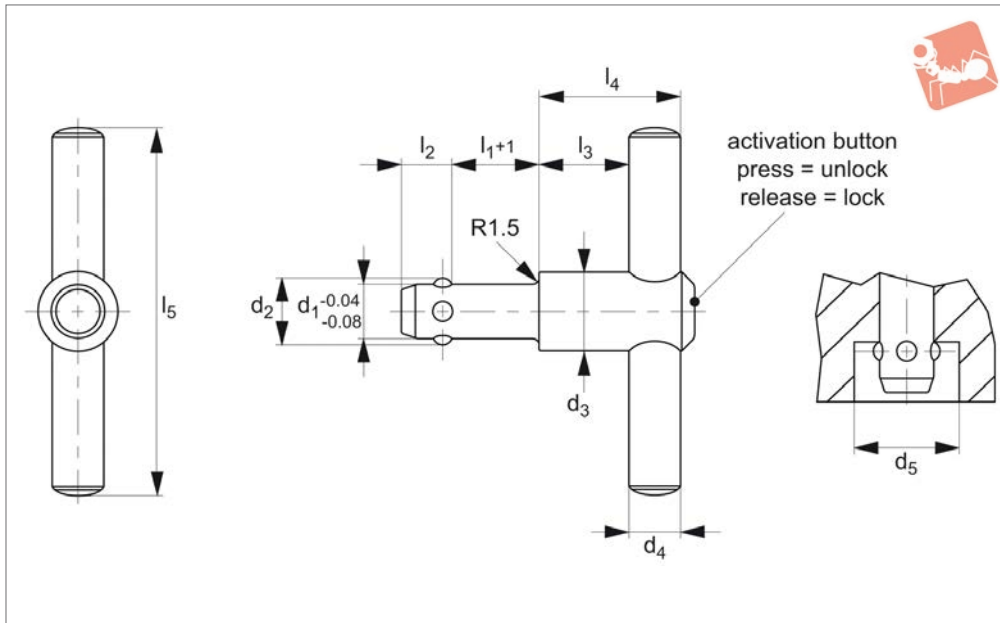




Lifting Pins-Self-Locking with t-handle - stainless steel

Quick Lift Pins



33424

QUICK LIFT PINS

Material

Pin: Stainless steel 1.4542, (AISI 630)
precipitation hardened.
Handle: Aluminium, blue anodised
Spring: Stainless Steel

Releasing= Locking.

Easy installation with plain drilled hole to
H11 tolerance
Temperature resistance up to 250° C

finished components, work holding
systems, speakers and other containers.
Corrosion and weathering resistant, thus
also suitable for outdoor application.

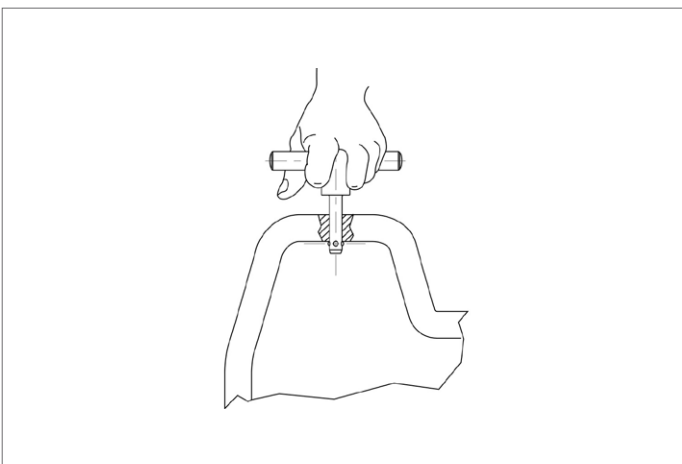
Technical Notes

Pressing= Unlocking.

Tips

The t-handled grip can be used to move or
transport workpieces via hand, e.g. part

Order No.	d_1 -0.04 -0.08	l_1 +1	d_2	d_3	d_4	d_5 min.	l_2	l_3	l_4	l_5	Carrying force N	Location hole tol. H11	Weight g
33424.W0005	8.0	35	9.35	21.5	14	9.85	8.75	18.7	36.0	100	500	8.0	141
33424.W0010	8.3	35	9.65	21.5	14	10.05	8.75	18.7	36.0	100	500	8.3	142
33424.W0015	10.0	50	11.70	21.5	14	12.20	10.20	18.7	36.5	100	500	10.0	159
33424.W0020	12.0	50	14.20	21.5	14	14.70	11.00	18.7	36.5	100	500	12.0	177



**Danger!**

Self-locking quick lift pins are designed to lift and hold point loads not people.

Self-locking quick lift pins are not suited for rotating loads.

Dirt and debris etc can affect the performance of the pins.

Using damaged self-locking pins can be very dangerous. Before each use carefully inspect the pins (damage, deformities, signs of stress, corrosion, check unlocking and locking function, loss of balls etc. Check full movement of shackle. Withdraw any defective pins from service immediately.

To release the balls, press button A. To lock the balls, release button A.

The load figures F_1 , F_2 and F_3 apply only to lifting applications used with a steel retainer, and an "x" min of 1.5mm.

Inspect before and after every use. For maintenance – take the out of service after 12 months for inspection by qualified personnel.

Operating Instructions 33400 and 33420

Note: The full shaft must be engaged. Longer shaft lengths can be supplied on request or a bolt and washer/nut combination can be used.

- Ensure all lifting pins are CE marked.
- Ensure they are handled by qualified personnel.
- Refer to the operating instructions particularly with regards to product selection, any possibility of the load swivelling, the effect of lifting angles on the load capacity (see relevant tables), etc.
- Never allow any personnel underneath a suspended load.
- Always heed the load rating of the lifting pin.
- Always perform a visual inspection of the lifting pins prior to use. Checking for any damage to thread and/or swivelling system. Check for wear or corrosion, signs of stress or bending.
- Ensure a yearly full service inspection is performed.
- Always ensure the full bottom face of the lifting pin shoulder is in contact with a smooth, square surface.
- Ensure full and unrestricted movement of the lifting pin in all directions.
- Before each lift ensure the correct orientation of the shackle in the lift direction.
- Avoid using our standard steel lifting pins in corrosive environments eg. sandy, chemical, acid, moisture etc. In this case consider using our stainless steel lifting pins (33420).

Notes