53504
Recoil elasticity	32%	DIN 53512
Heat & cold resistance	max. 120°C, min. -40°C	

For all O-rings, an NBR material with the following technical characteristics is used.



### Flexi-system cut out

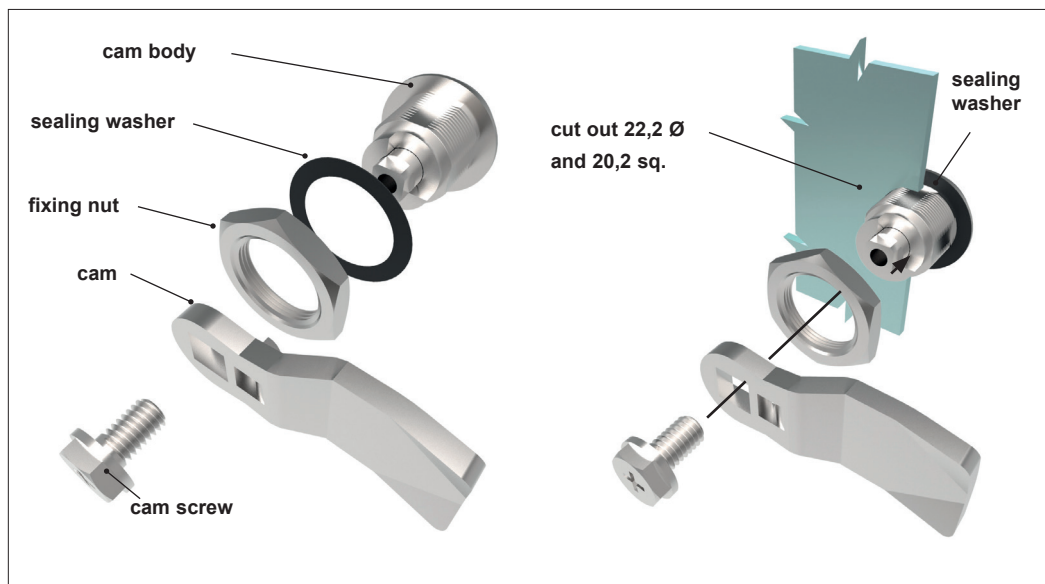
Our flexi-system is based on a standard installation cut out 22,2 Ø and 20,2 sq.



**Option 1:**  
Installation when  
fully assembled

When the cam latch grip (h) is 9mm or more this method is possible:-

1. With the cam body and cam fully assembled, attach the sealing washer to cam body.
2. Tilt the latch 45° and pass it, cam first, through the installation cut out in the panel.
3. When in place attach the fixing nut to the cam body to secure. Tighten to 10 Nm max.



**Option 2:**  
Installation  
unassembled

When the cam latch grip (h) is less than 9mm this method is suitable:-

1. Prior to commencing ensure that the cam body, cam, cam screw, fixing nut and sealing washer are completely unassembled.
2. Attach the sealing washer to the cam body and pass through installation cut out in panel.
3. Attach the fixing nut to the cam body to secure. Tighten to 10 Nm max.
4. Attach the cam to the cam body. Once you have ensured that the cam has the correct orientation toward the panel frame, secure the cam screw and tighten to 4 Nm.